



A complete line  
Of ozone-generating  
Products.

**Gen1 Enhanced**

**Gen2**

10g

20g

26g

30g

50g

60g

70g

120g

140g

150g

300g

450g





## Table of Contents

### **Air-Cooled Plasma Blo<sub>3</sub>ck<sup>®</sup> products**

<b>10 and 20 gram</b> .....	<b>Page 4</b>
<b>30 gram</b> .....	<b>Page 18</b>
<b>50 gram</b> .....	<b>Page 27</b>
<b>60 gram</b> .....	<b>Page 33</b>
<b>70 gram</b> .....	<b>Page 42</b>
<b>120 gram</b> .....	<b>Page 47</b>
<b>140 gram Dual Cell</b> .....	<b>Page 60</b>
<b>250 gram QuadBlock<sup>®</sup></b> .....	<b>Page 65</b>

### **Water-Cooled Plasma Bloc<sub>3</sub>k<sup>®</sup> products**

<b>Plasma Blo<sub>3</sub>ck<sup>®</sup> component</b> .....	<b>Page 66</b>
<b>26 gram</b> .....	<b>Page 72</b>
<b>150 gram</b> .....	<b>Page 78</b>
<b>300 gram</b> .....	<b>Page 86</b>
<b>450 gram</b> .....	<b>Page 91</b>

<b>New Gen2 Plasma Blo<sub>3</sub>ck<sup>®</sup> Line</b> .....	<b>Page 97</b>
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<b>PlasmaVIEW<sup>®</sup> software</b> .....	<b>Page 107</b>
<b>PlasmaLINK Unit</b> .....	<b>Page 120</b>

<b>Performance Summary</b> .....	<b>Page 125</b>
<b>Configuration Options Summary</b> .....	<b>Page 126</b>

**10g & 20g @ 5% Plasma Blo<sub>3</sub>ck® (Air-Cooled)**



Regular Chassis Configuration



Alternate Chassis Configuration

For added application information, see the **Plasma Block® Application Guide** manual.

**Models available :**

Refer to – Configuration Options Summary Sheet at the end of the catalog.

**Fully automatic tuning for constant ozone output and installation simplicity**

**Service simplicity due to automatic fault diagnostics**

**Silent, Rugged, Reliable and Cost Effective**

**No exposed high-voltage safety hazards**

**10g and 20g models in same chassis**

**Available with PlasmaVIEW® software (optional).**

**Design Features:**

- **10g, 5%, 2 lpm, 5 psi. 20g, 5%, 4 lpm, 5 psi.**
- Directly installable by UL 508a panel house.
- **Full-Auto** and **Semi-Auto** modes hold constant power over the entire pressure range of **5 - 100 psi**. From package to process, no setup or adjustments are required. Continuously tracks and automatically optimizes performance for changes in pressure, flow and line voltage.
- **Universal, world class product. Constant ozone output and cooling:** 100 – 240vac, 50/60hz, power factor .94-.99 across the entire working voltage and power range. Power supply is UL / CSA / CE approved. NO line voltage configuration jumpers – any voltage, any frequency; same unit.
- **Efficient**, compact, silent (25khz), safe, rugged, reliable, advanced – all the normal traits of a PTI product. Same precise linear control, with turn down to 1%, as with all Plasma Block® products.

- Maximum up-time , durable, commercial / industrial solution the ozone industry requires.
- Possible **cell flooding** is identified followed by shutdown and enunciation. No damage is caused to electronics, transformer and rarely the cell. Cell flushing and drying in the field is usually sufficient to restore full service.
- Extensive two tier fault enunciation **maximizes up-time** and simplifies service diagnostics. Latched fault indicators retain fault status until serviced.
- This Gen2 cell is a scaled down version of PTI's field proven 50g product which is virtually impervious to extremes in temperature, vibration and pressure. **Major savings are had due to its low energy use, low oxygen volume needs and competitive price.**
- The control electronics is accomplished via Plasma Technics® new DAT300 or 310 microcontroller based inverter board. This state of the art controller yields a simpler user interface and many new features intended to further increase up-time and **simplify installation** and troubleshooting.
- **Control connections** of the essential I/O functions are the **same** as all other Plasma Block® products.
- PDM, Voltage and Frequency potentiometers have their own jumper selection for onboard control if desired.
- Complex and thorough onboard electronic short circuit protection prevent nuisance circuit board failure due to accidental field wiring errors.
- Power and control connections are located at the rear of the product to enable integrators to construct 'plug & play' mounting.
- **Same mounting footprint and mounting hole centers** as the popular 50g Plasma Block®. The 10/20g chassis is a miniature version of the 50g unit. This means that the general location for control connections, gas in / out, cooling, etc., are the same.
- **Military grade conformal coating** eliminates problems associated with condensation and mold, and greatly retards damage caused by accidental ozone exposure.
- Like all other Plasma Block® products, the feed gas supply must be either PSA concentrator or bottle feed of at **least -60°F dew point, filtered, positive-pressure oxygen.**

## Configuration options :

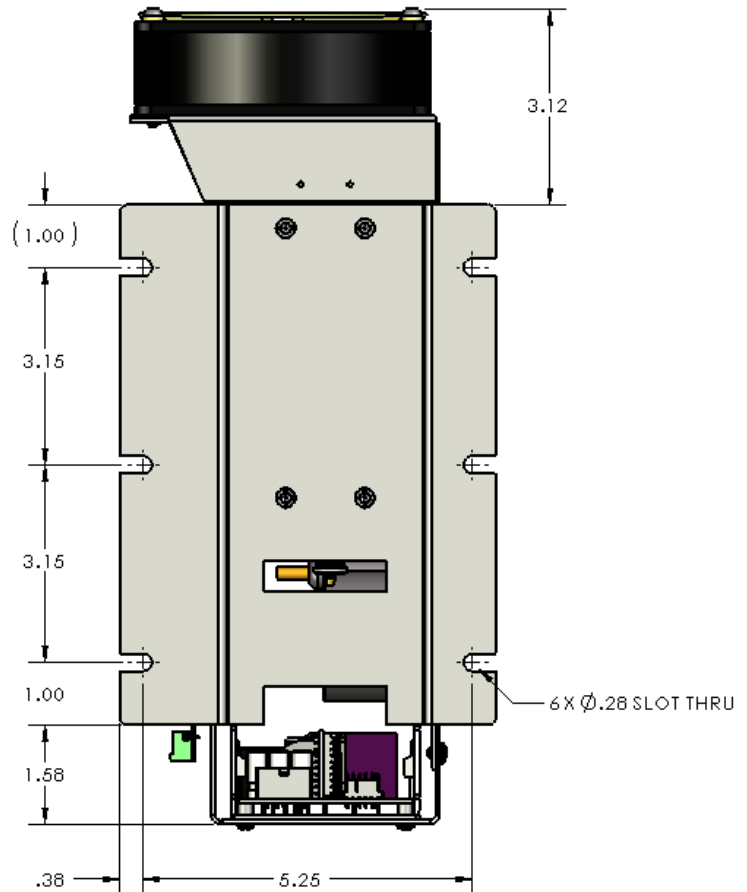
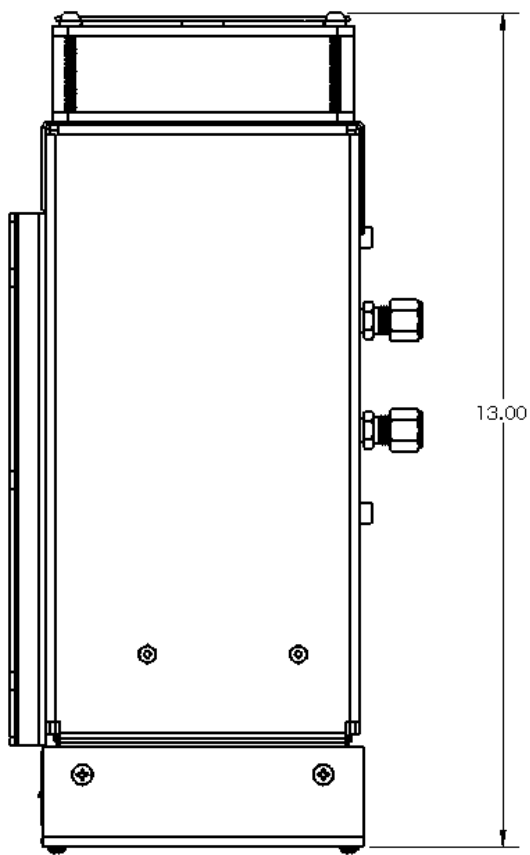
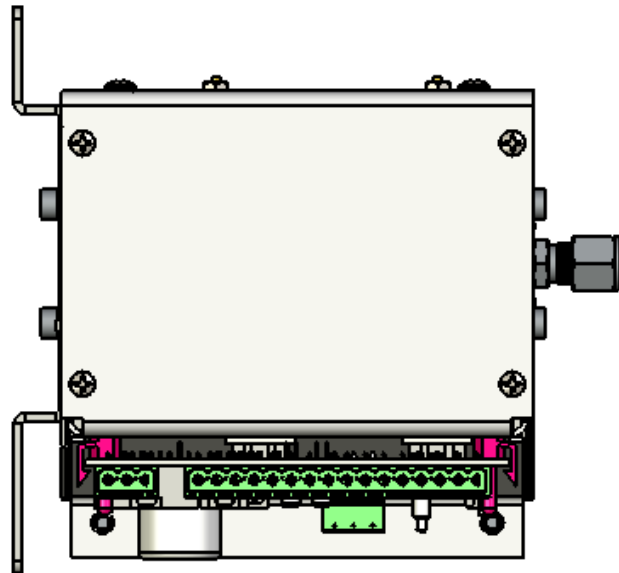
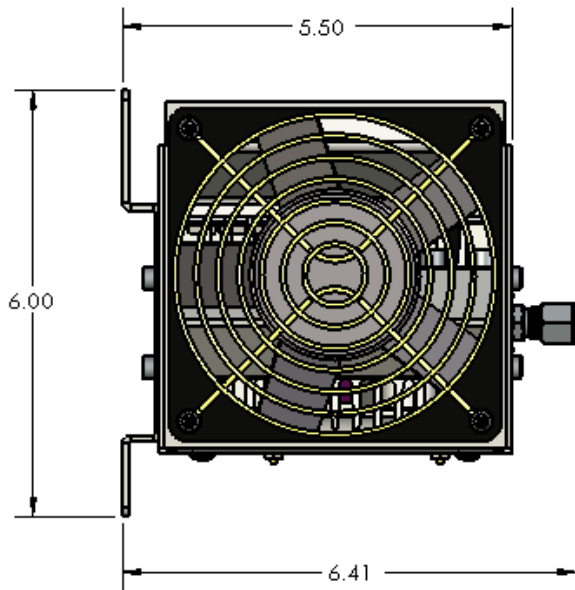
PTI will set up and tune units to the customer's desired specifications:

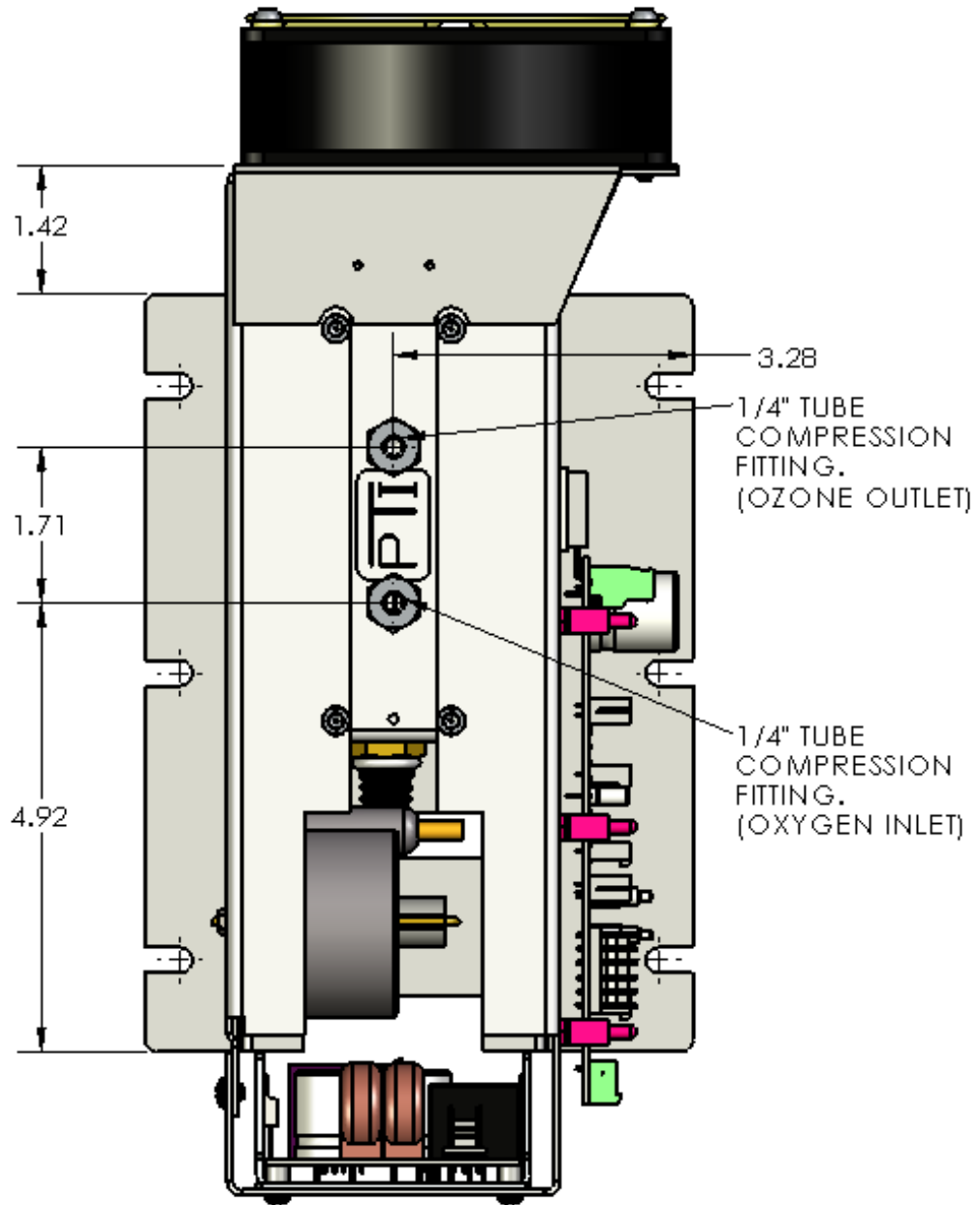
Oxygen pressure - (5 - 100 psi) [UL 5x rated]  
 Oxygen flow liters/minute - (.1 - 10 Lpm) or equivalent SCFH  
 Heat load btu/hr = 430 (10g) and 860 (20g)  
 Chassis (standard or alternate)  
 Inlet fittings (none, 1/4", other)  
 Outlet fittings (none, 1/4", other)

## Weight Lbs (Kg) :

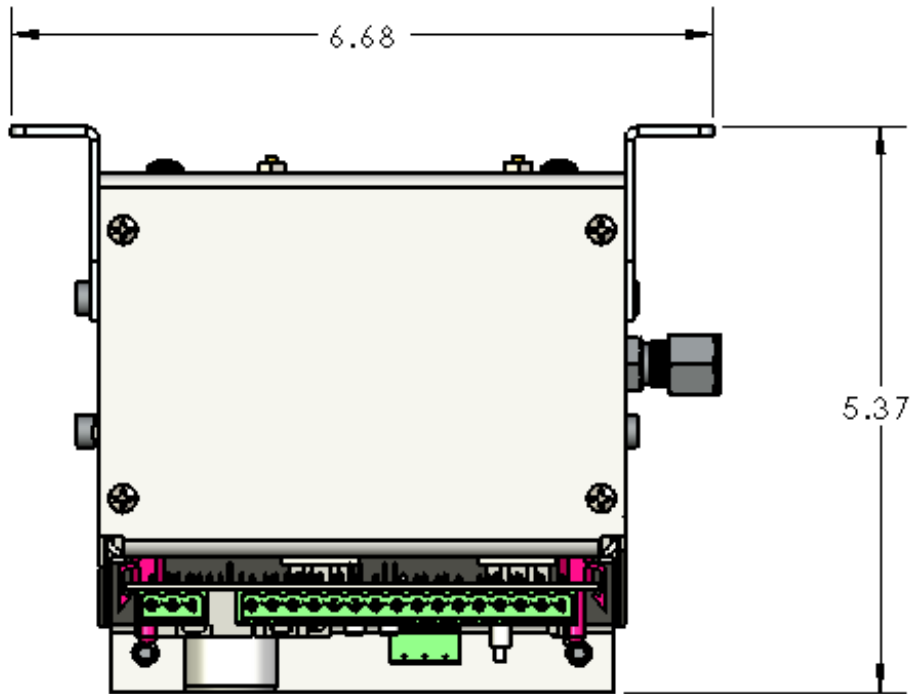
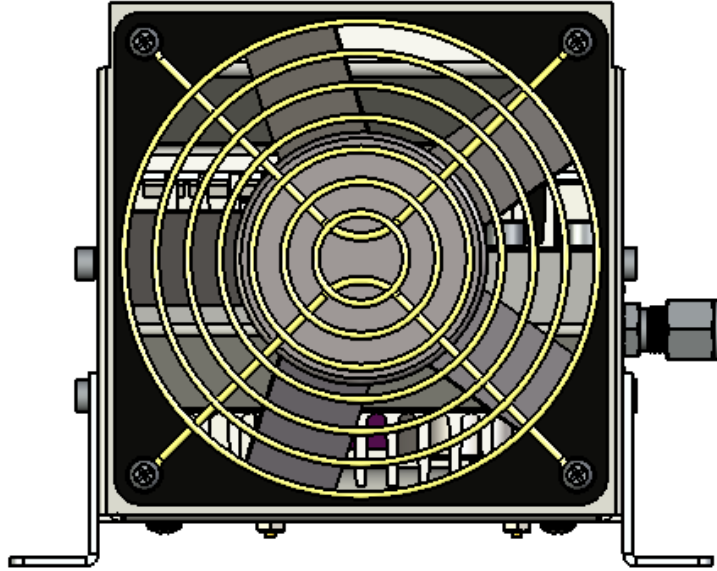
10g unit 8.45 (3.84)  
 20g unit 8.75 (3.97)

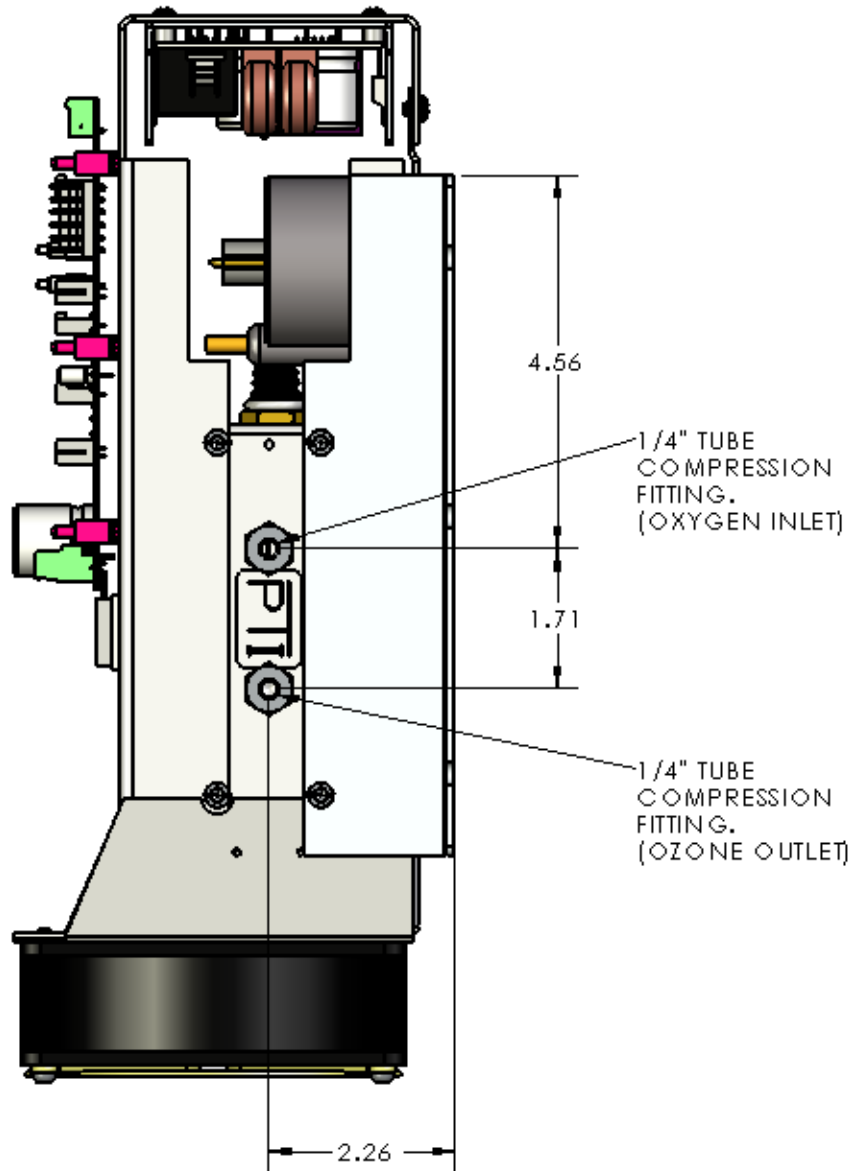
# Installation Drawing Regular Mount : Inches



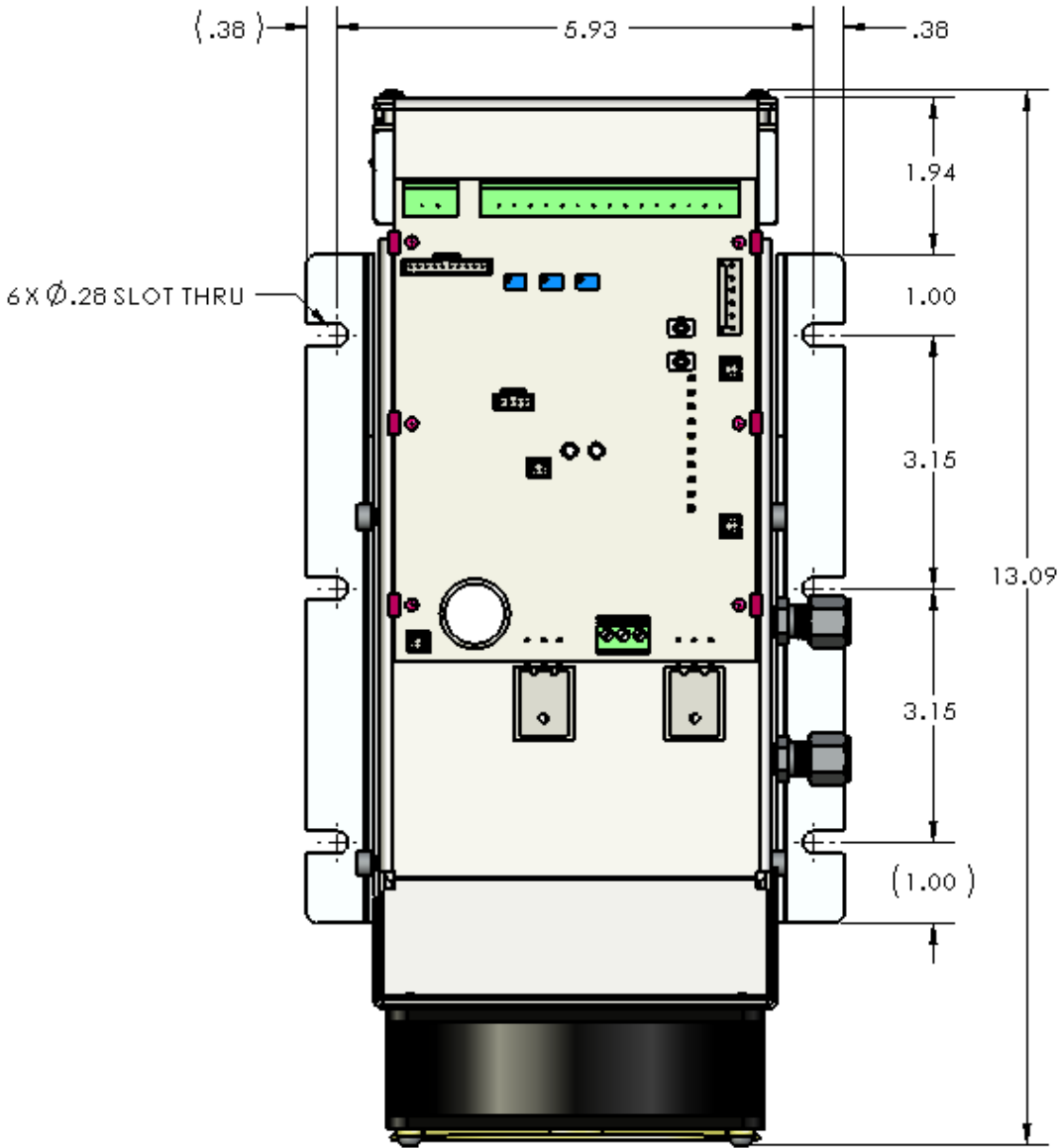


# Installation Drawing Alternate Mount : Inches



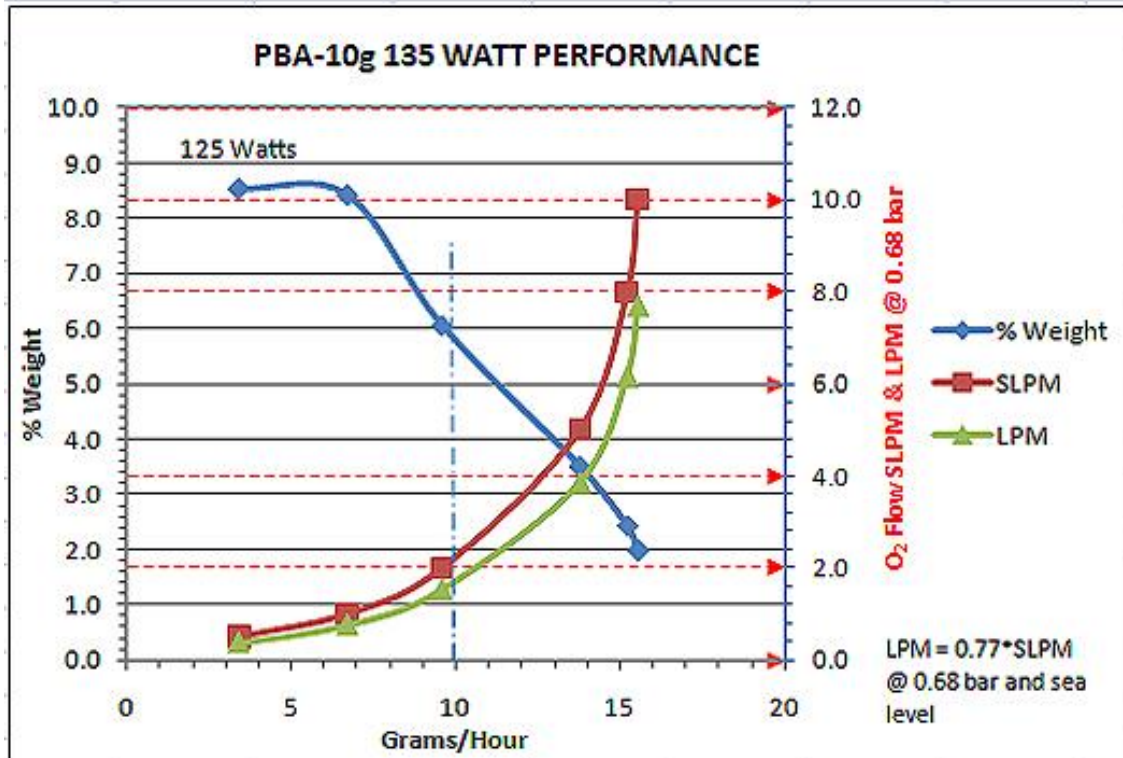




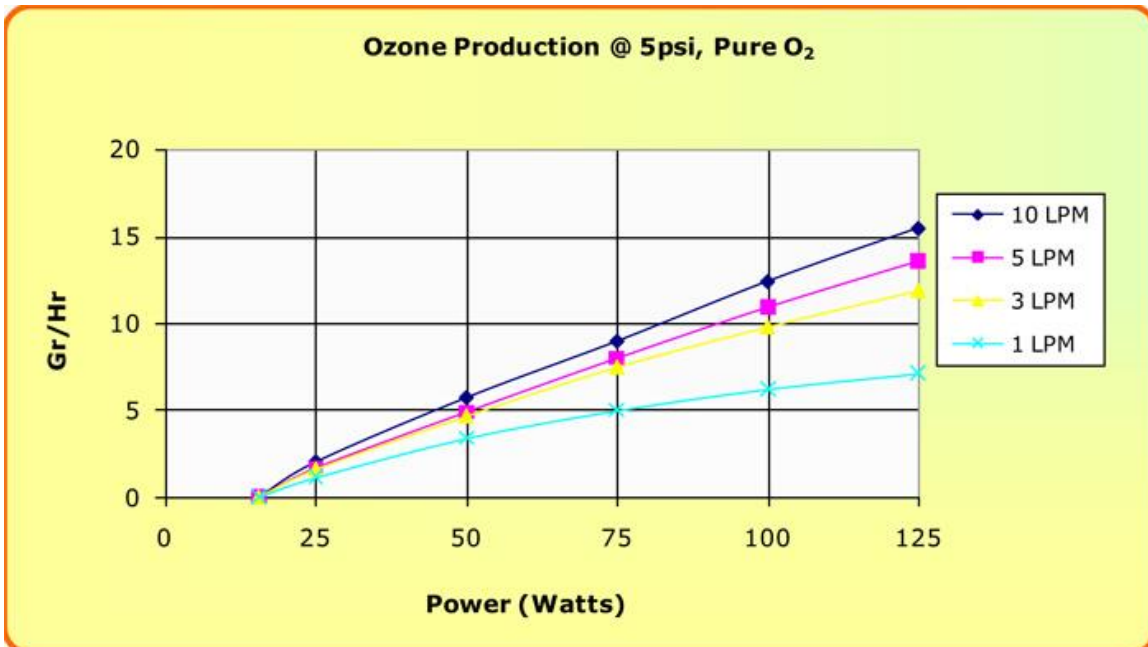
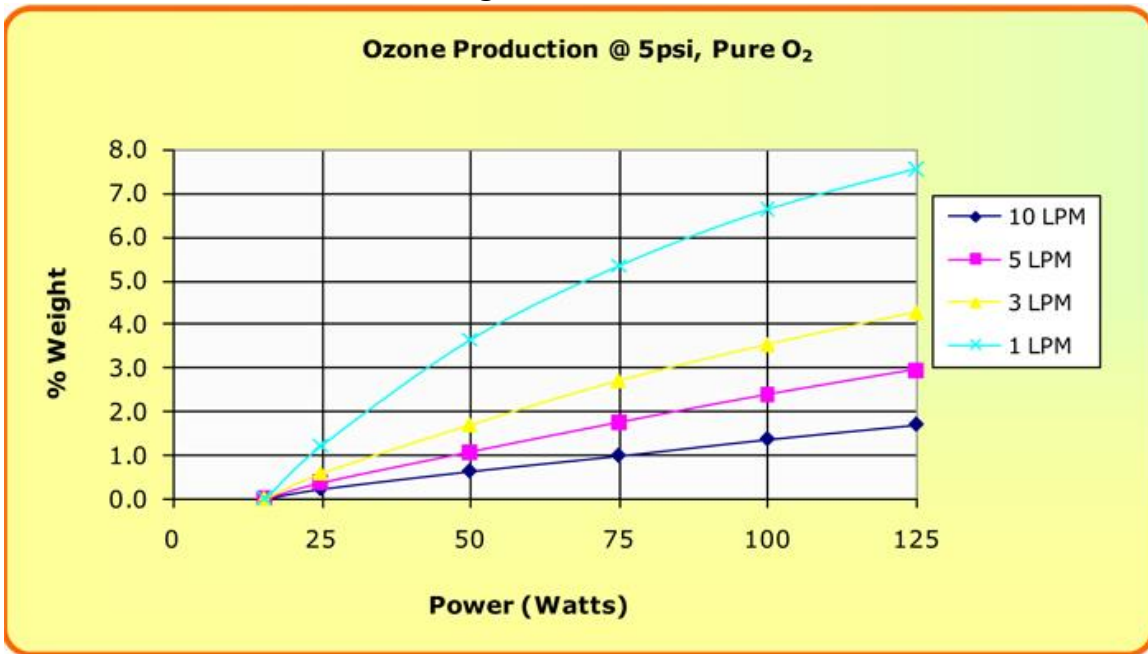


# Output Performance:

## 10g Plasma Block®



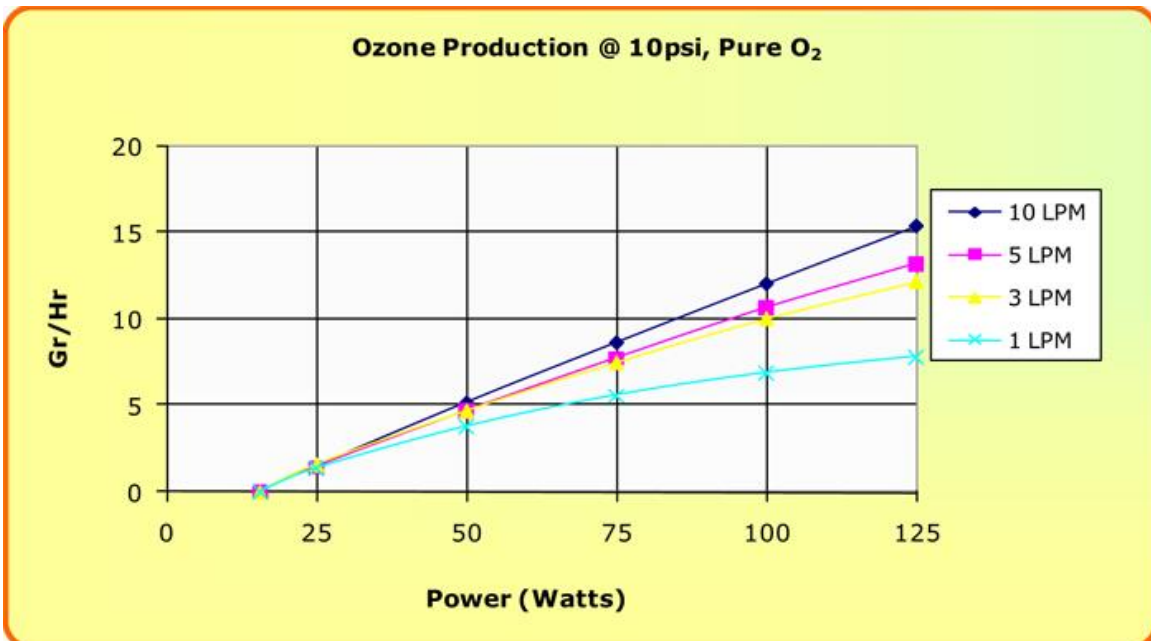
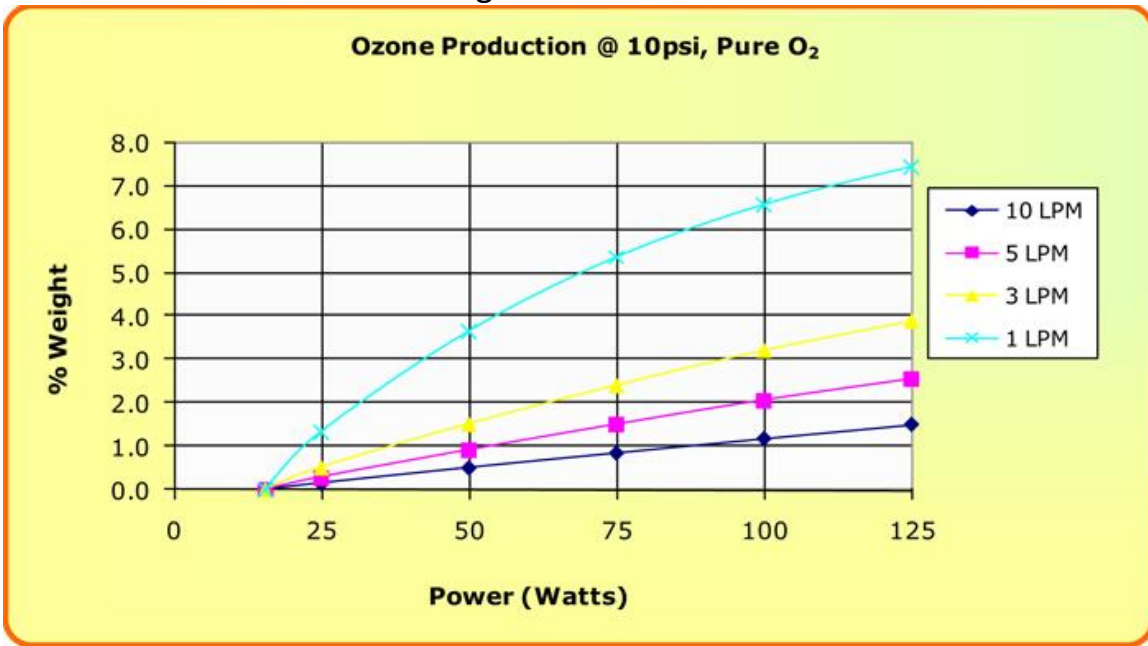
# 10g Plasma Block®



**Normal factory POWER setpoint: 125 watts at FULL PDM ( 10vdc or 20ma )**

Published production-ozone output level (10gr/hr) based on 5% concentration.  
Tests conducted at 72°F, 700' MSL. All pressure readings in psig. Ozone in g/nm<sup>3</sup>.  
Flow measured in LPM via **uncorrected** Rotameter at inlet port. Ozone at 0 psi from side stream.  
Fan and power supply burden of 17 watts is included in above chart.  
**Curves includes 15.5 watt power supply and dc fan quiescent load..**

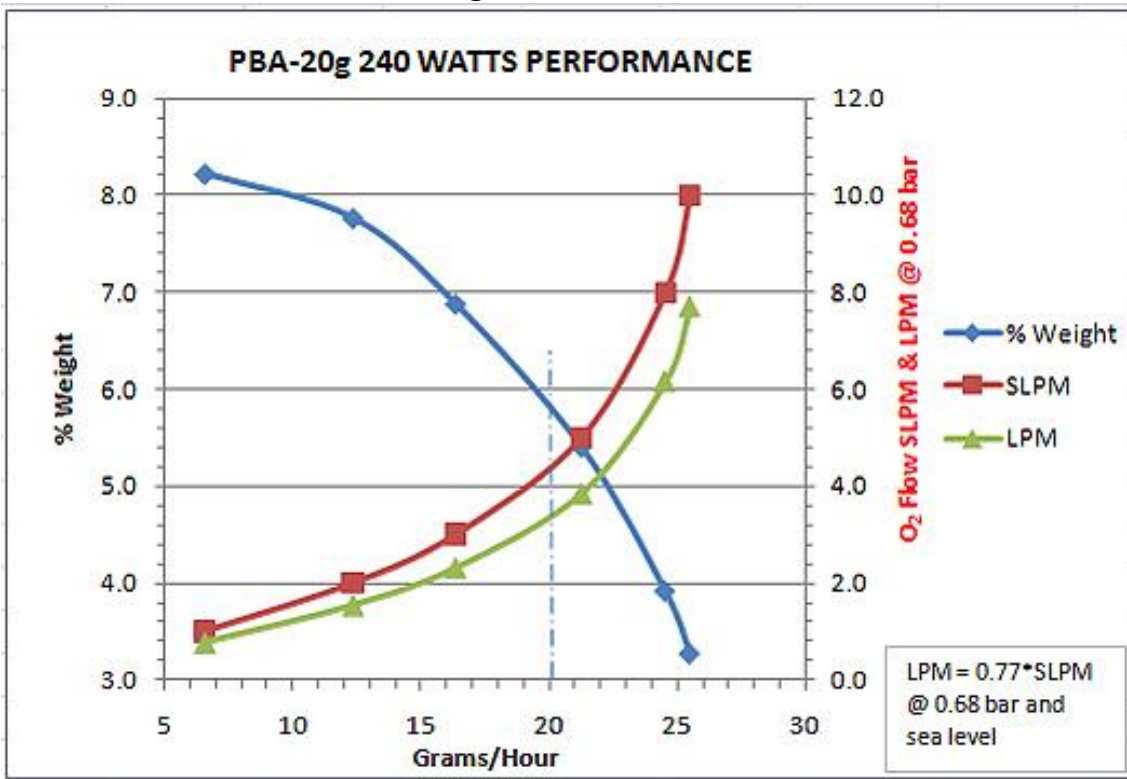
# 10g Plasma Block®



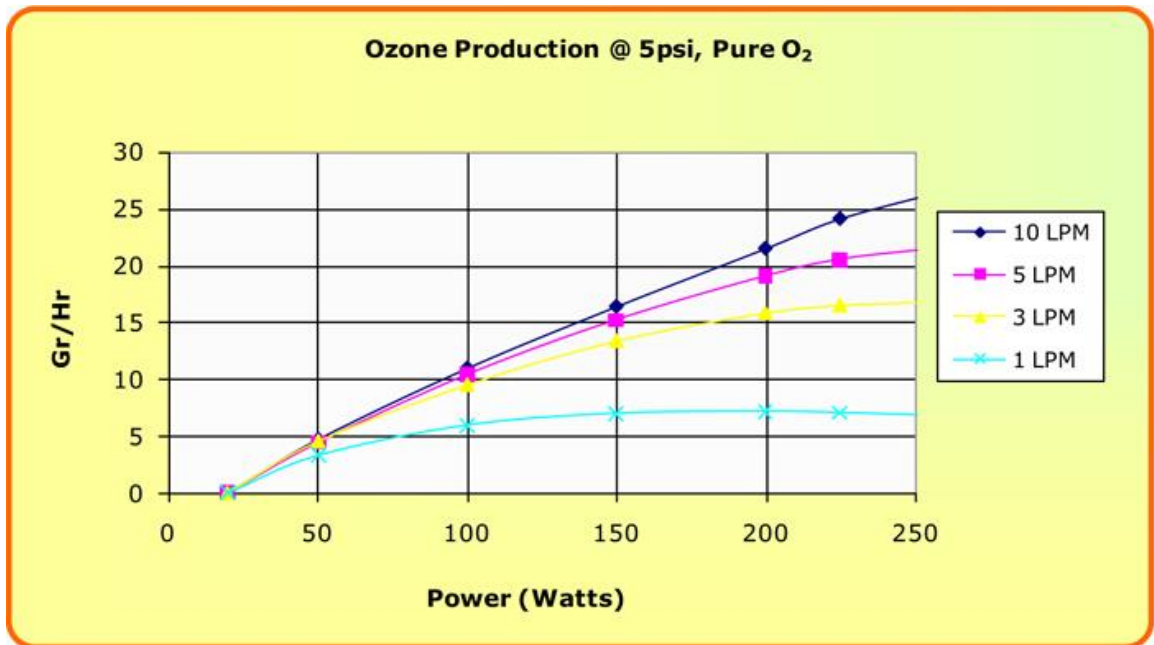
**Normal factory POWER setpoint: 125 watts at FULL PDM ( 10vdc or 20ma )**

Published production-ozone output level (10gr/hr) based on 5% concentration.  
 Tests conducted at 72°F, 700' MSL. All pressure readings in psig. Ozone in g/nm<sup>3</sup>.  
 Flow measured in LPM via **uncorrected** Rotameter at inlet port. Ozone at 0 psi from side stream.  
 Fan and power supply burden of 17 watts is included in above chart.  
**Curves includes 15.5 watt power supply and dc fan quiescent load.**

# 20g Plasma Block®



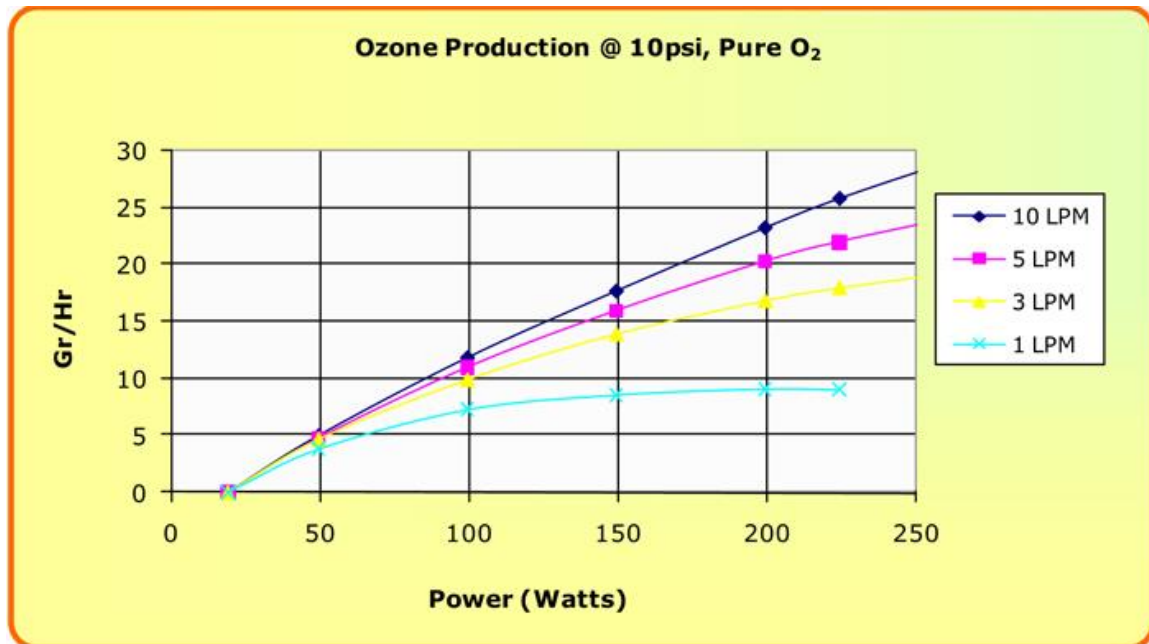
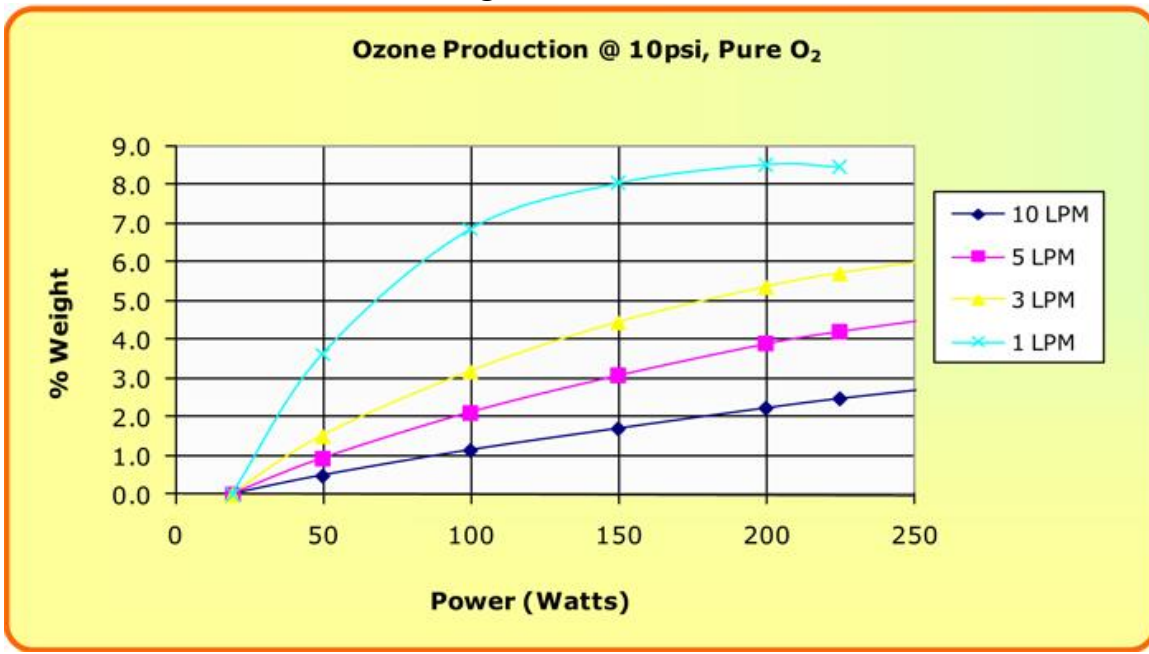
## 20g Plasma Block®



**Normal factory POWER setpoint: 250 watts at FULL PDM ( 10vdc or 20ma )**

Published production-ozone output level (20gr/hr) based on 5% concentration.  
 Tests conducted at 72°F, 700' MSL. All pressure readings in psig. Ozone in g/nm<sup>3</sup>.  
 Flow measured in **LPM** via **uncorrected** Rotameter at inlet port. Ozone at 0 psi from sidestream.  
 Fan and power supply burden of 20 watts is included in above chart.  
**Curves includes 19.5 watt power supply and dc fan quiescent load.**

## 20g Plasma Block®

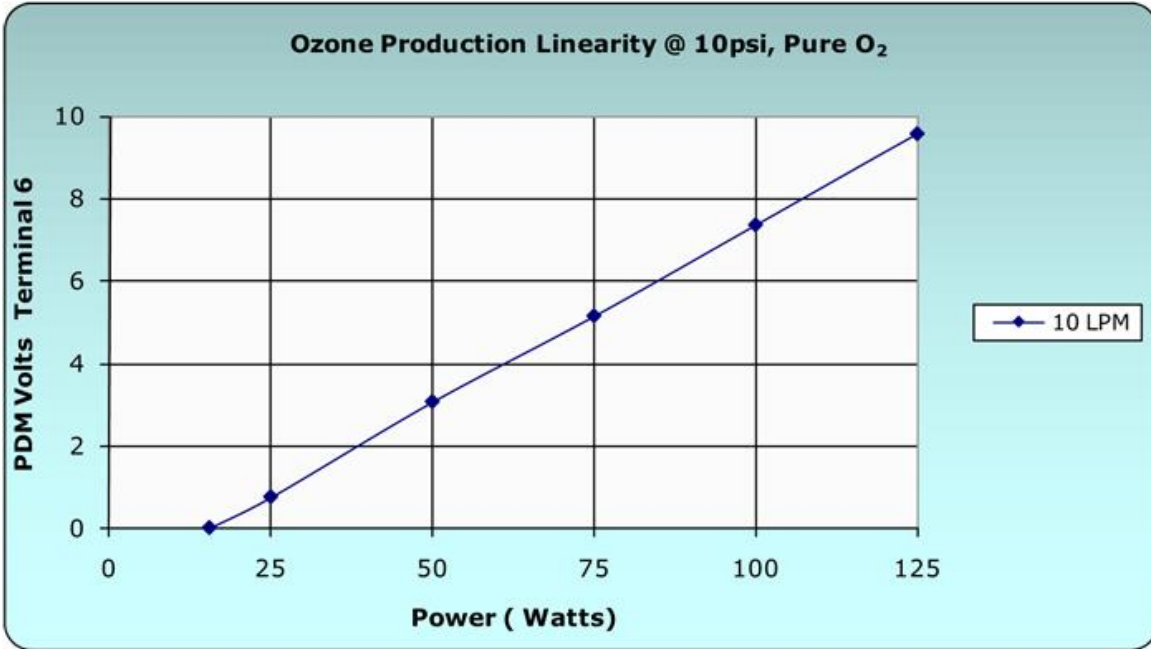


**Normal factory POWER setpoint: 250 watts at FULL PDM ( 10vdc or 20ma )**

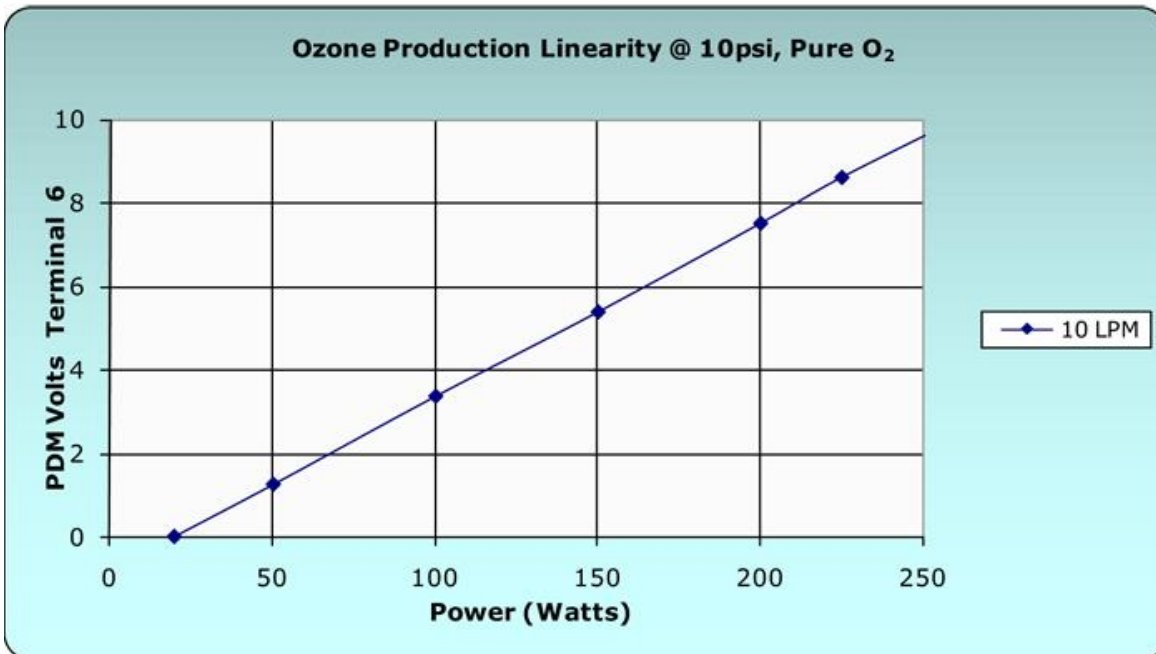
Published production-ozone output level (20gr/hr) based on 5% concentration.  
 Tests conducted at 72°F, 700' MSL. All pressure readings in psig. Ozone in g/nm<sup>3</sup>.  
 Flow measured in LPM via **uncorrected** Rotameter at inlet port. Ozone at 0 psi from sidestream.  
 Fan and power supply burden of 20 watts is included in above chart.  
**Curves includes 19.5 watt power supply and dc fan quiescent load.**

# Ozone Linearity vs PDM Command Signal

10g



20g



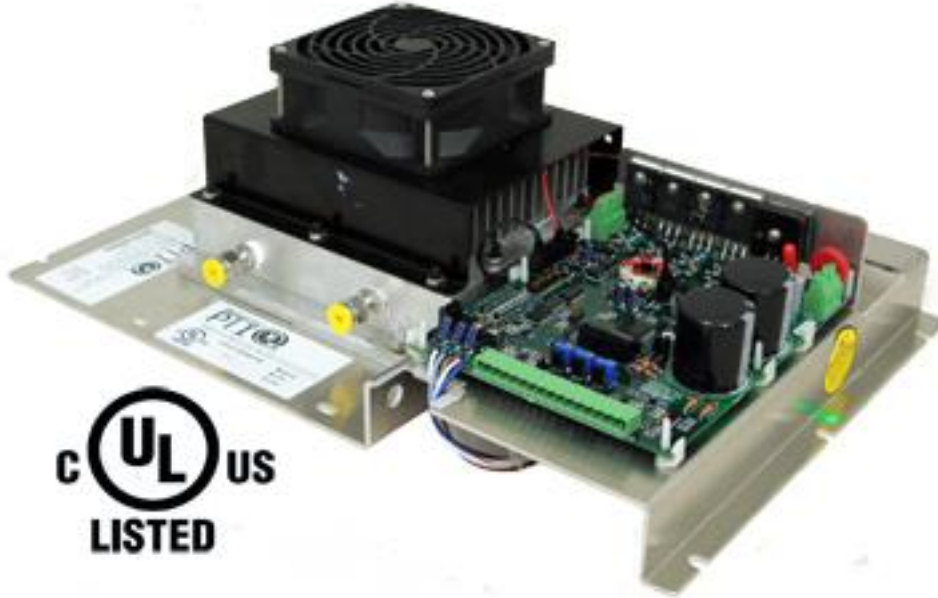




30g @ 5%

Plasma Blo<sub>3</sub>ck<sup>®</sup> (Air-Cooled)

OEM



For added application information, see the **Plasma Block<sup>®</sup> Application Guide** manual.

### Models:

Refer to – Configuration Options Summary Sheet at the end of the catalog.

**Silent, Rugged, Reliable**, Cost-effective, **Compact** and Light Weight, Ceramic, **Air-cooled** and power-**Efficient**.  
1.1 lbs/day at 6.7% and 3 LPM : 1.9 lbs/day at 3.5% weight and 10 LPM (Oxygen or Concentrator)

**No exposed, high-voltage safety hazards.**

**Precise ozone control using Pulse Density Modulation (PDM)** via potentiometer, 4/20ma or 0-10vdc.

**Precise Control with Turn-down to 1%.**

**Available with PlasmaVIEW<sup>®</sup> software (optional).**

### Design Features:

- **All high voltage is safely contained completely within the Plasma Blo<sub>3</sub>ck<sup>®</sup>, thereby eliminating shock hazards and dirt buildup which can cause dangerous flashover. High-voltage wiring is booted, and all metal grounded.**
- Advanced design eliminates the possibility of ozone leakage from the body or fittings. The only ozone leak possible is at the customer tightened ozone fitting. All non-metal materials are ozone rated.
- Military grade conformal coating eliminates problems associated with condensation and mold and greatly retarding damage caused by accidental ozone exposure.
- Directly installable by UL 508a panel house.
- **Micro Channel<sup>®</sup>** design results in high concentration, reduced high-voltage levels, and more efficient operation. **Requires concentrator or bottle feed of at least -60°F dew point, filtered, positive-pressure oxygen.** Materials in the gap are **ceramic and aluminum.**

- Ideal for ‘over-the-road’ applications. **Instant-ON ozone** production -- no warm-up time.
- Precision-machined aluminum block eliminates inefficient hot spots and facilitates operation at **high pressures**, as well as **vacuum ride through**. Only 1 psi drop with 10 LPM flow. As with any cell, the most predictable performance occurs in the positive pressure domain. Maximum pressure 100 psi. 2.7 safety factor at 150 psi.
- Ozone level automatically controlled to  $\pm 1\%$  from 85 to 130vac, or 170v to 260vac, depending on the model.
- Pre-mounted, seasoned and tested package sub-system includes cell, transformer, inverter and fan. Design uses the finest quality materials and machining for maximum performance and efficiency.
- The Inverter is a reduced-power version of PTI’s popular SSD110. All control and interface features of the SSD110 are available in this product.
- **23 kHz** operating frequency for **silent** operation. Line voltage 120v or 240v, 50/60hz.
- **Inlet 1/4", Outlet 1/4"**; both **Stainless Compression** Fittings are standard; 3/8" or 1/4" NPT on request.
- Pre-seasoned, calibrated and **pre-adjusted to customers’ individual performance needs**. **Ready to install**.
- Rigorous 100% performance, as well as burn-in tests of all electricals, are conducted to ensure the highest level of product **quality, reliability and consistency**.

### Configuration options :

PTI will set up and tune units to the customers' desired specifications.

Oxygen pressure - (5 - 86 psi) [UL 5x rated]

Oxygen flow liters/minute - (.1 - 20 Lpm) or equivalent SCFH

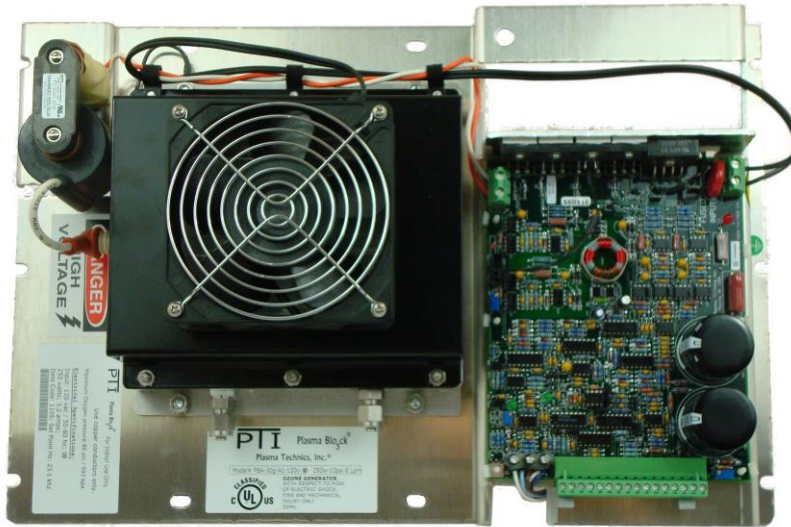
Heat load btu/hr = 860

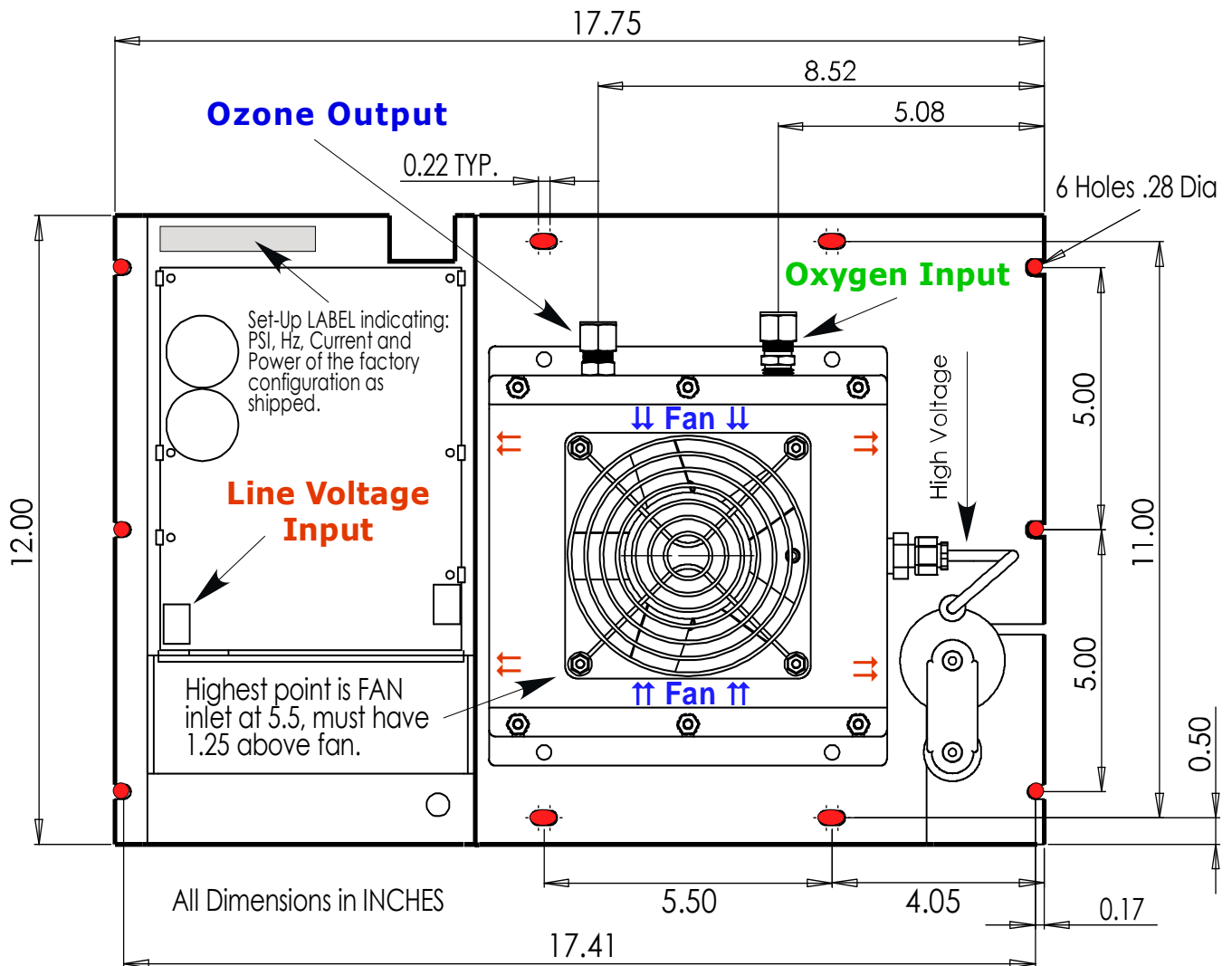
Inlet fittings (none, 1/4", 3/8", 8mm, 10mm, other)

Outlet fittings (none, 1/4", 3/8", 8mm, 10mm, other)

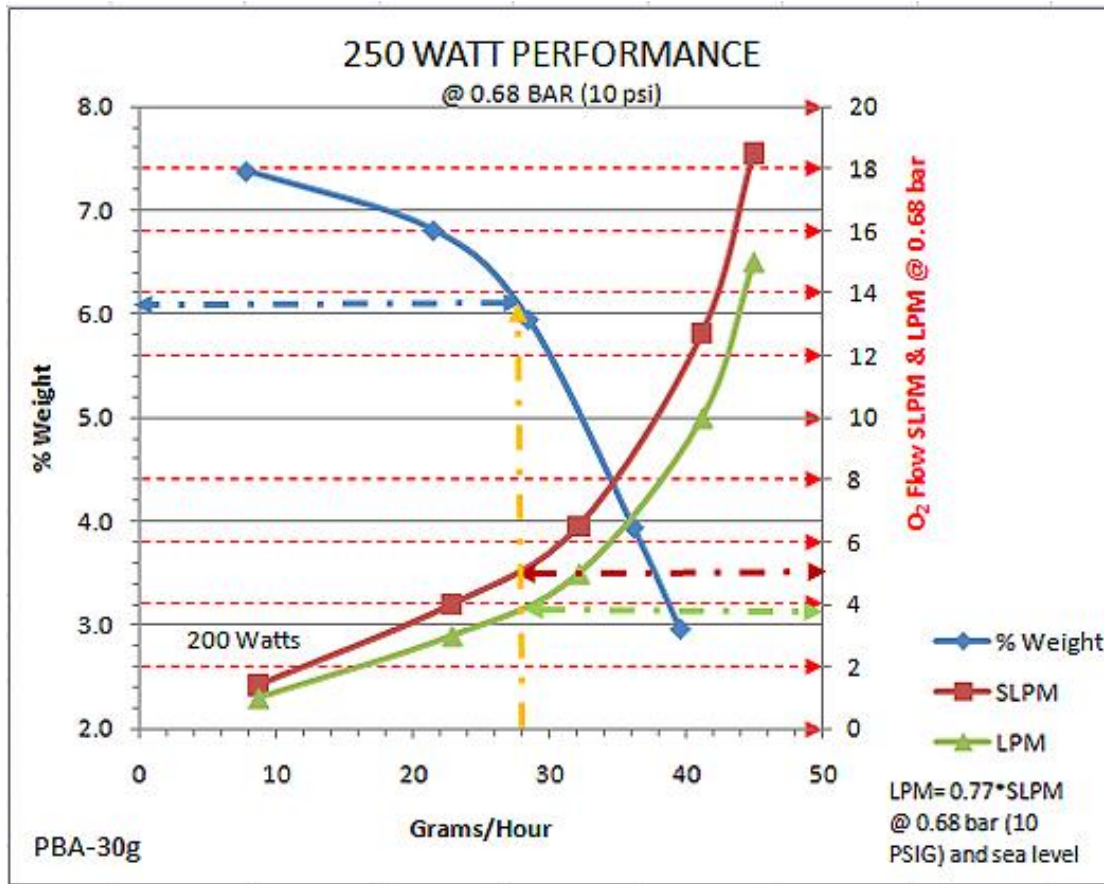
**Weight Lbs (Kg) : 16.5 (7.49)**

**Installation Drawing:      Inches**



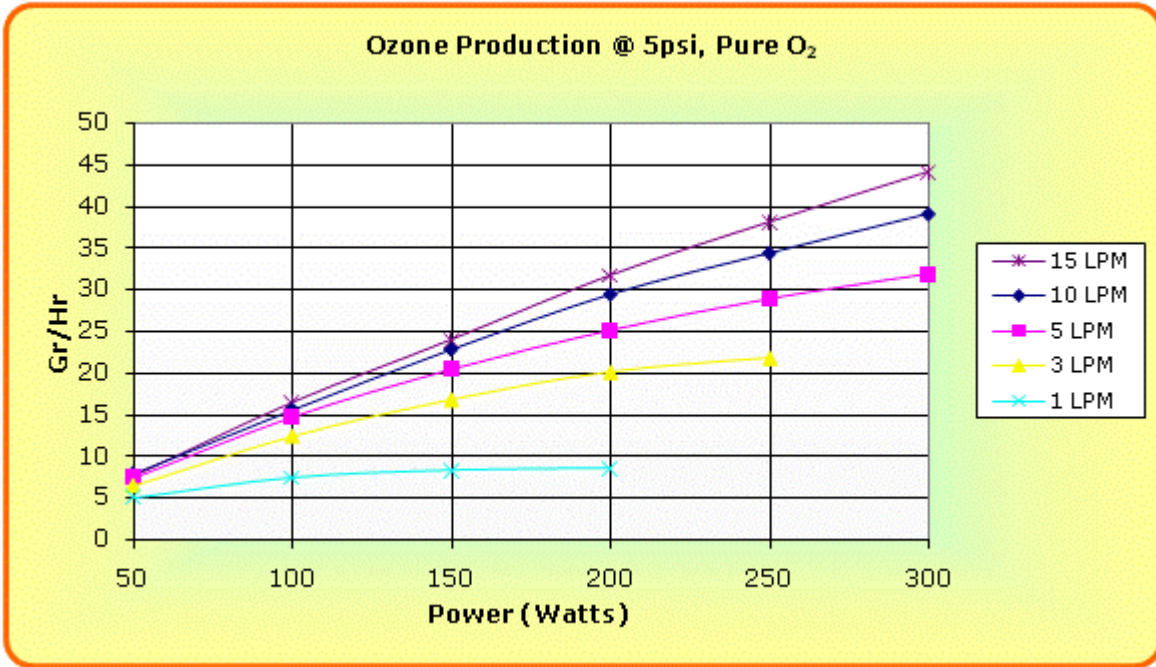
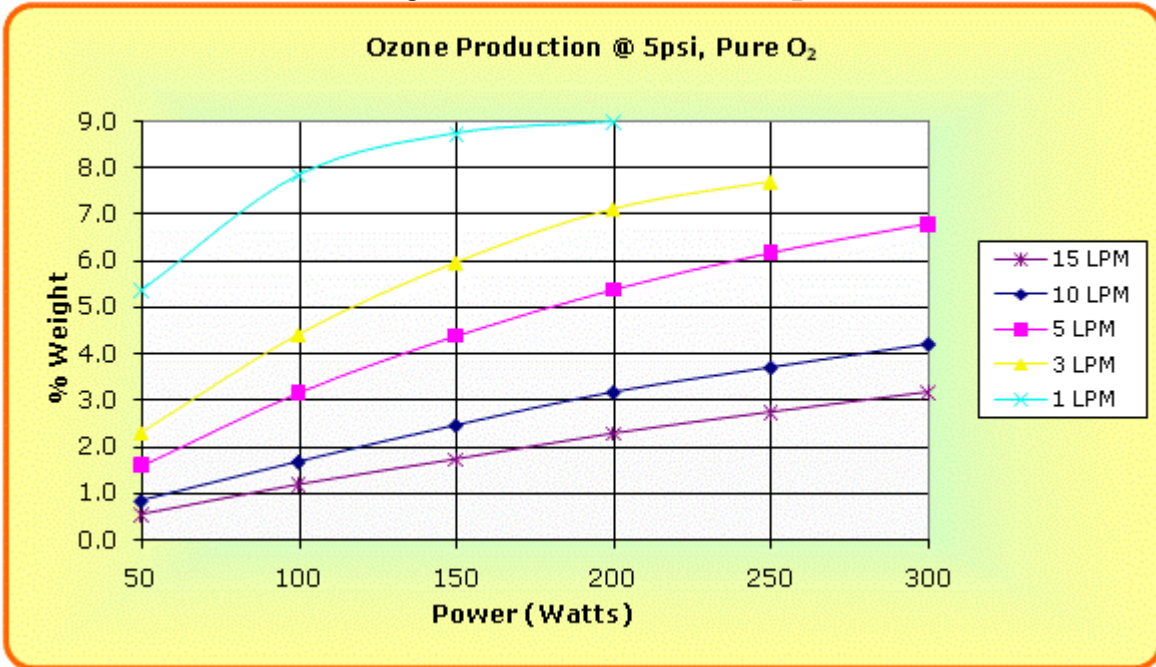


**Output Performance:**



**Output Performance: 5 psi**

**% Weight vs Power Consumption**



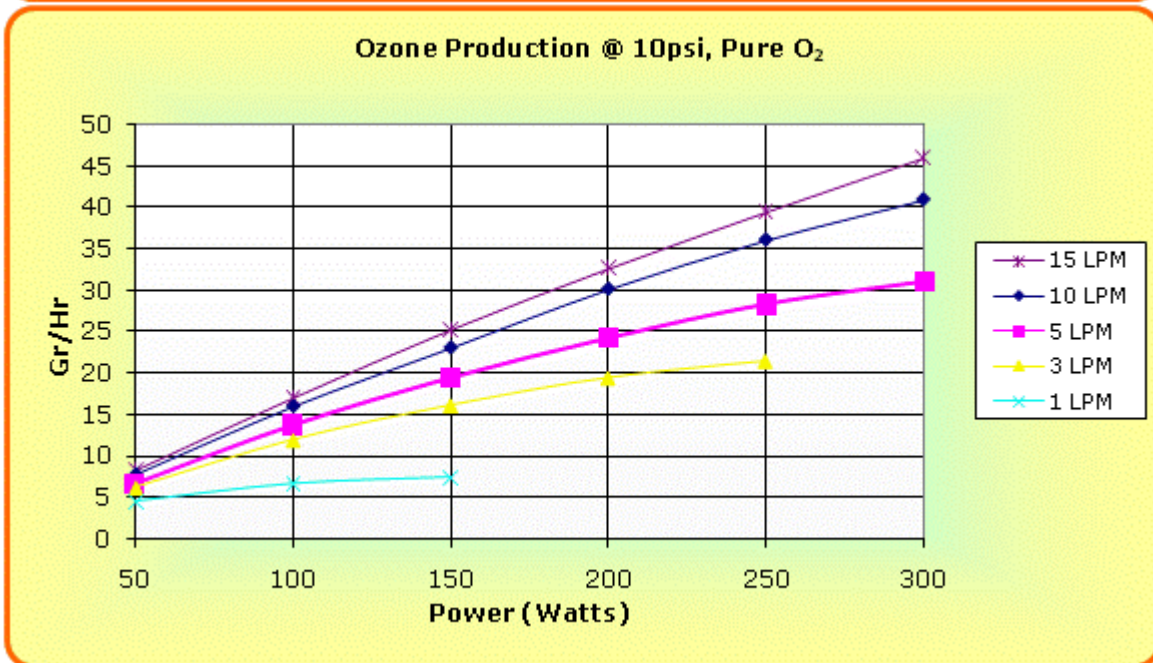
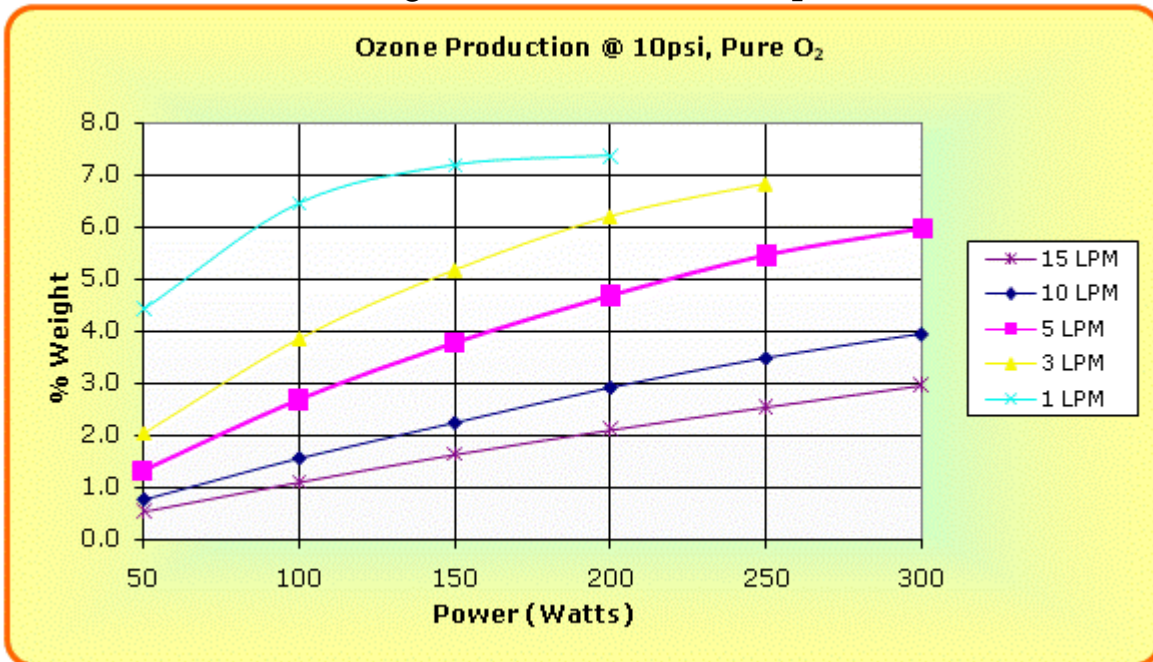
**Grams / Hour vs Power Consumption**

**Normal factory POWER setpoint: 250 watts at FULL PDM ( 10vdc or 20ma )**

Published production-ozone output level (30gr/hr) based on 5% concentration.  
 Tests conducted at 72°F, 700 MSL. All pressure readings in psig. Ozone in g/nm<sup>3</sup>.  
 Flow measured in LPM via uncorrected Rotameter at inlet port. Ozone at 0 psi from side-stream.

**Output Performance: 10 psi**

**% Weight vs Power Consumption**



**Grams / Hour vs Power Consumption**

**Normal factory POWER setpoint: 250 watts at FULL PDM ( 10vdc or 20ma )**

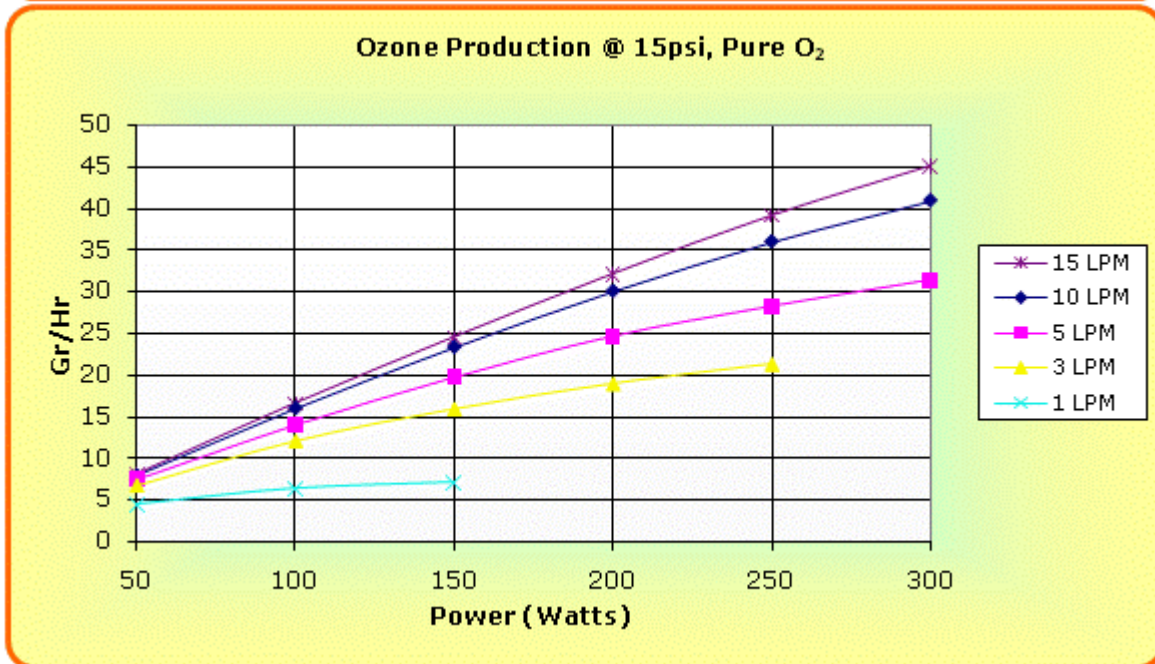
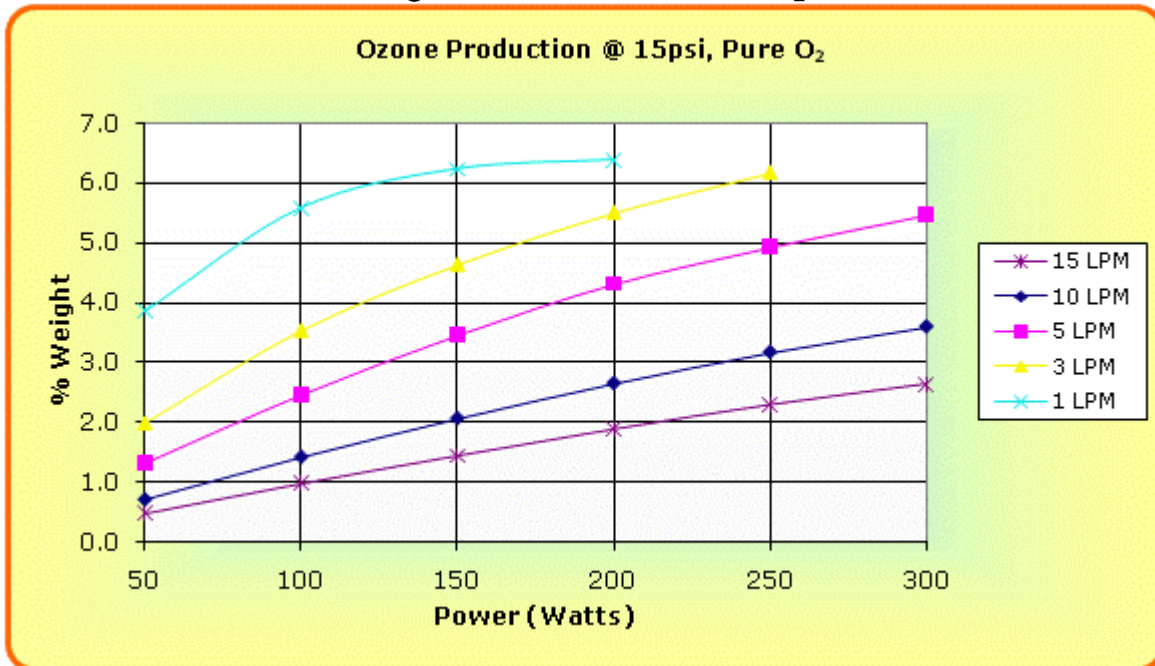
Published production-ozone output level (30gr/hr) based on 5% concentration.

Tests conducted at 72°F, 700 MSL. All pressure readings in psig. Ozone in g/nm<sup>3</sup>.

Flow measured in LPM via uncorrected Rotameter at inlet port. Ozone at 0 psi from sidestream..

**Output Performance: 15 psi**

**% Weight vs Power Consumption**



**Grams / Hour vs Power Consumption**

**Normal factory POWER sepoint: 250 watts at FULL PDM ( 10vdc or 20ma )**

Published production-ozone output level (30gr/hr) based on 5% concentration.

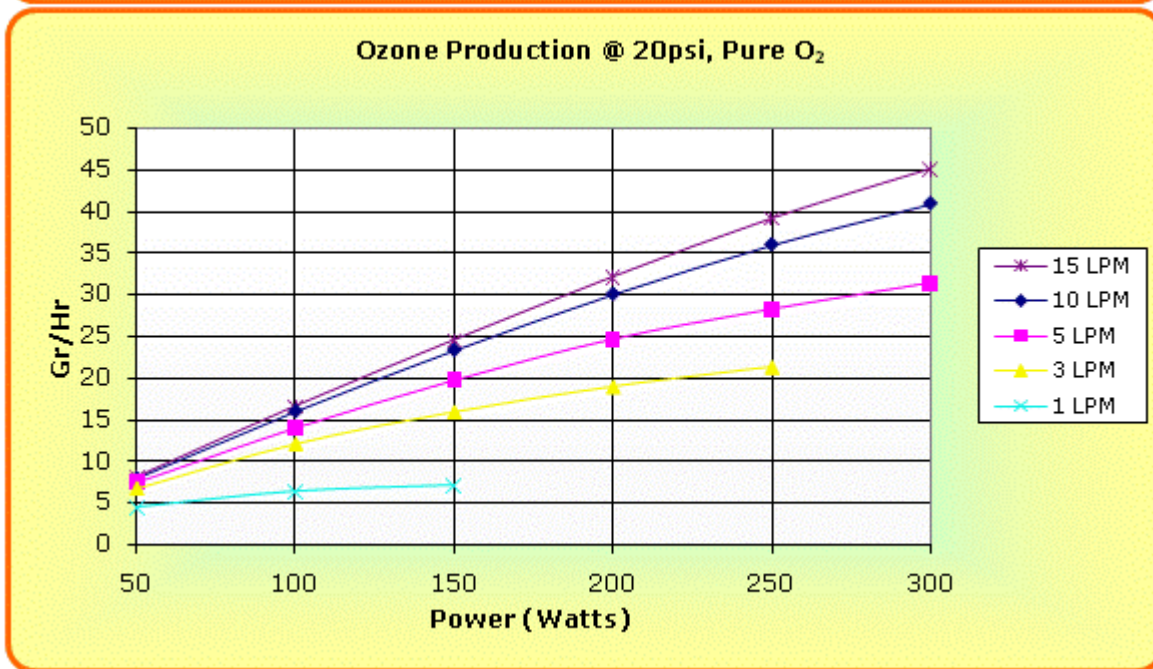
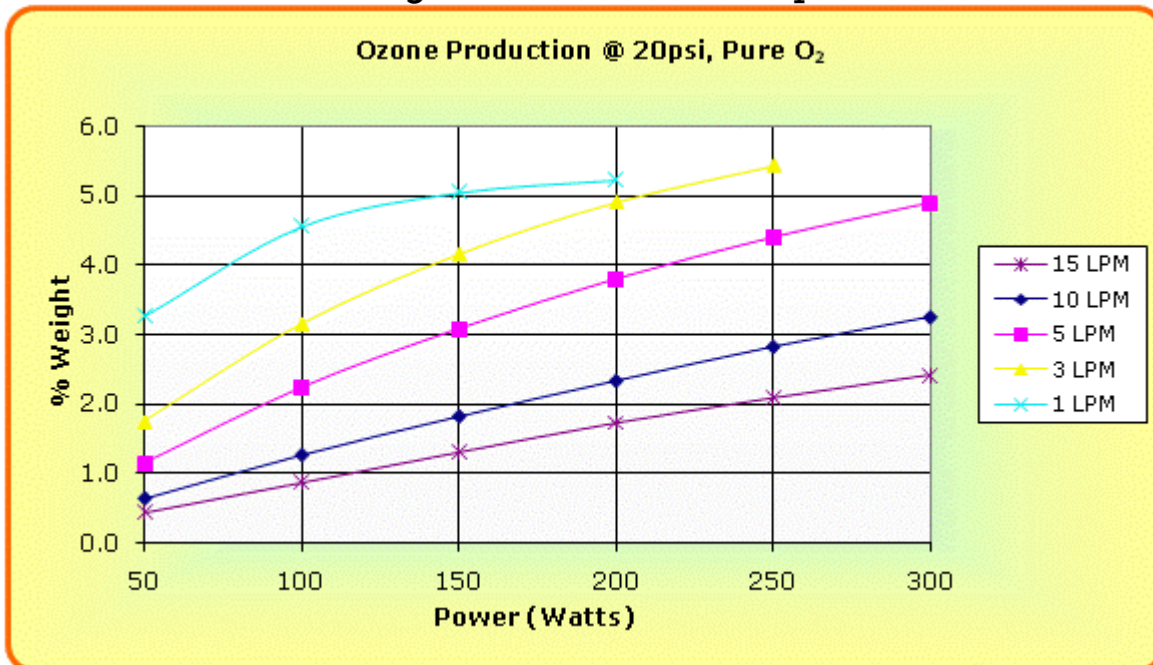
Tests conducted at 72°F, 700 MSL. All pressure readings in psig. Ozone in g/nm<sup>3</sup>.

Flow measured in LPM via uncorrected Rotameter at inlet port. Ozone at 0 psi from sidestream..



## Output Performance: 20 psi

### % Weight vs Power Consumption

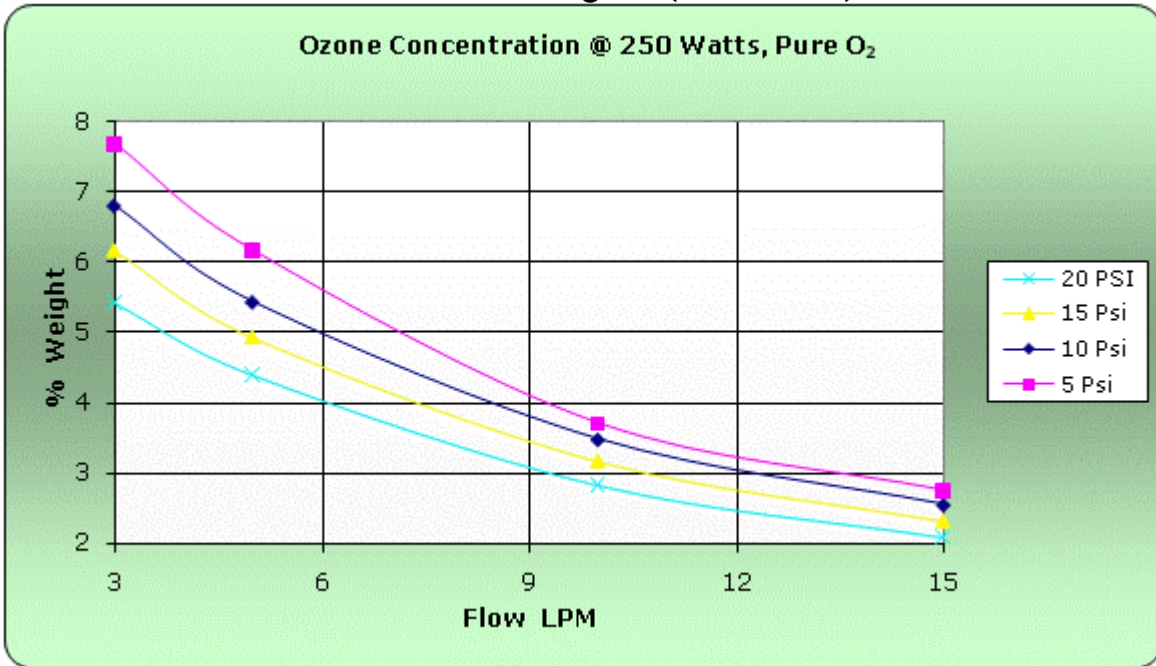


### Grams / Hour vs Power Consumption

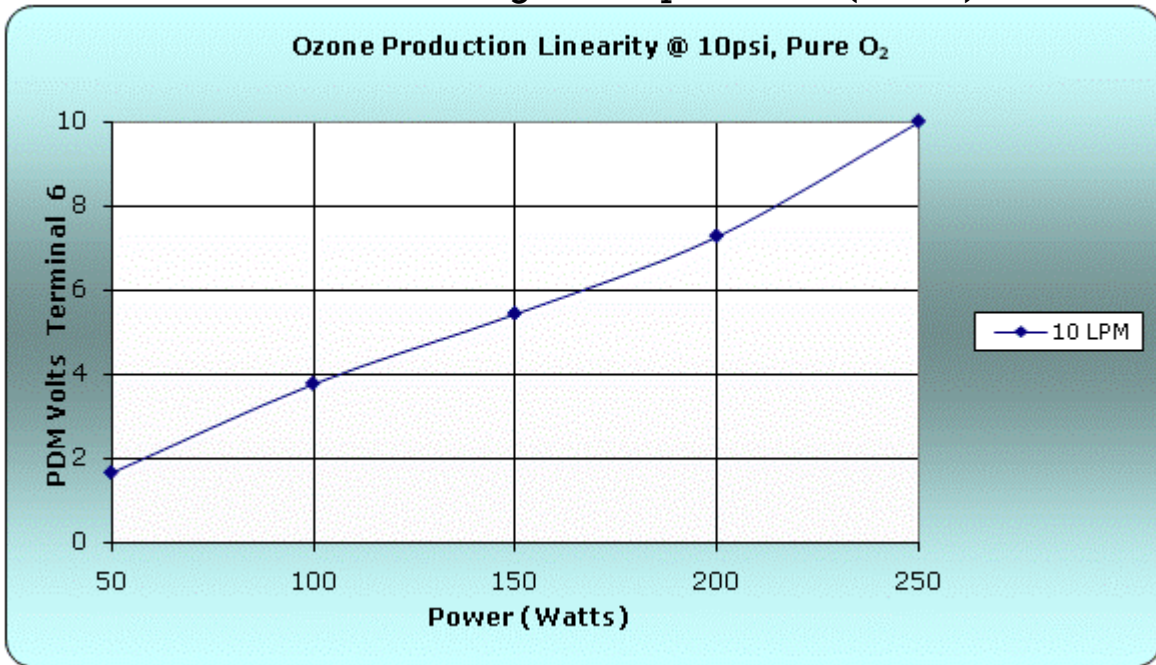
**Normal factory POWER setpoint: 250 watts at FULL PDM ( 10vdc or 20ma )**

Published production-ozone output level (30gr/hr) based on 5% concentration.  
Tests conducted at 72°F, 700 MSL. All pressure readings in psig. Ozone in g/nm<sup>3</sup>.  
Flow measured in LPM via uncorrected Rotameter at inlet port. Ozone at 0 psi from sidestream..

### Flow vs % Weight (250 Watts)



### PDM Control Voltage vs Input Power ( Watts)



**50g @ 5% 23g @ 8%**  
**Cooled)**

**OEM**  
**Plasma Blo<sub>3</sub>ck® (Air**



- **1.3 lbs/day at 8%** and 3 LPM : 2.4 lbs/day at 5% weight and 10 LPM (Oxygen or Concentrator) at 440 watts.
- **Precise ozone control using Pulse Density Modulation (PDM)** via potentiometer, 4/20ma or 0-10vdc.
- **Precise Control with Turn-down to 1%.**
- **Useful pressure range: 5 – 100 psi.**

### Design Features:

- **All high voltage is safely contained completely within the Plasma Blo<sub>3</sub>ck® thereby eliminating shock hazards and dirt build up which can cause dangerous flash over. High voltage wiring is booted and all metal grounded.**
- Advanced design eliminates the possibility of ozone leakage from the body or fittings. The only ozone leak possible is at the customer tightened ozone fitting. All non-metal materials are ozone rated.
- **Micro Channel®** design results in high concentration, reduced high voltage levels and more efficient operation. **Requires concentrator or bottle feed of at least -60°F dew point, filtered, positive pressure oxygen.** Materials in the gap are: **ceramic and aluminum..**
- Ideal for 'over the road' .applications. **Instant ON ozone** production – no warm up time.
- Precision machined aluminum block eliminates inefficient hot spots and facilitates operation at **high pressures**, as well as **vacuum ride through**. Only 2 psi drop with 10 LPM. Flow. As with any cell, the most predictable performance occurs in the positive pressure domain. Sustained vacuum will damage cell.
- Ozone level automatically controlled to ± 1% from 85 to 130vac; or 170v to 260vac depending on model.
- Pre-mounted, seasoned and tested package sub-system, which includes cell, transformer, inverter and fan. Design uses the finest quality material and machining for maximum performance and efficiency.
- The Inverter is a reduced power version of PTI's popular SSD110. All control and interface features of the SSD110 are available in this product.
- **23 kHz** operating frequency for **silent** operation.
- Line voltage 120v or 240v, 50/60hz.

- **Inlet 1/4", Outlet 1/4" both Stainless Compression** are standard; 3/8" or 1/4" NPT on request.
- Pre-seasoned, calibrated and **pre-adjusted to customers individual performance needs** – **ready to install**.
- Rigorous 100% performance and burn-in tests of all electricals are conducted to insure the highest level of product **quality, reliability and consistency**.

### **Configuration options :**

PTI will set up and tune units to the customers' desired specifications.

Oxygen pressure - (5 - 100 psi) [UL 5x rated]

Oxygen flow liters/minute - ( **3 - 15** Lpm) or equivalent SCFH

Heat load btu/hr = 1360

Chassis (regular or alternate)

Inlet fittings (none, 1/4", 3/8", other)

Outlet fittings (none, 1/4", 3/8", other)

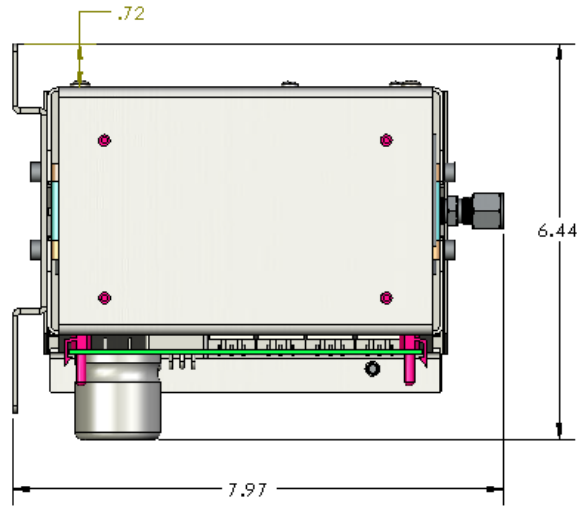
**Weight Lbs (Kg) : 13.5 (6.22)**

# Installation Drawings, regular mount : Inches

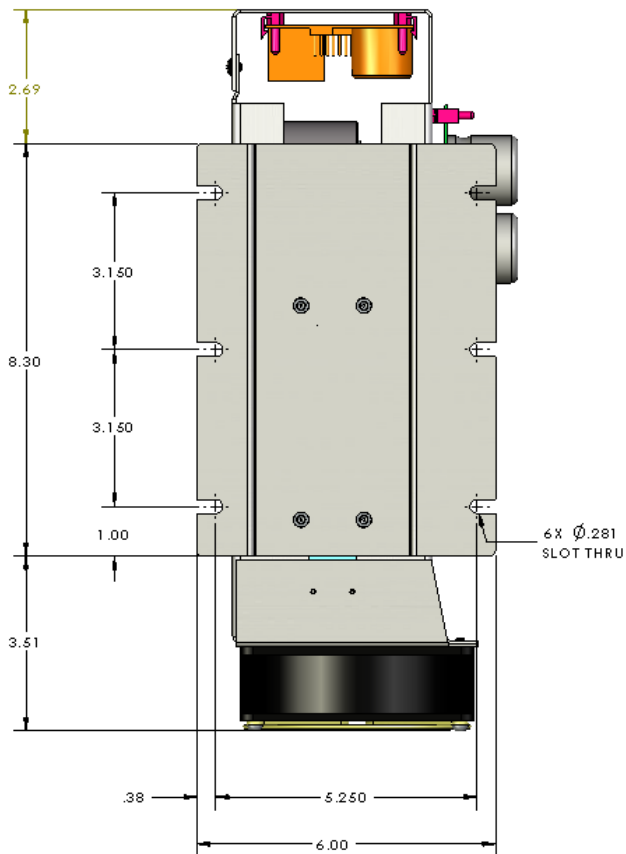
Front view



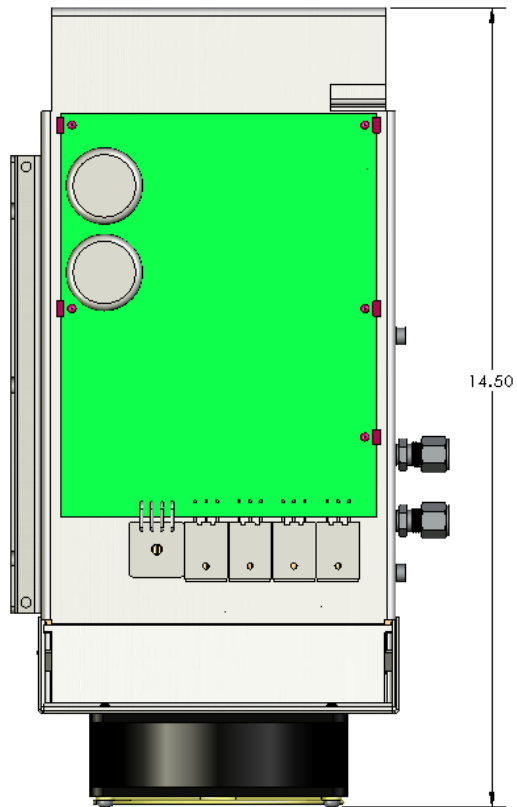
Back view



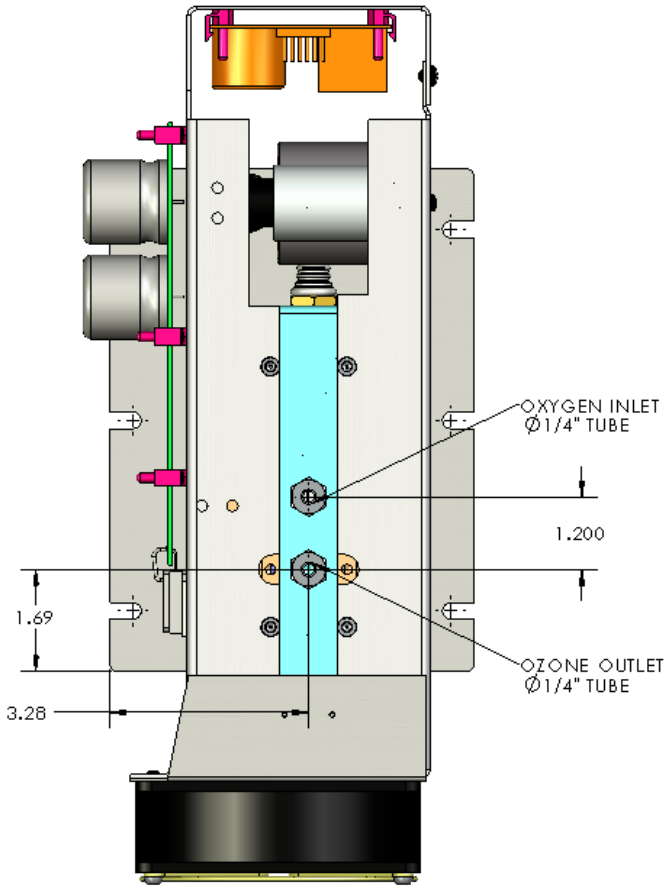
Bottom view



Side view



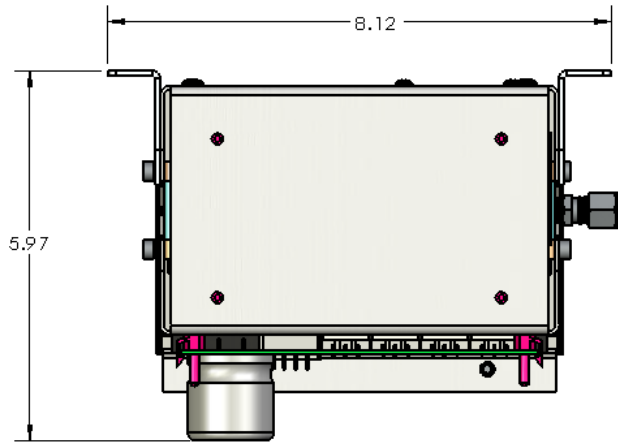
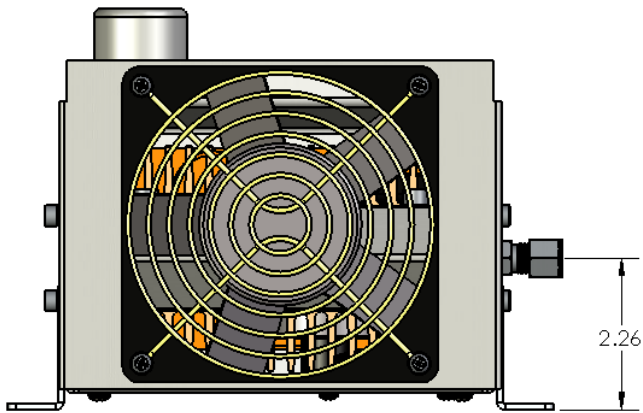
Top view



**Installation Drawings, alternate mount : Inches**

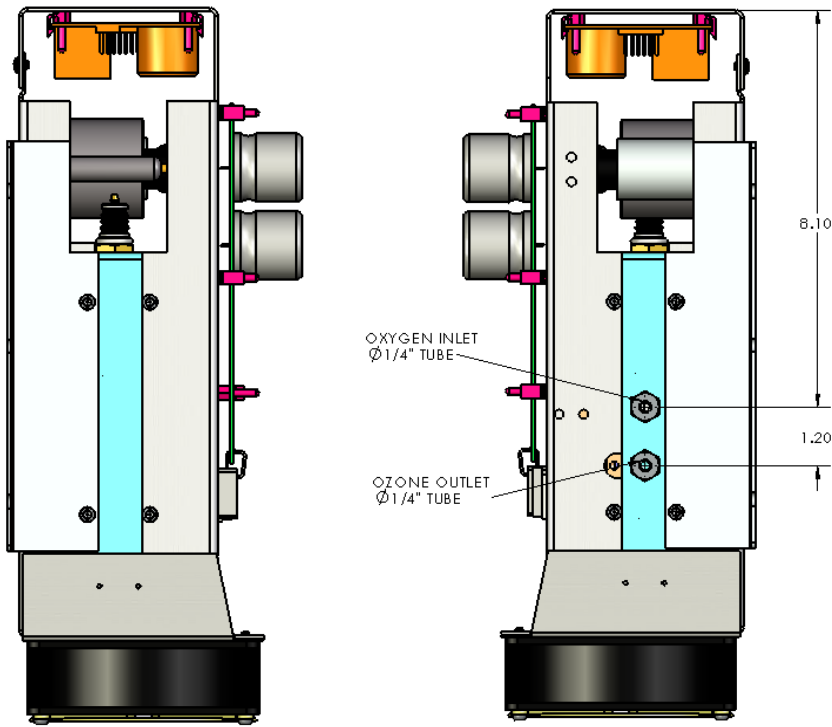
Front view

Back view

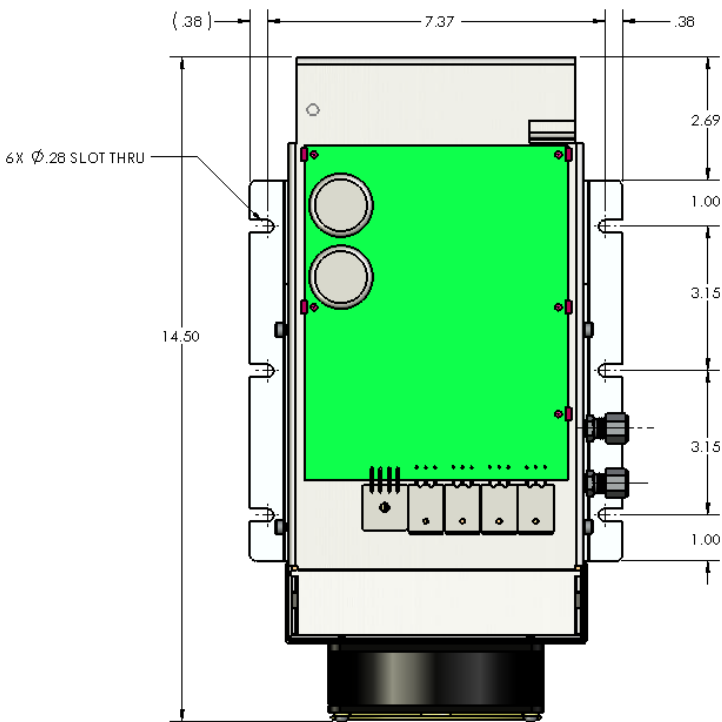


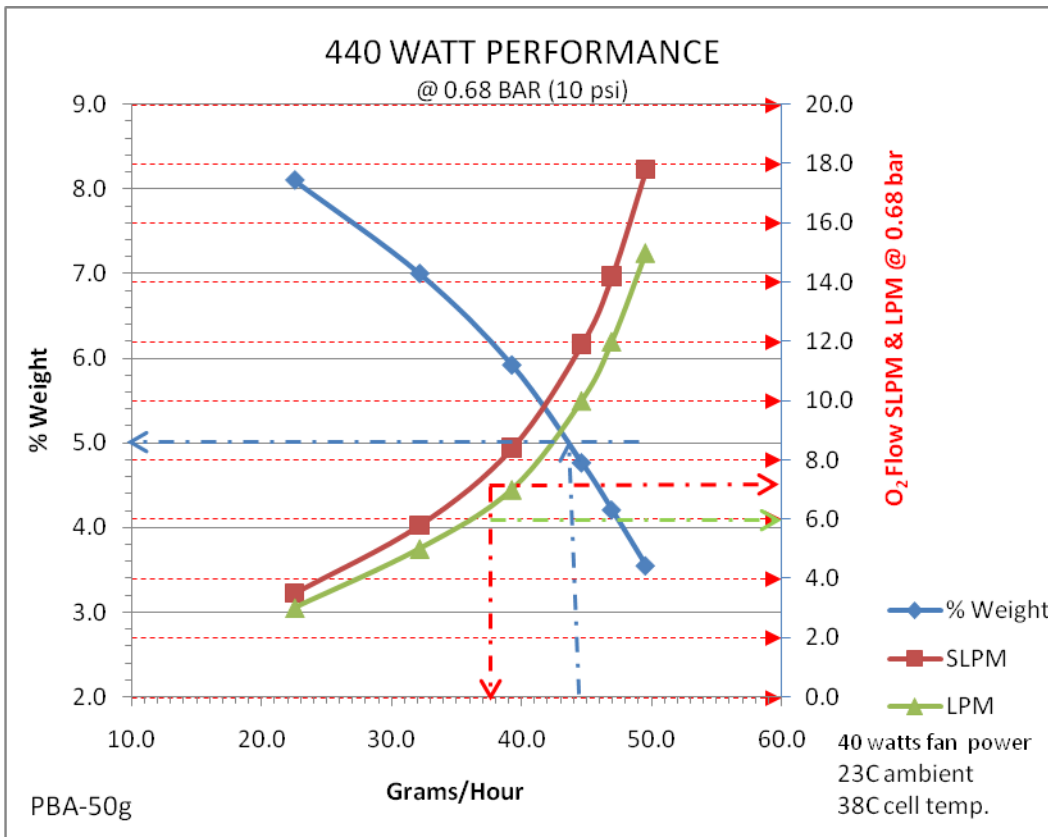
Side 1 view

Side 2 view



Top view





**Normal factory POWER set point: 440 watts at FULL PDM ( 10vdc or 20ma ).**

Published production-ozone output level (50 gr/hr) based on 5% concentration.

Tests conducted at 23C (74°F), 700' (213 M) MSL: Ozone in g/nm<sup>3</sup>.

Flow measured in LPM via **uncorrected** Rotameter at inlet port.

Fan and power supply burden of 40 watts is included in above chart.

Procedure 1, Grams per hour desired at maximum power:

1. Determine the Grams/Hr desired for the chemical reaction. 45 gram/hr for this example.
2. Moving vertically from the value on the horizontal scale at 45 gr/hr, note the % weight (Blue line) on the left axis at 5 % wt for the maximum power at 45 gr/Hr.
3. At the same Grams/hr value move vertically and note both the SLPM at 10.5 SLPM (red) and indicated LPM (green) at 8.5 LPM at the recommended pressure [0.68 bar (10 psi)] on the right vertical axis.
4. If a higher % weight is desired at the Grams/Hr needed, a larger generator must be selected. A generator can always be run at a lower power than maximum with the PDM control.

Procedure 2 example, Oxygen flow of 6 LPM maximum at 0.68 bar (10 psi) on a rotameter. What is the maximum gr/hr production?

1. Start on the right vertical scale at 4 LPM rotameter reading. Move horizontally to intercept the green LPM line at 6 LPM.
2. Drop down vertically to see what gr/hr is available. It is 37 gr/Hr in this case.
3. Move vertically to intercept the red SLPM line at 7 SLPM and the blue % wt line at 6.2 % wt.



**60g @ 5% Plasma Blo<sub>3</sub>ck<sup>®</sup> (Air-cooled)**



For added application information, see the **Plasma Block<sup>®</sup> Application Guide** manual.

**Models Available:**

Refer to – Configuration Options Summary Sheet at the end of the catalog.

**Silent, Rugged, Reliable**, Cost-effective, **Compact**, Light Weight, Ceramic, **Air-cooled** and Power-Efficient.  
**1.3 lbs/day at 7.7%** and 3 LPM : 3.6 lbs/day at 4.2% weight and 15 LPM (Oxygen or Concentrator).

**No exposed high-voltage safety hazards.**

Precise ozone control using **Pulse Density Modulation (PDM)** via potentiometer, 4/20ma or 0-10vdc.

Precise Control with **Turn-down to 1%**.

Useful pressure range: **5 – 100 psi**. Available with **PlasmaVIEW<sup>®</sup>** software (optional).

**Design Features:**

- **All high voltage is safely contained completely within the Plasma Blo<sub>3</sub>ck<sup>®</sup> thereby eliminating shock hazards and dirt buildup which can cause dangerous flashover. High-voltage wiring is booted and all metal grounded.**
- Advanced design eliminates the possibility of ozone leakage from the body or fittings. The only ozone leak possible is at the customer tightened ozone fitting. All non-metal materials are ozone rated.
- Military grade conformal coating eliminates problems associated with condensation and mold, and greatly retards damage caused by accidental ozone exposure.
- Directly installable by UL 508a panel house.

- **Micro Channel<sup>®</sup>** design results in high concentration, reduced high-voltage levels and more efficient operation. **Concentrator or bottle feed of at least -60°F dew point, filtered, positive pressure oxygen is required.** Materials in the gap are: **ceramic and aluminum.**
- Ideal for ‘over the road’ applications. **Instant ON ozone** production. – No warm up time.
- Precision machined aluminum block eliminates inefficient hot spots and facilitates operation at **high pressures**, as well as **vacuum ride through**. Only 1 psi drop with 10 LPM Flow. As with any cell, the most predictable performance occurs in the positive pressure domain. Maximum pressure 100 psi. 2.7 safety factor at 150 psi.
- Ozone level automatically controlled to  $\pm 1\%$  from 85 to 130vac; or 170v to 260vac depending on model.
- Pre-mounted, seasoned and tested package sub-system, which includes cell, transformer, inverter and fan. Design uses the finest quality material and machining for maximum performance and efficiency.
- The Inverter is a reduced power version of PTI’s popular SSD110. All control and interface features of the SSD110 are available in this product.
- **23 kHz** operating frequency for **silent** operation.
- Line voltage 120v or 240v, 50/60hz.
- **Inlet 3/8", Outlet 3/8" both Stainless Compression** are standard; 1/4" or 1/4" NPT on request.
- Pre-seasoned, calibrated and **pre-adjusted to customers’ individual performance needs.** **Ready to install.** Rigorous 100% performance as well as burn-in tests of all electricals, are conducted to ensure the highest level of product quality, reliability and consistency.

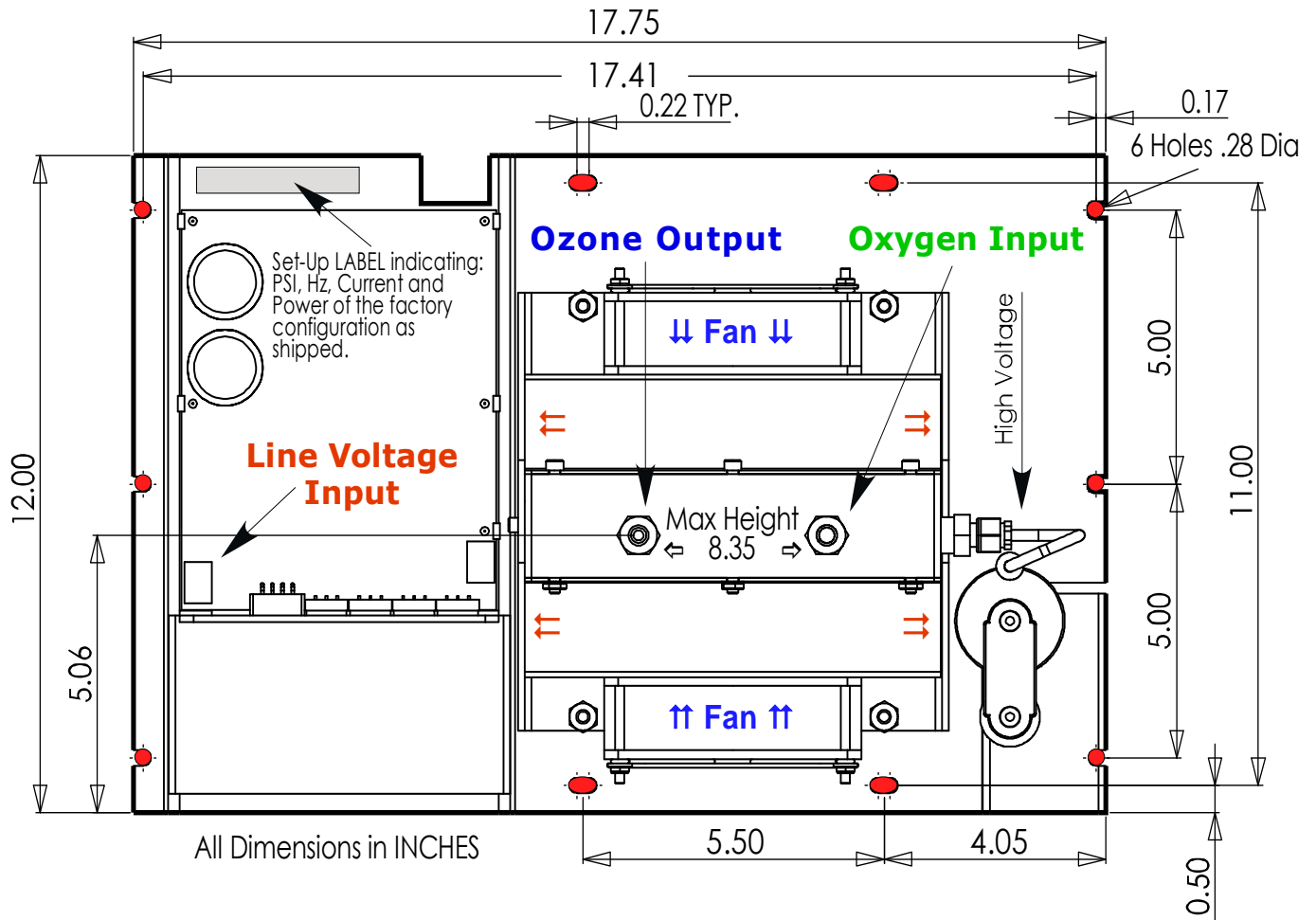
### Configuration options :

PTI will set up and tune units to the customers' desired specifications.

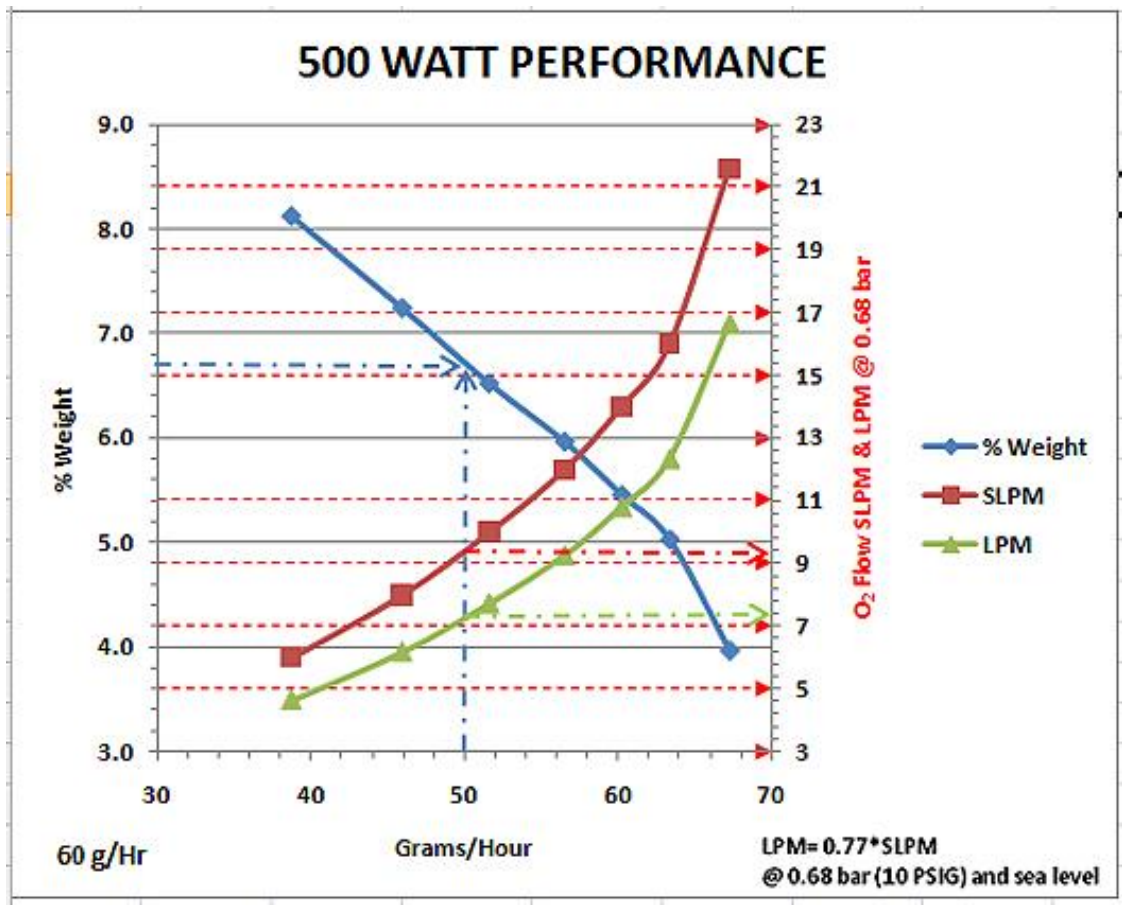
Oxygen pressure - (5 - 86 psi) [UL 5x rated]  
 Oxygen flow liters/minute - (.1 - 20 Lpm) or equivalent SCFH  
 Heat load btu/hr = 1700  
 Inlet fittings (none, 1/4", 3/8", 8mm, 10mm, other)  
 Outlet fittings (none, 1/4", 3/8", 8mm, 10mm, other)

**Weight Lbs (Kg) : 22.45 (10.19)**

# Installation Drawing: Inches

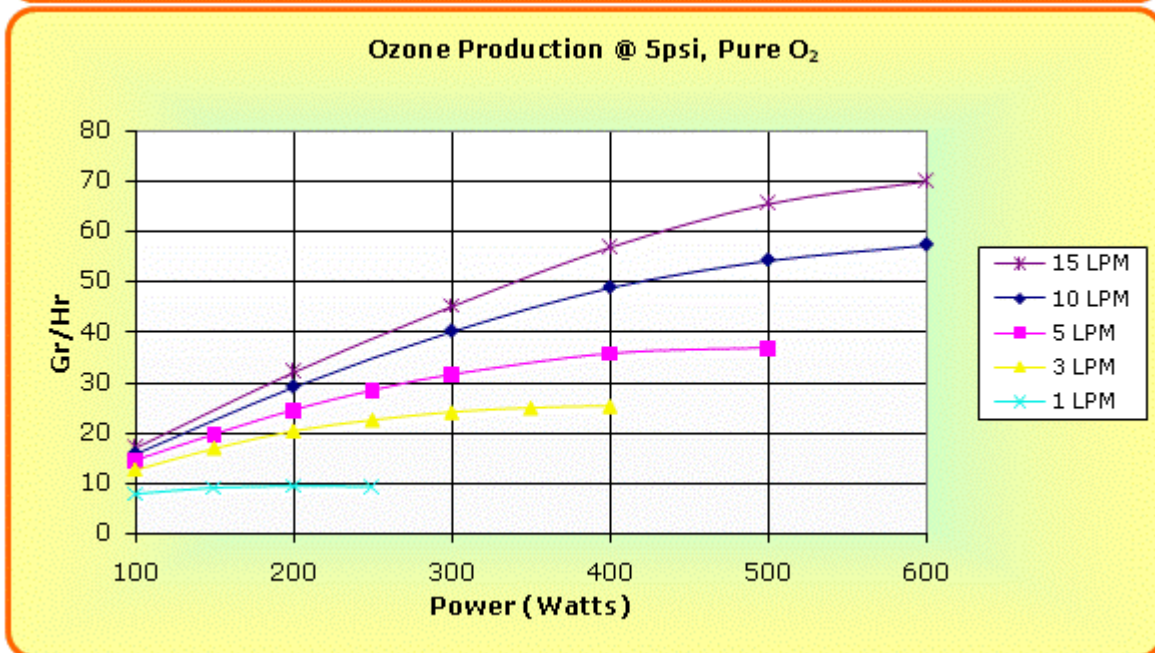
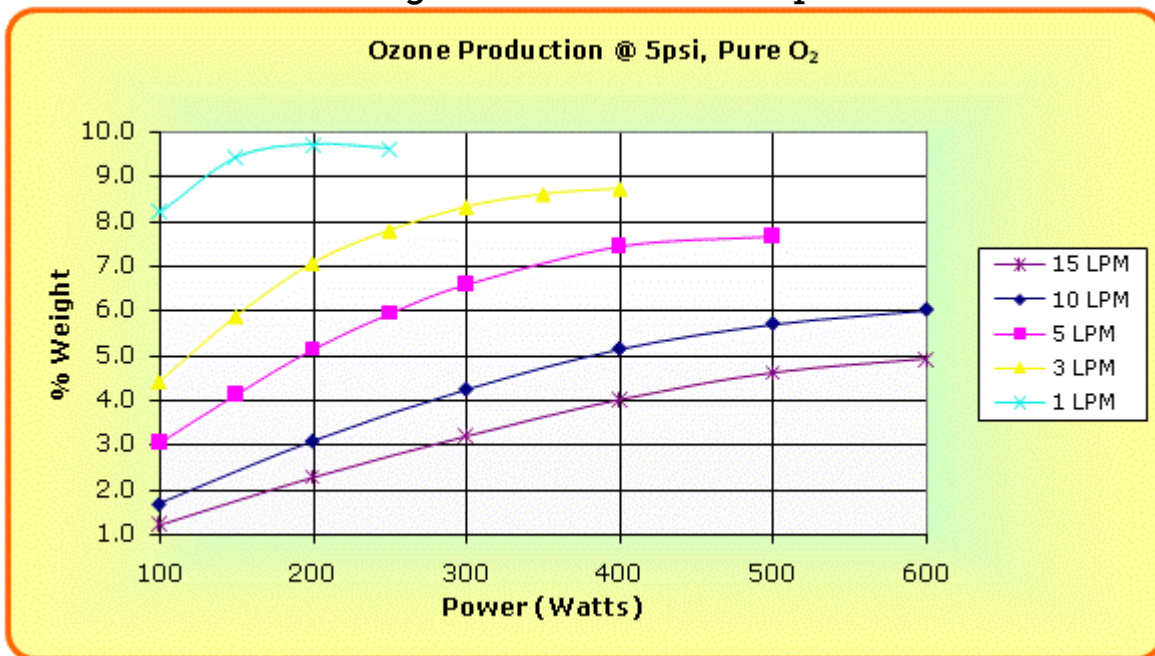


**Output Performance:**



**Output Performance: 5 psi**

**% Weight vs Power Consumption**

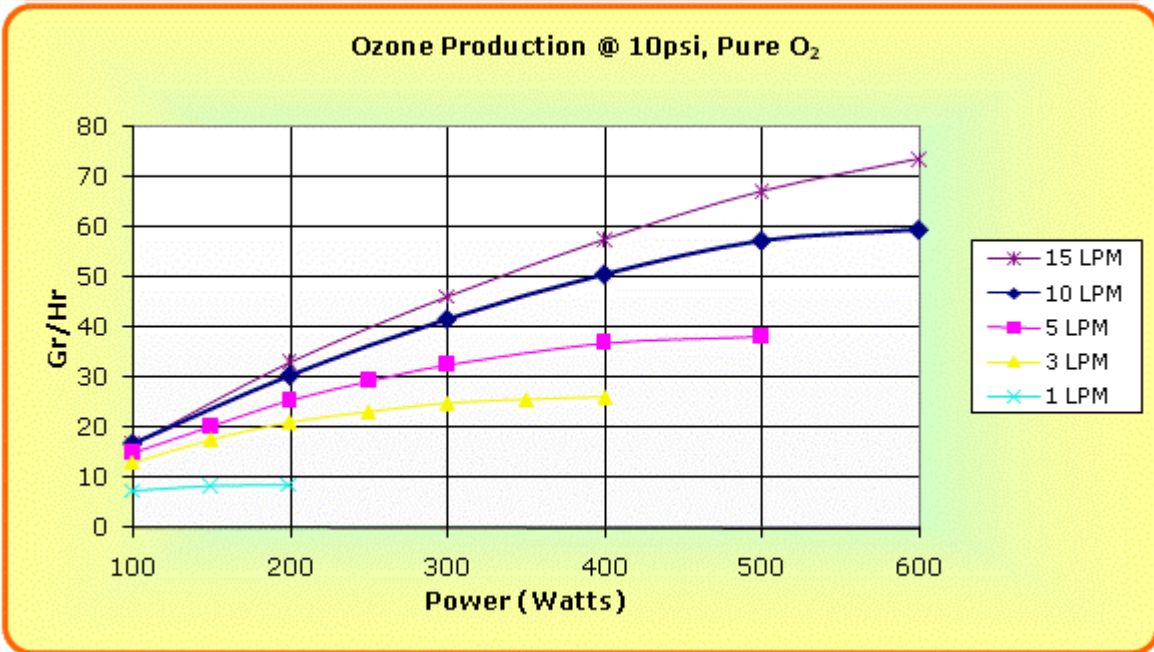
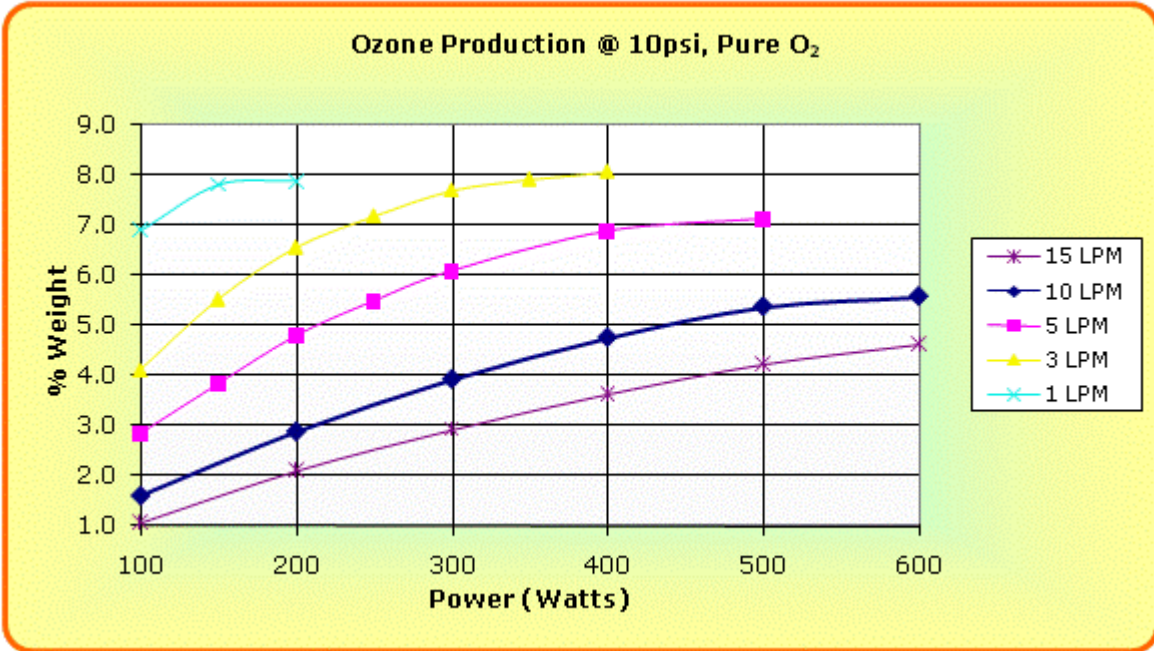


**Grams / Hour vs Power Consumption**

**Normal factory POWER setpoint: 500 watts at FULL PDM ( 10vdc or 20ma )**

Published production-ozone output level (60gr/hr) based on 5% concentration.  
 Tests conducted at 72°F, 700' MSL. All pressure readings in psig. Ozone in g/nm<sup>3</sup>.  
 Flow measured in LPM via uncorrected Rotameter at inlet port. Ozone at 0 psi from sidestream.

**Output Performance: 10 psi**  
**% Weight vs Power Consumption**



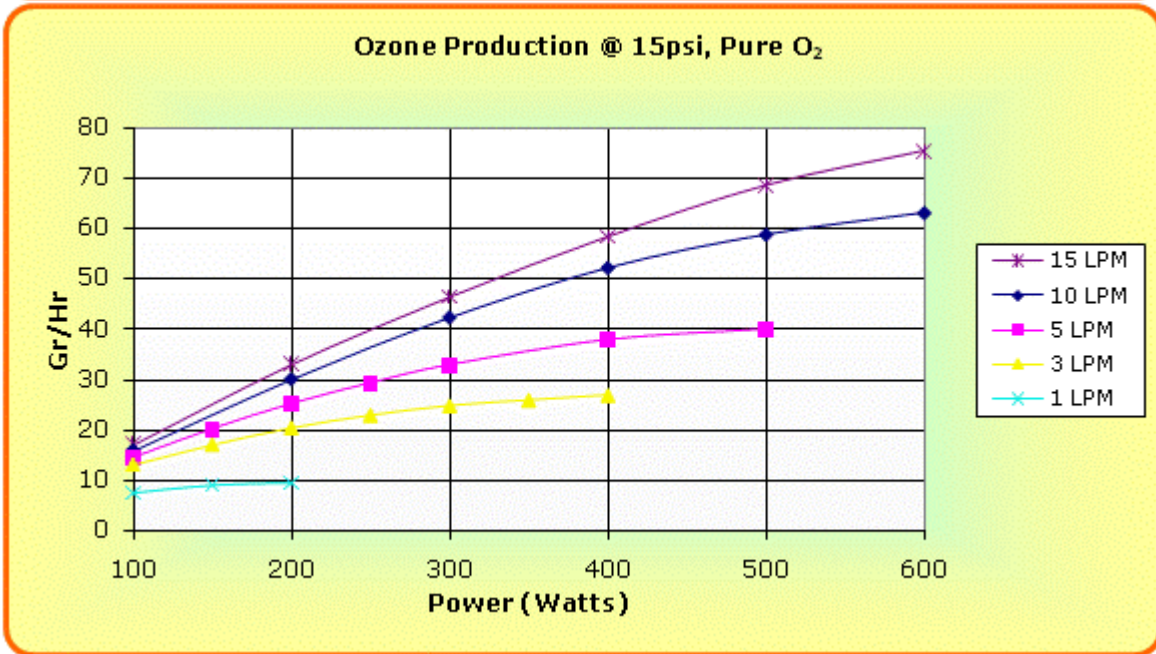
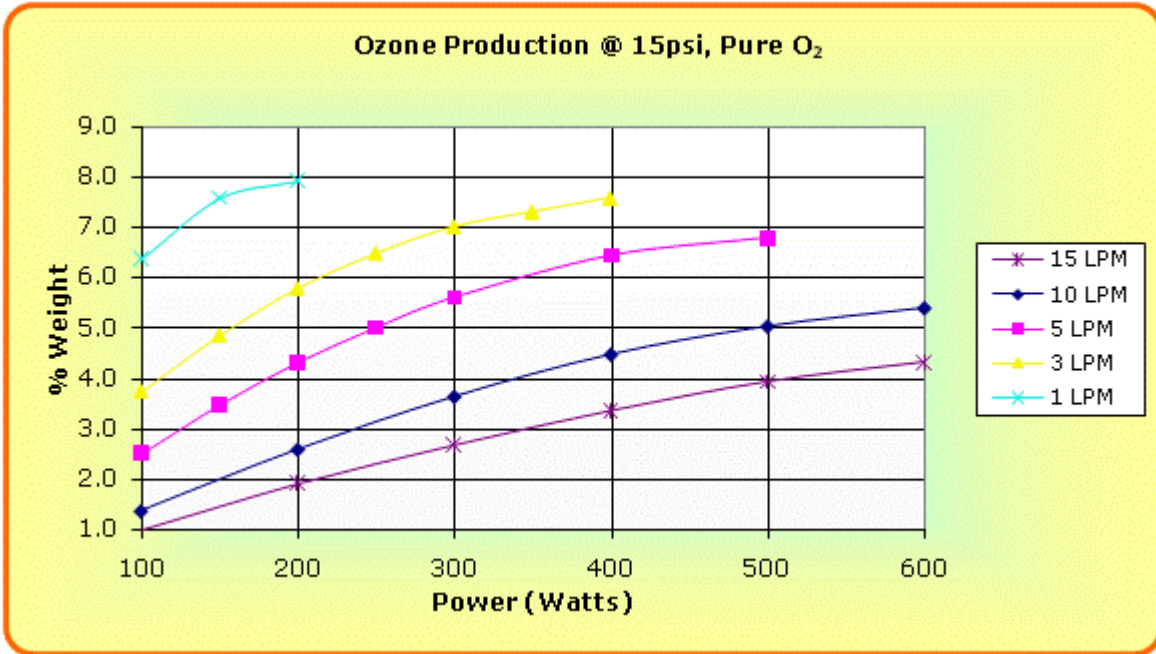
**Grams / Hour vs Power Consumption**

**Normal factory POWER setpoint: 500 watts at FULL PDM ( 10vdc or 20ma )**

Published production-ozone output level (60gr/hr) based on 5% concentration.  
 Tests conducted at 72°F, 700' MSL. All pressure readings in psig. Ozone in g/nm<sup>3</sup>.  
 Flow measured in LPM via uncorrected Rotameter at inlet port. Ozone at 0 psi from sidestream.

**Output Performance: 15 psi**

**% Weight vs Power Consumption**



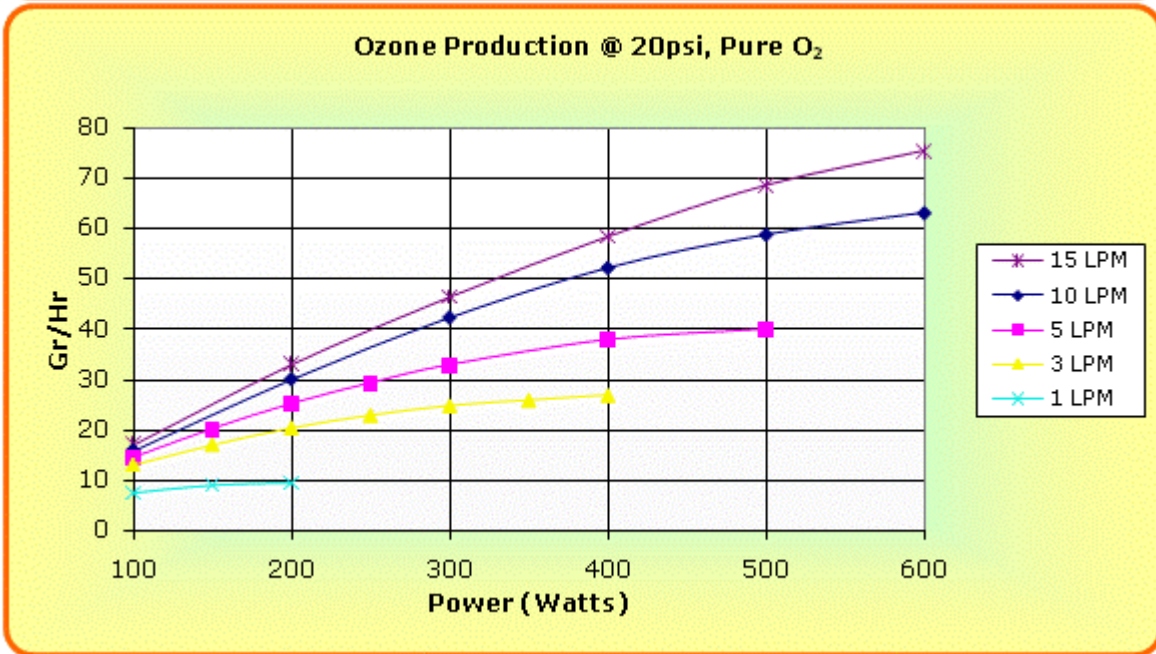
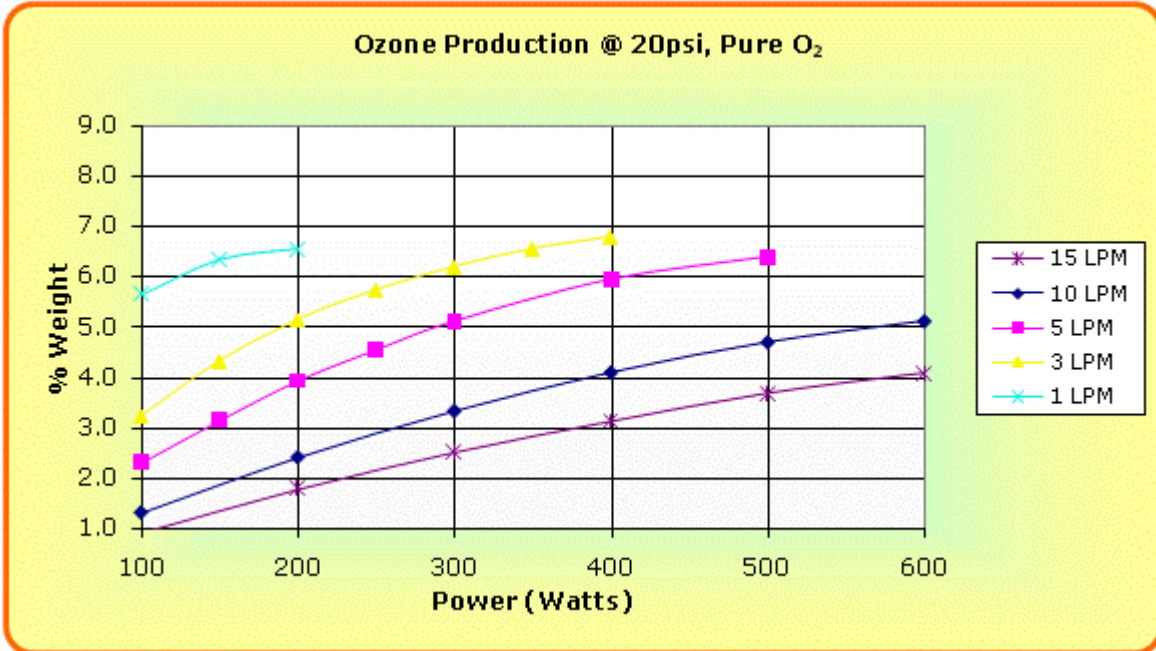
**Grams / Hour vs Power Consumption**

**Normal factory POWER setpoint: 500 watts at FULL PDM ( 10vdc or 20ma )**

Published production-ozone output level (60gr/hr) based on 5% concentration.  
 Tests conducted at 72°F, 700' MSL. All pressure readings in psig. Ozone in g/nm<sup>3</sup>.  
 Flow measured in LPM via uncorrected Rotameter at inlet port. Ozone at 0 psi from sidestream.

**Output Performance: 20 psi**

**% Weight vs Power Consumption**



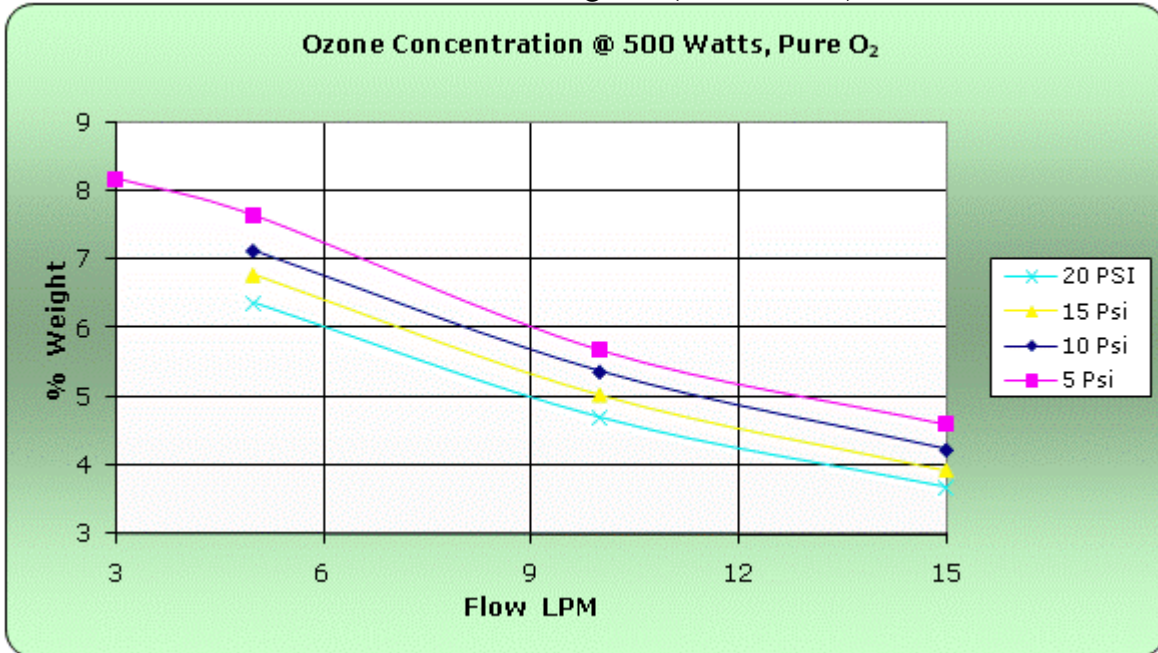
**Grams / Hour vs Power Consumption**

**Normal factory POWER setpoint: 500 watts at FULL PDM ( 10vdc or 20ma )**

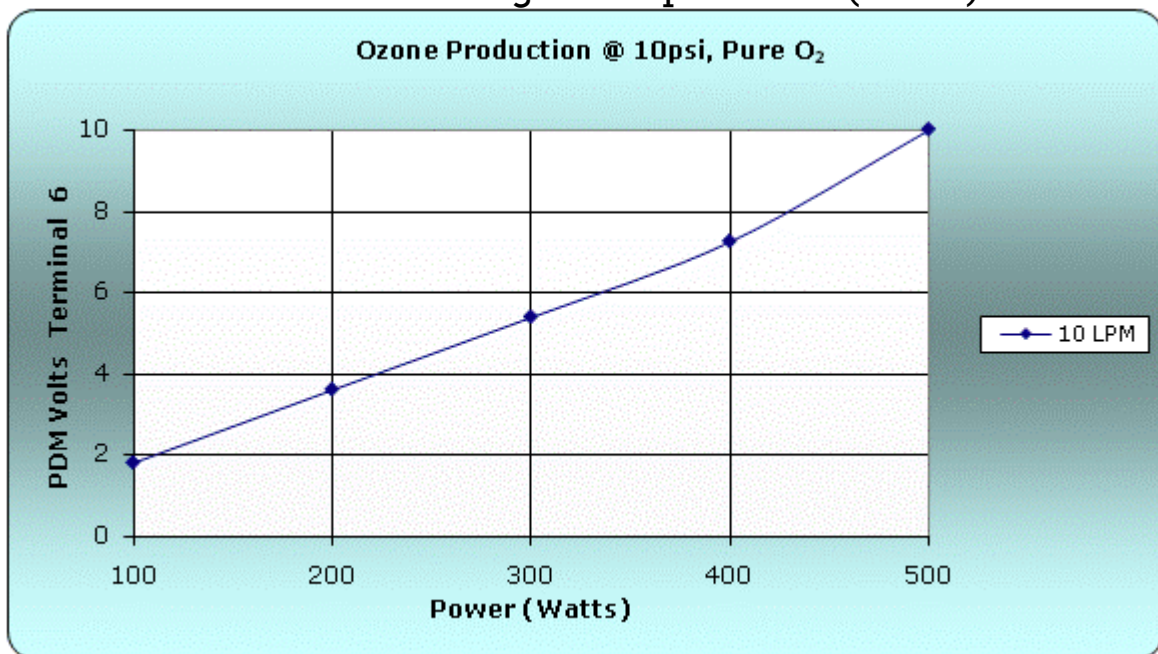
Published production-ozone output level (60gr/hr) based on 5% concentration.  
 Tests conducted at 72°F, 700' MSL. All pressure readings in psig. Ozone in g/nm<sup>3</sup>.  
 Flow measured in LPM via uncorrected Rotameter at inlet port. Ozone at 0 psi from sidestream.



### Flow vs % Weight (500 Watts)



### PDM Control Voltage vs Input Power ( Watts)



**70g @ 5% Plasma Blo<sub>3</sub>ck® (Air-Cooled)**



For added application information, see the [Plasma Block® Applications Guide](#) manual.

**Models available :**

Stand Alone

**Fully automatic tuning for constant ozone output and installation simplicity**

**Service simplicity due to automatic fault diagnostics**

**Silent, Rugged, Reliable and Cost Effective**

**No exposed high-voltage safety hazards**

**Now available with [PlasmaVIEW®](#) software (optional)**

**Design Features:**

- Wi-Fi and digital communications available as an option.
- Digital communications optional: simple and less expensive.
- **Micro Processor based**, installation simplicity and automatic tuning for constant ozone output.
- Automatic buss voltage compensation stabilizes output as power line conditions change.
- **Pulse Density Modulation (PDM)**, linear power (ozone) output even at high turn-down.
- Service simplicity due to automatic fault diagnostics.
- Easy interface to PLC or computer.
- **Efficient**, compact, silent (25khz), safe, rugged, reliable, advanced – all the normal traits of a PTI product. Same precise linear control, with turn down to 1%, as with all Plasma Block® products.
- Maximum up-time , durable, commercial / industrial solution the ozone industry requires.

- Possible **cell flooding** is identified followed by shutdown and enunciation. No damage is caused to electronics, transformer and rarely the cell. Cell flushing and drying in the field is usually sufficient to restore full service.
- **Control connections** of the essential I/O functions are the **same** as all other Plasma Block® products.
- **Military grade conformal coating** eliminates problems associated with condensation and mold, and greatly retards damage caused by accidental ozone exposure.

### **Configuration options :**

PTI will set up and tune units to the customer's desired specifications:

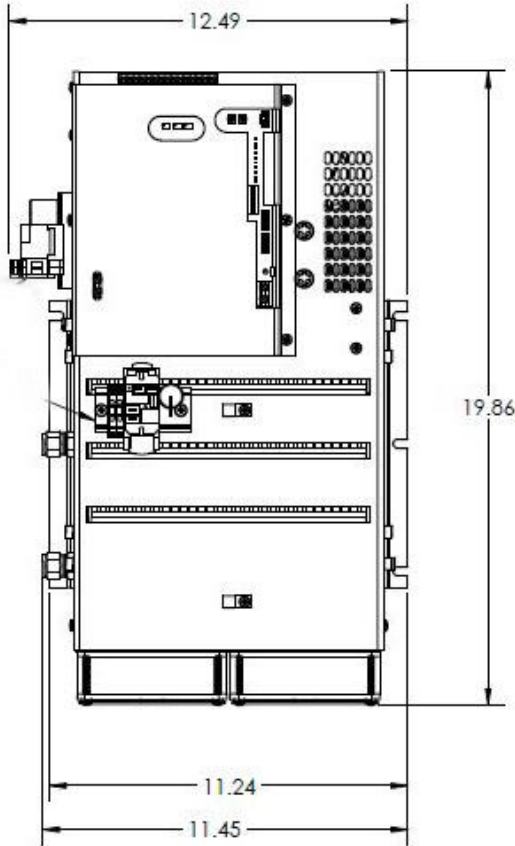
Oxygen pressure - (5 - 100 psi) [UL 5x rated]  
Oxygen flow liters/minute - stats available soon.  
Heat load btu/hr - stats available soon.  
Chassis (rack mount or stand alone)  
Inlet fittings (none, 1/4", 3/8, other)  
Outlet fittings (none, 1/4", 3/8, other)

### **Weight Lbs (Kg) :**

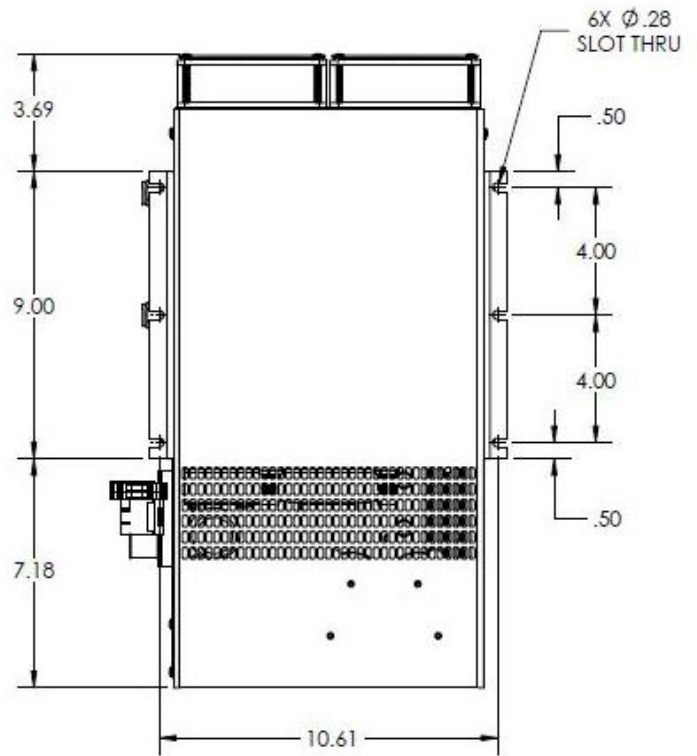
34.5 Lbs (15.68) Kg.

# Installation Drawings :

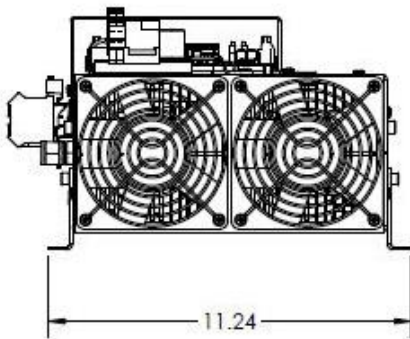
**Top View**



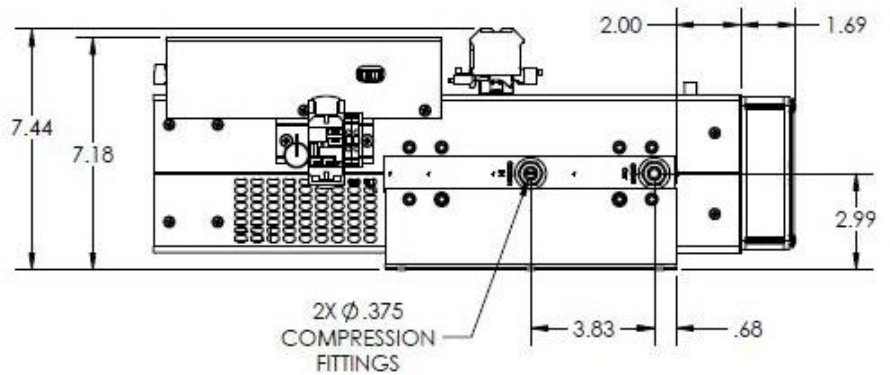
**Bottom View**



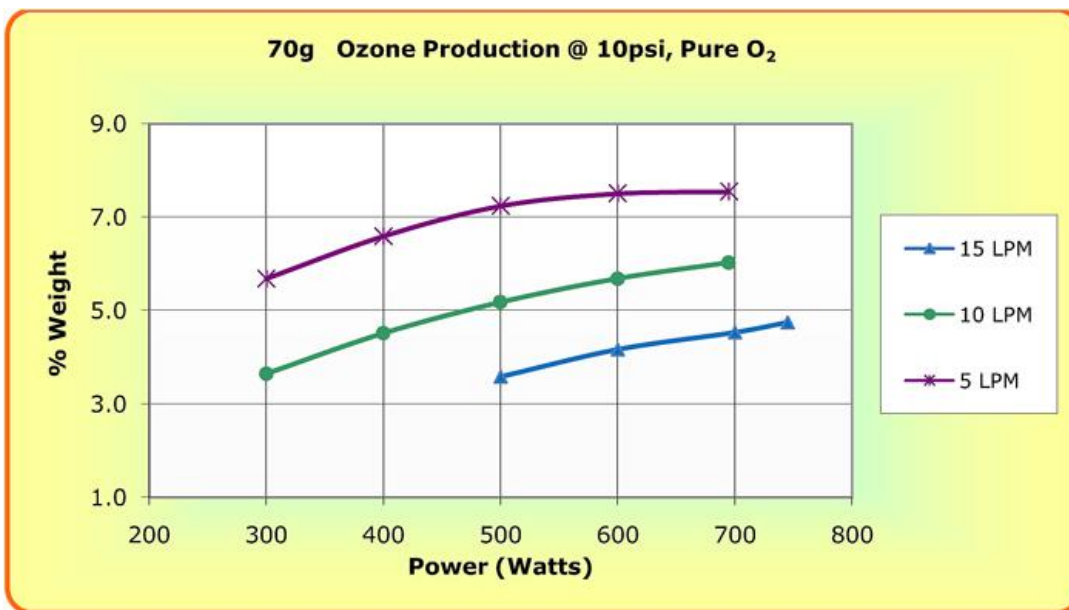
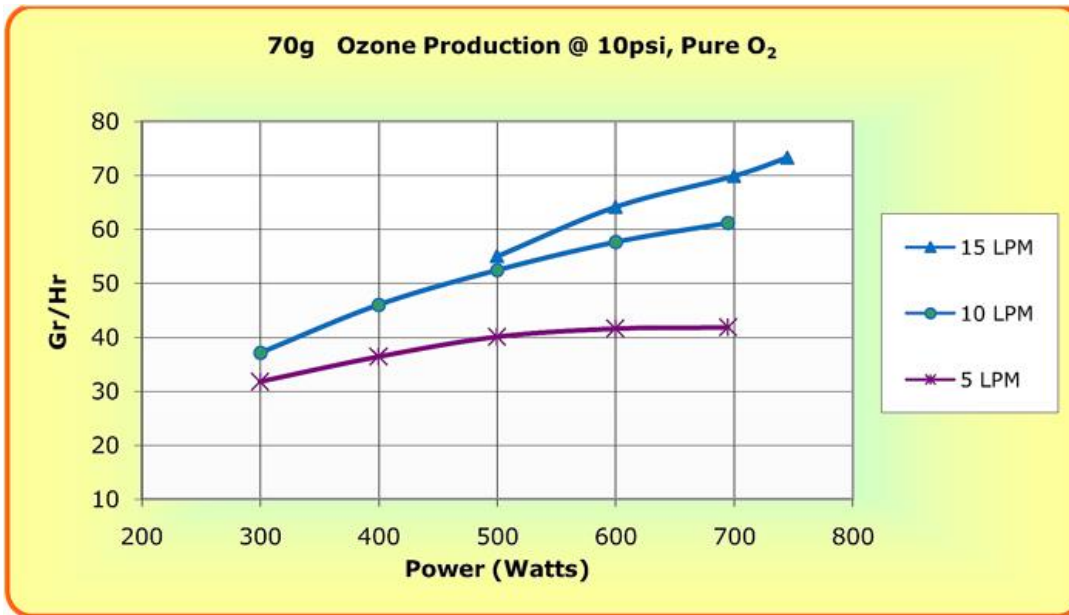
**Front View**



**Side View**



## Output Performance:



# **120g @ 5% Plasma Blo<sub>3</sub>ck® (Air-cooled)**



For added application information, see the **Plasma Block® Application Guide** manual.

## **Models available :**

Refer to – Configuration Options Summary Sheet at the end of the catalog.

**Silent, Rugged, Reliable**, Cost-effective, **Compact**, Light Weight, Ceramic, **Air-cooled** and power-**Efficient**.  
**1.5 lbs/day at 9.2%** and 3 LPM : 8 lbs/day at 4.7% weight and 30 LPM (Oxygen or Concentrator).

**No exposed high-voltage safety hazards.**

**Precise ozone control using Pulse Density Modulation (PDM)** via potentiometer, 4/20ma or 0-10vdc.

**Precise Linear Control with Turn-down to 1%.**

**Useful pressure range: 5 – 100 psi.** Available with **PlasmaVIEW®** software (optional).

## **Design Features:**

- **All high voltage is safely contained completely within the Plasma Blo<sub>3</sub>ck®, thereby eliminating shock hazards and dirt buildup which can cause dangerous flashover. High-voltage wiring is booted and all metal grounded.**
- Advanced design eliminates the possibility of ozone leakage from the body or fittings. The only ozone leak possible is at the customer-tightened ozone fitting. All non-metal materials are ozone rated.
- Military grade conformal coating eliminates problems associated with condensation and mold, and greatly retards damage caused by accidental ozone exposure.

- Directly installable by UL 508a panel house.
- **Micro Channel<sup>®</sup>** design results in high concentration, reduced high-voltage levels, and more efficient operation. **Concentrator or bottle feed of at least -60°F dew point, filtered, positive-pressure oxygen is required.** Materials in the gap are **ceramic and aluminum.**
- Ideal for ‘over-the-road’ applications. **Instant-ON ozone** production. -- No warm up time.
- Precision-machined aluminum block eliminates inefficient hot spots and facilitates operation at **high pressures**, as well as **vacuum ride through**. Only 1 psi drop with 20 LPM flow. As with any cell, the most predictable performance occurs in the positive-pressure domain. Maximum pressure 100 psi. 2.7 safety factor at 150 psi.
- Ozone level automatically controlled to  $\pm 1\%$  from 85 to 130vac, or 170v to 260vac, depending on model.
- Pre-mounted, seasoned and tested package sub-system, which includes cell, transformer, inverter and fan. Design uses the finest quality materials and machining for maximum performance and efficiency.
- The Inverter is a reduced-power version of PTI’s popular SSD110. All control and interface features of the SSD110 are available in this product.
- **23 kHz** operating frequency for **silent** operation.
- Line voltage 240v (Standard), 50/60hz.
- **Inlet 3/8", Outlet 3/8"; both Stainless Compression Fittings** are standard; 1/4" or 1/4" NPT on request
- Pre-seasoned, calibrated and **pre-adjusted to customers’ individual performance needs.** **Ready to install.** Rigorous 100% performance and burnin tests of all electricals are conducted to ensure the highest level of product **quality, reliability and consistency.**
- Patented design.

### Configuration options :

PTI will set up and tune units to the customers' desired specifications.

Oxygen pressure - (5 - 98 psi) [UL 5x rated]

Oxygen flow liters/minute - (.2 - 40 Lpm) or equivalent SCFH

Heat load btu/hr = 3400

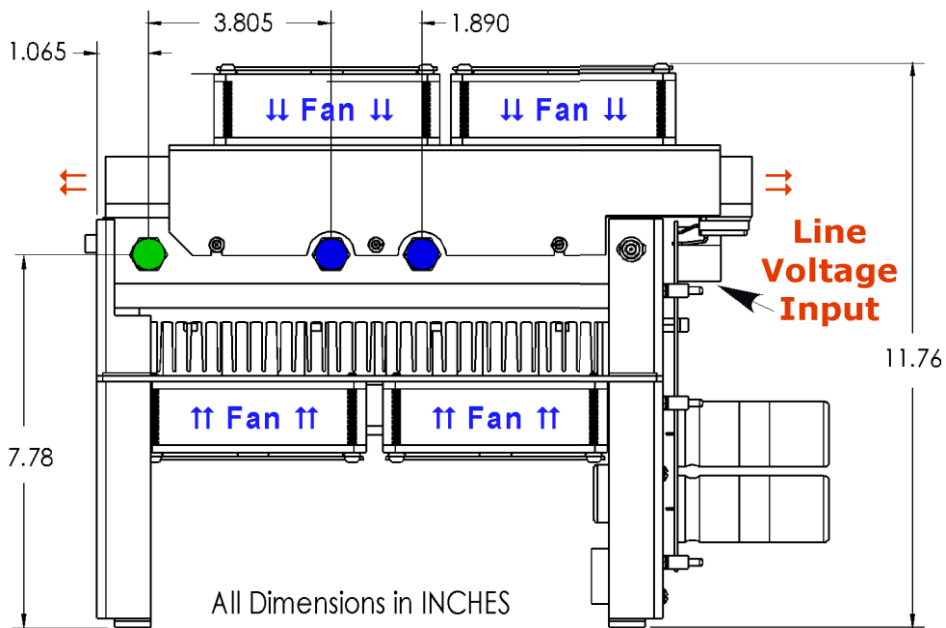
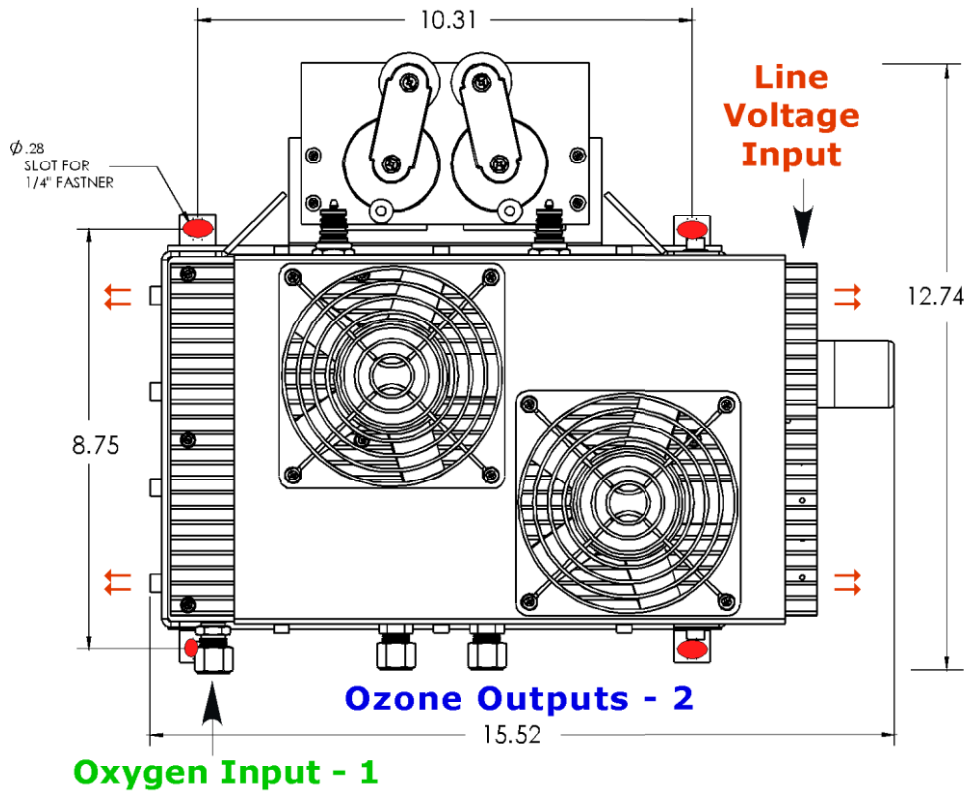
Inlet fittings (none, 1/4", 3/8", 8mm, 10mm, other)

Outlet fittings (none, 1/4", 3/8", 8mm, 10mm, other)

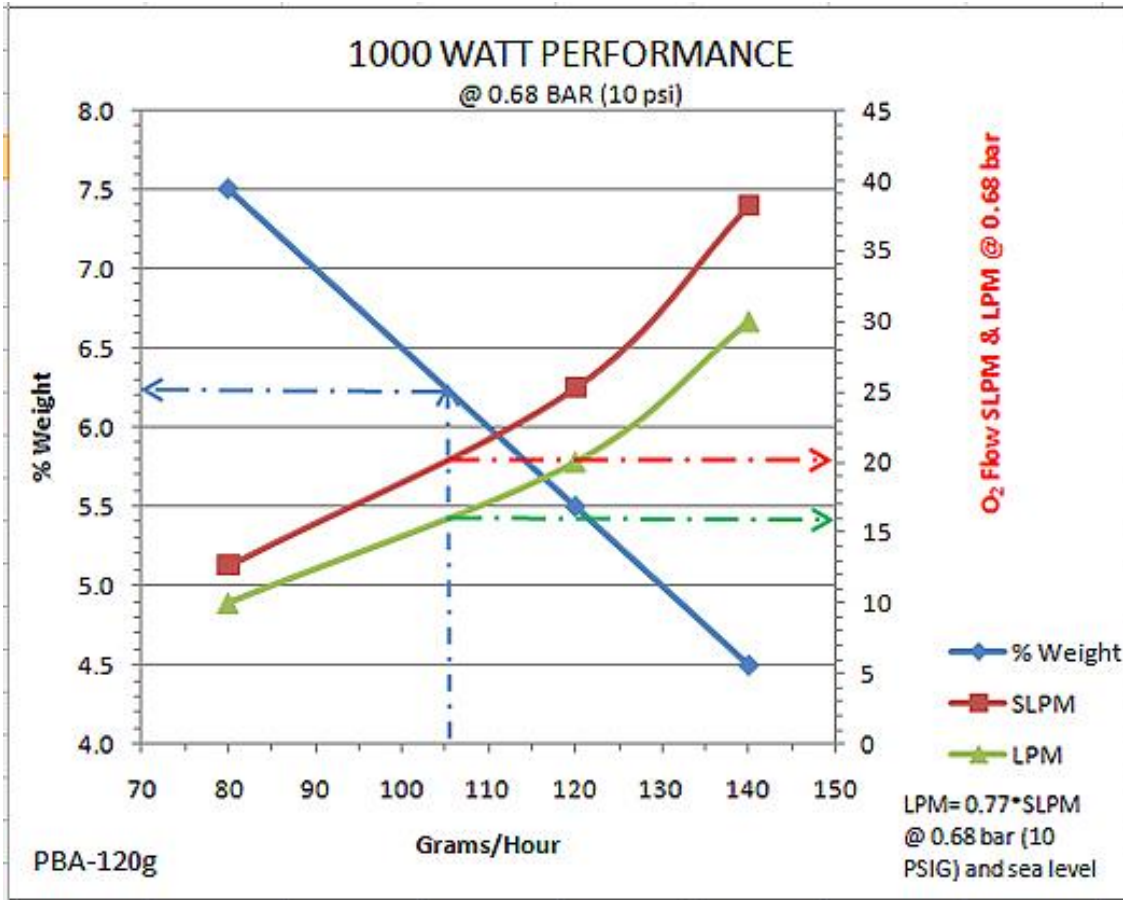
**Weight Lbs (Kg) : 40.8 (18.57)**

## **Installation Drawing: Inches**



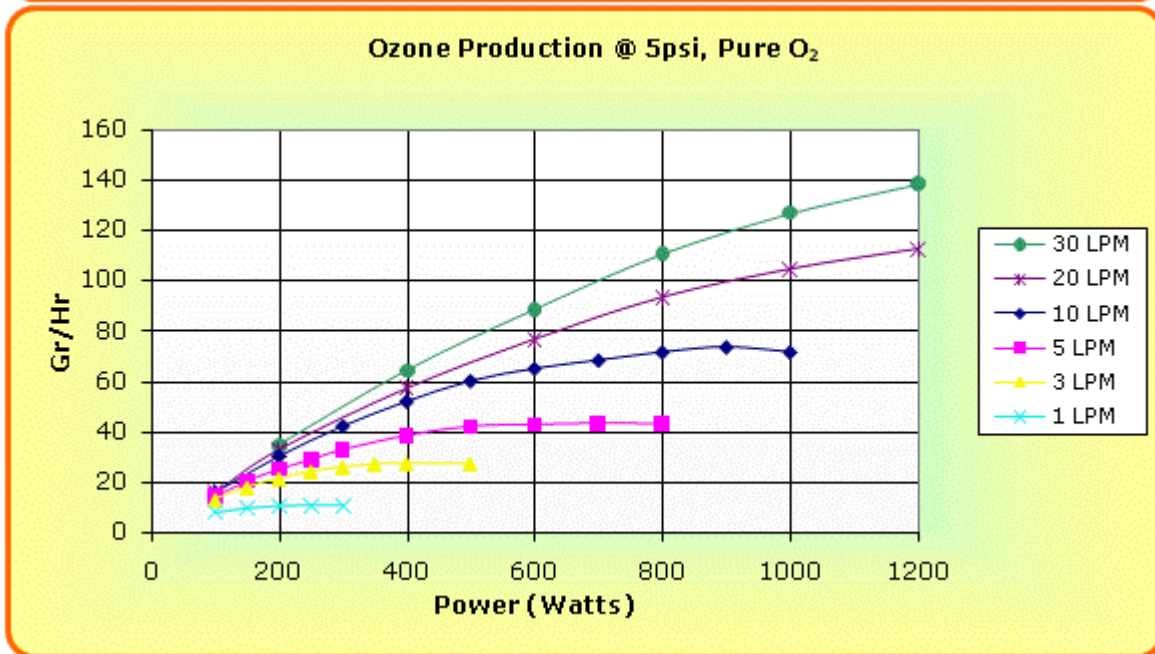
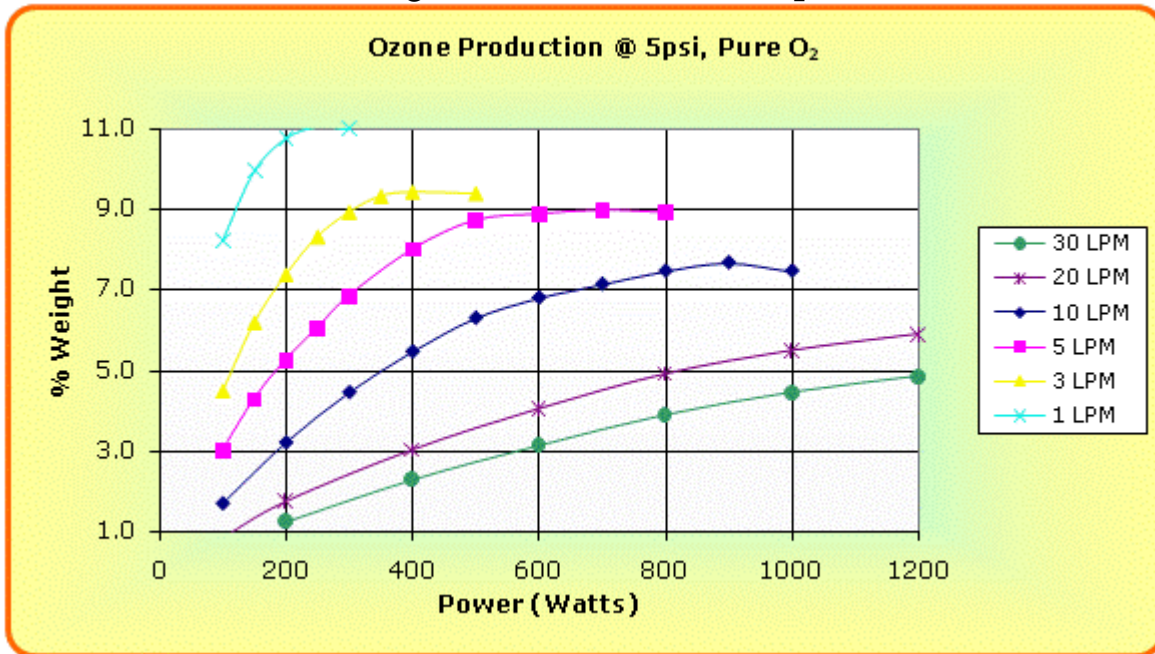


**Output Performance:**



**Output Performance: 5 psi**

**% Weight vs Power Consumption**



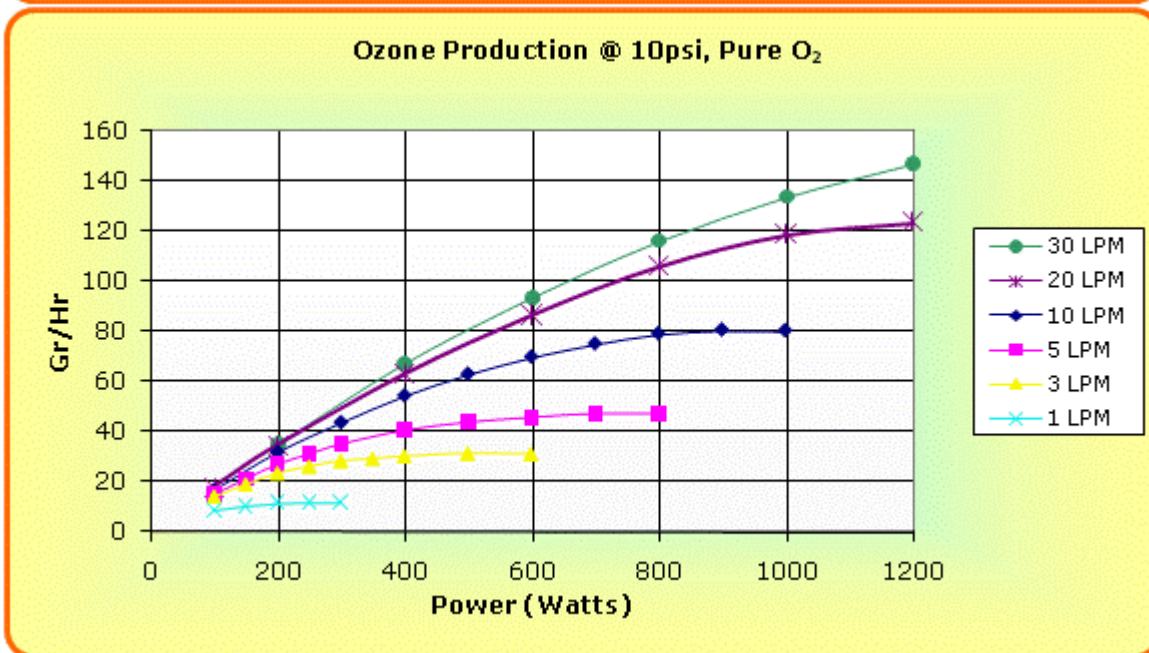
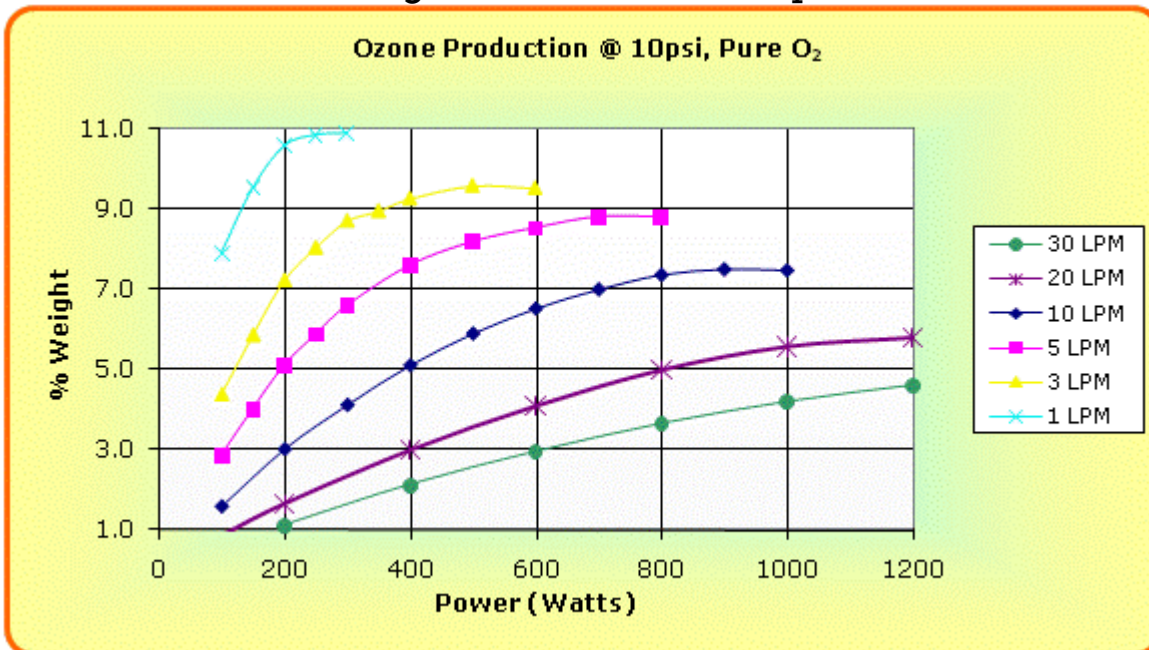
**Grams / Hour vs Power Consumption**

**Normal factory POWER setpoint: 1000 watts at FULL PDM ( 10vdc or 20ma )**

Published production-ozone output level (120gr/hr) based on 5% concentration.  
 Tests conducted at 72°F, 700' MSL. All pressure readings in psig. Ozone in g/nm<sup>3</sup>.  
 Flow measured in LPM via uncorrected Rotameter at inlet port. Ozone at 0 psi from sidestream.

**Output Performance: 10 psi**

**% Weight vs Power Consumption**



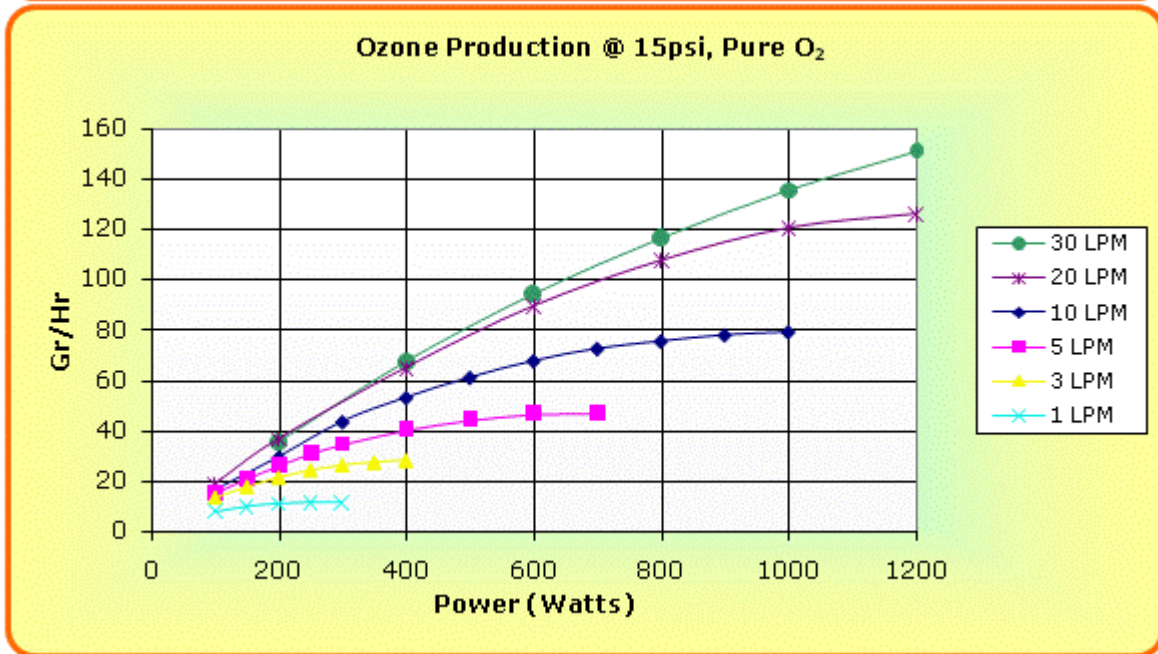
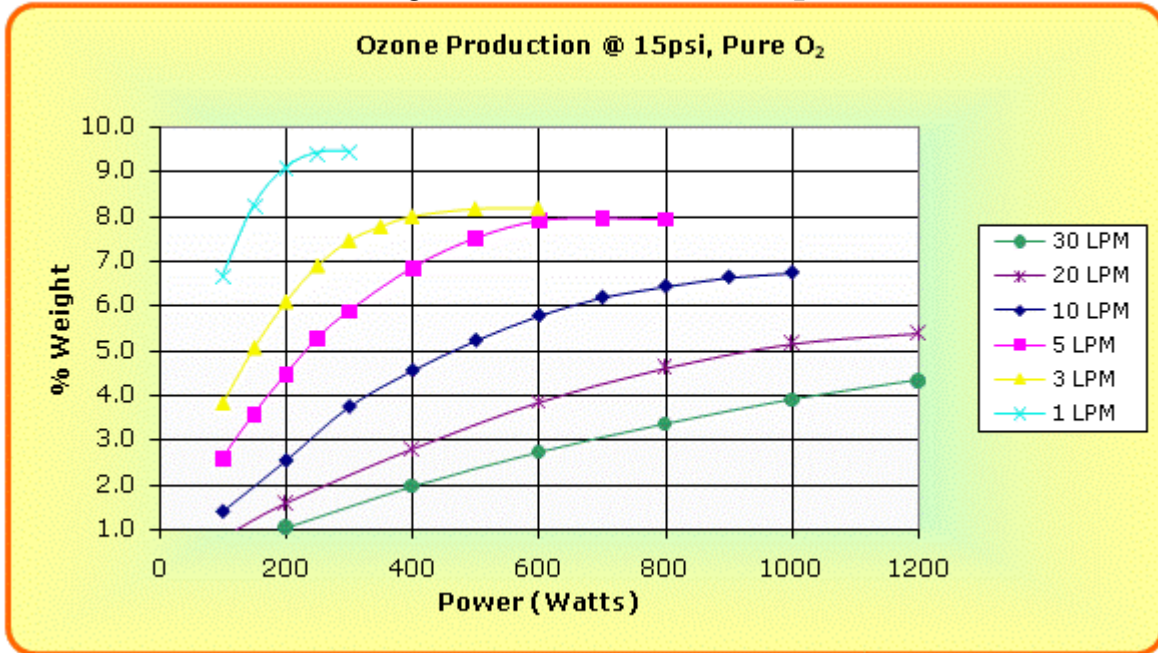
**Grams / Hour vs Power Consumption**

**Normal factory POWER setpoint: 1000 watts at FULL PDM ( 10vdc or 20ma )**

Published production-ozone output level (120gr/hr) based on 5% concentration.  
 Tests conducted at 72°F, 700' MSL. All pressure readings in psig. Ozone in g/nm<sup>3</sup>.  
 Flow measured in LPM via uncorrected Rotameter at inlet port. Ozone at 0 psi from sidestream.

**Output Performance: 15 psi**

**% Weight vs Power Consumption**



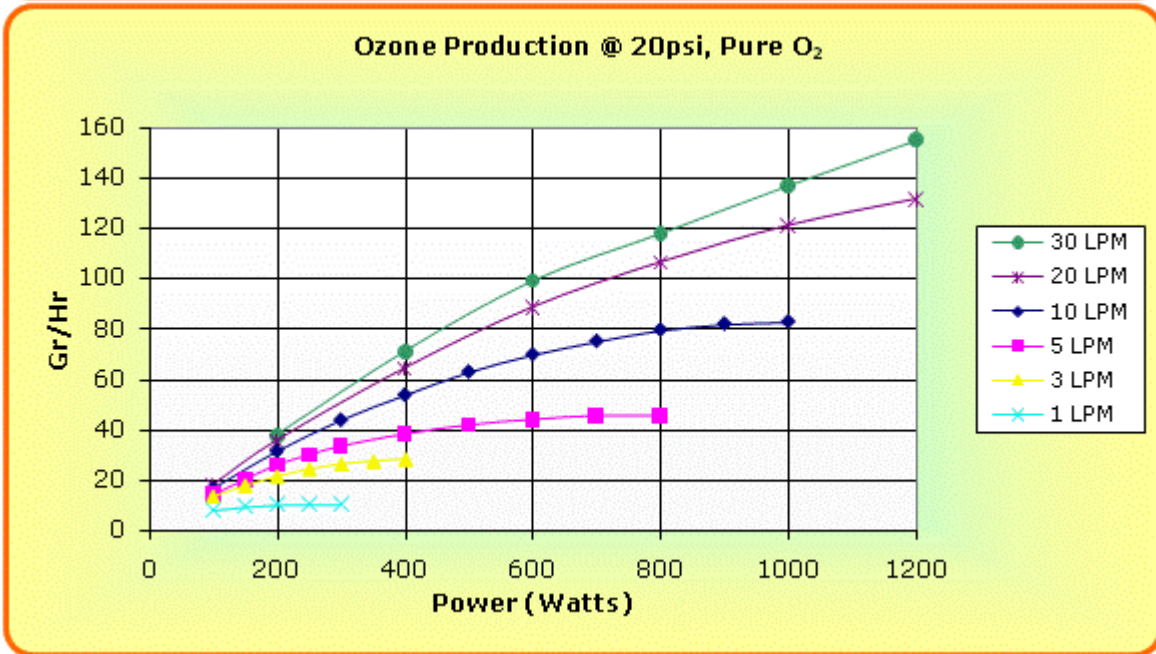
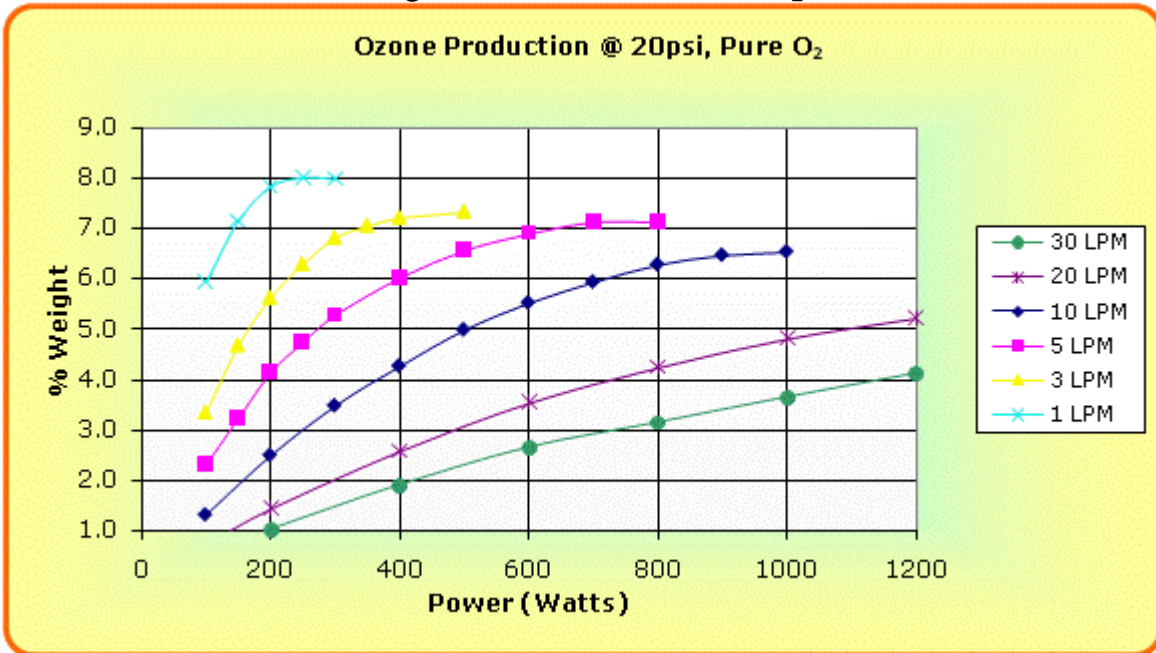
**Grams / Hour vs Power Consumption**

**Normal factory POWER setpoint: 1000 watts at FULL PDM ( 10vdc or 20ma )**

Published production-ozone output level (120gr/hr) based on 5% concentration.  
 Tests conducted at 72°F, 700' MSL. All pressure readings in psig. Ozone in g/nm<sup>3</sup>.  
 Flow measured in LPM via uncorrected Rotameter at inlet port. Ozone at 0 psi from sidestream.

**Output Performance: 20 psi**

**% Weight vs Power Consumption**



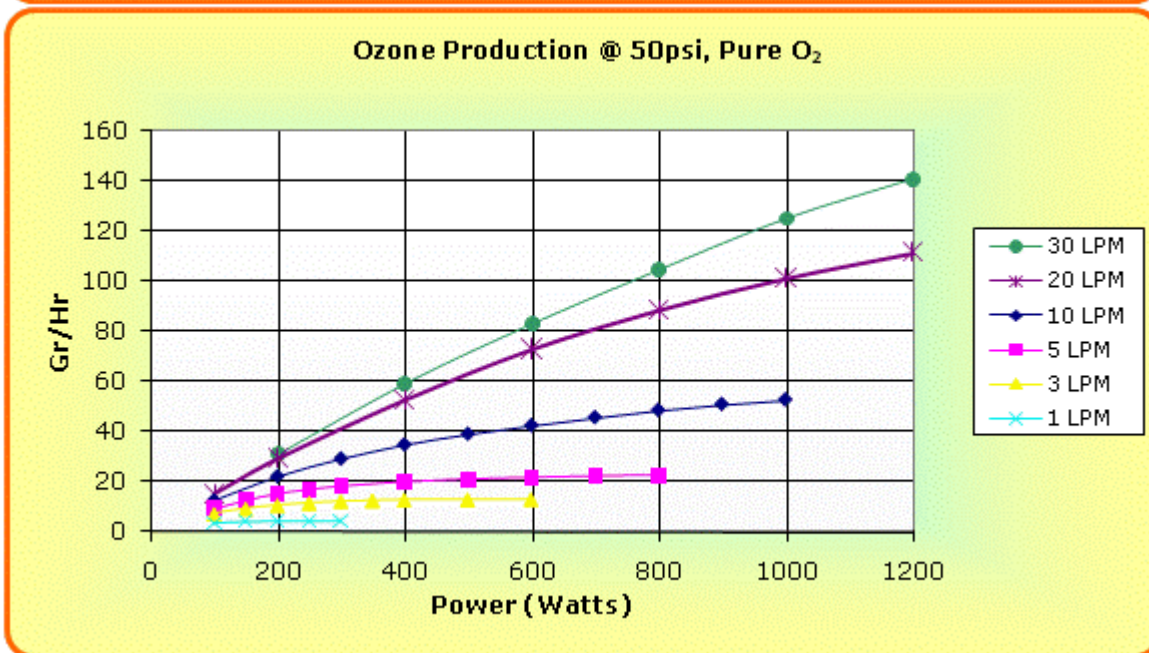
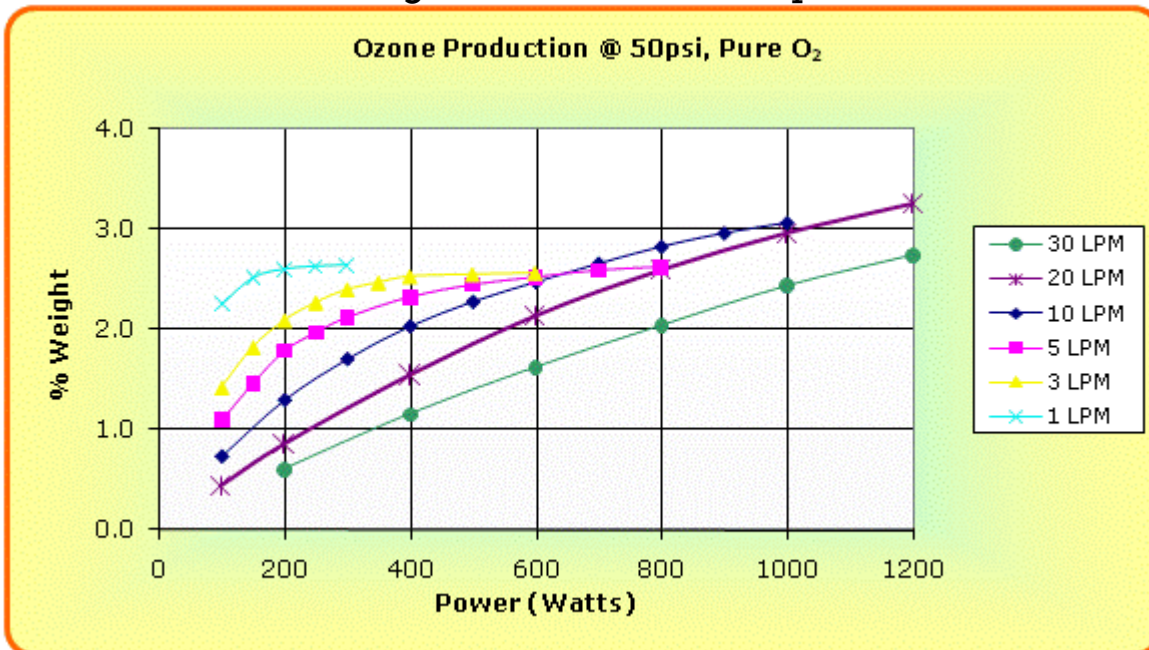
**Grams / Hour vs Power Consumption**

**Normal factory POWER setpoint: 1000 watts at FULL PDM ( 10vdc or 20ma )**

Published production-ozone output level (120gr/hr) based on 5% concentration.  
 Tests conducted at 72°F, 700' MSL. All pressure readings in psig. Ozone in g/nm<sup>3</sup>.  
 Flow measured in LPM via uncorrected Rotameter at inlet port. Ozone at 0 psi from sidestream.

**Output Performance: 50 psi**

**% Weight vs Power Consumption**



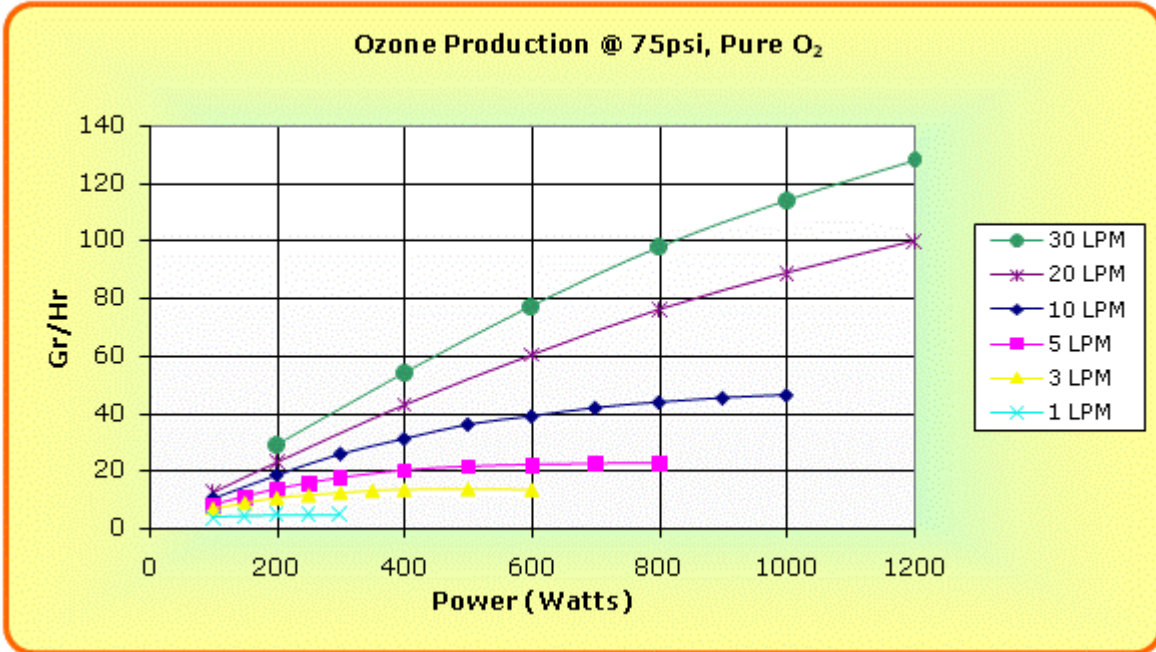
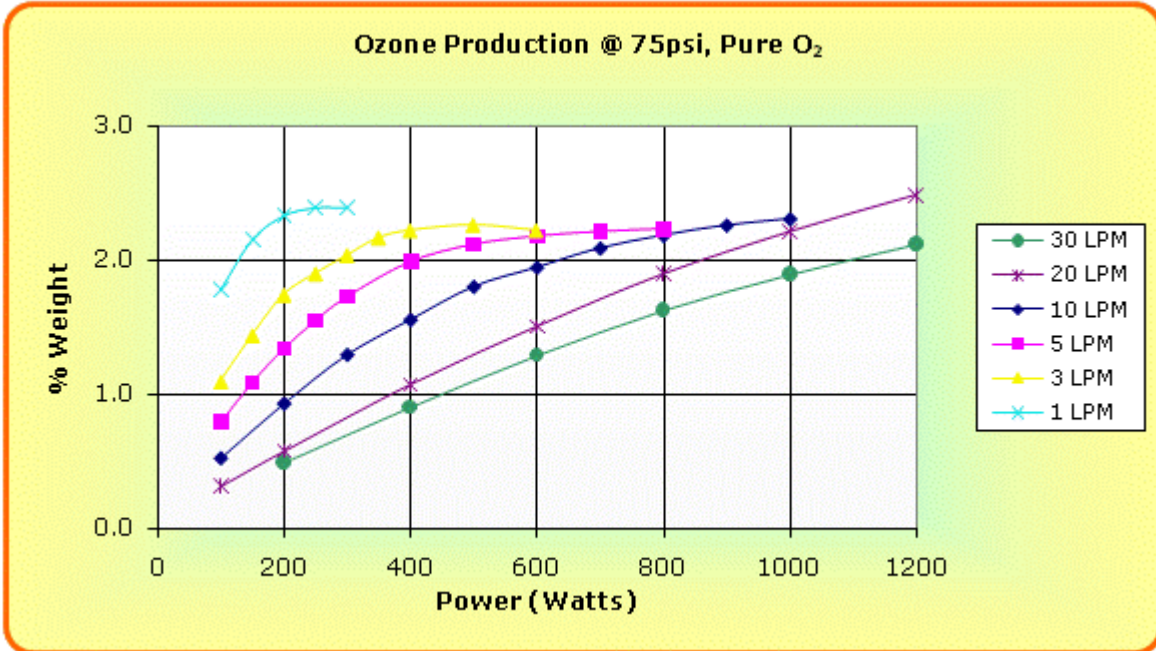
**Grams / Hour vs Power Consumption**

**Normal factory POWER setpoint: 1000 watts at FULL PDM ( 10vdc or 20ma )**

Published production-ozone output level (120gr/hr) based on 5% concentration.  
 Tests conducted at 72°F, 700' MSL. All pressure readings in psig. Ozone in g/nm<sup>3</sup>.  
 Flow measured in LPM via uncorrected Rotameter at inlet port. Ozone at 0 psi from sidestream.

**Output Performance: 75 psi**

**% Weight vs Power Consumption**



**Grams / Hour vs Power Consumption**

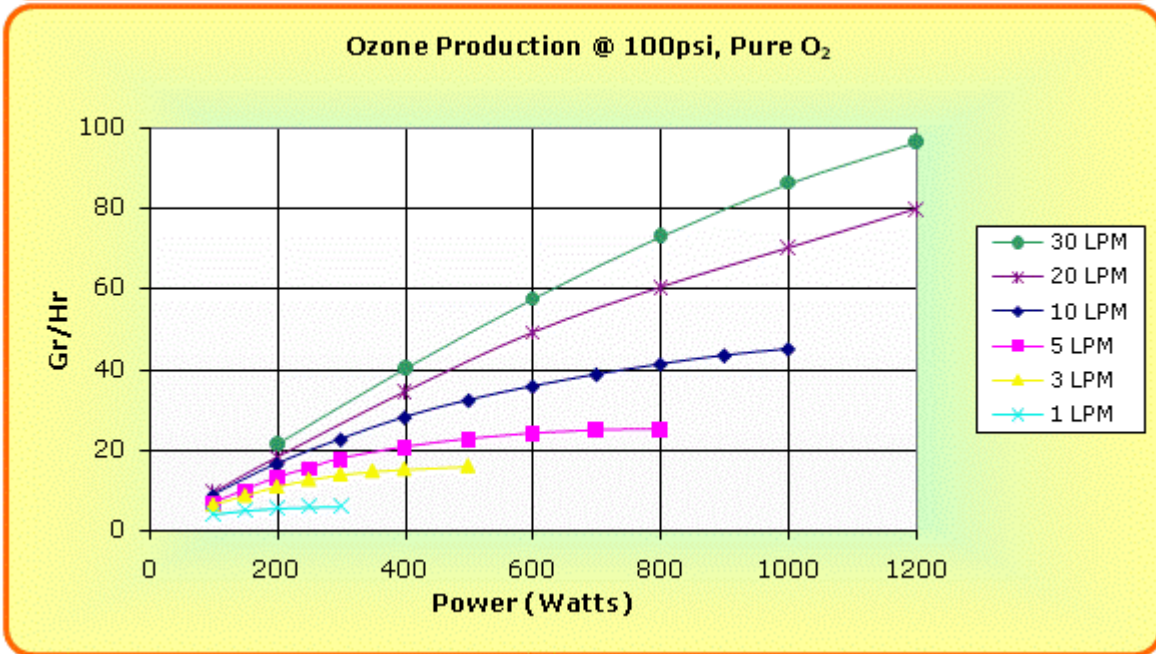
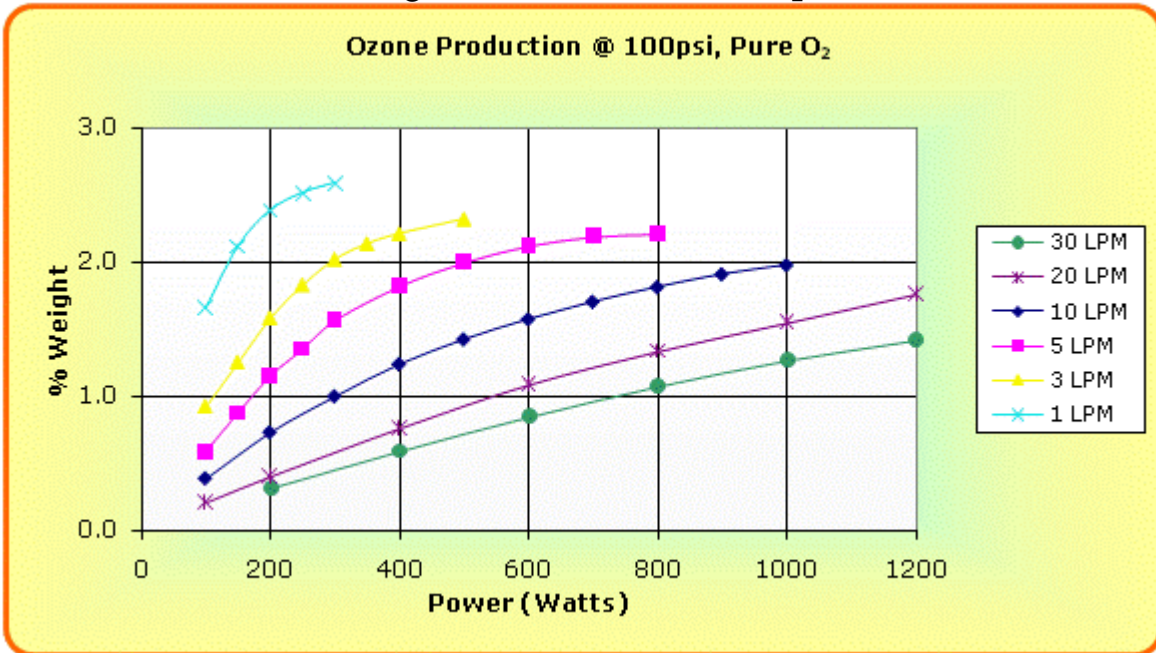
**Normal factory POWER setpoint: 1000 watts at FULL PDM ( 10vdc or 20ma )**

Published production-ozone output level (120gr/hr) based on 5% concentration.  
 Tests conducted at 72°F, 700' MSL. All pressure readings in psig. Ozone in g/nm3.  
 Flow measured in LPM via uncorrected Rotameter at inlet port. Ozone at 0 psi from sidestream.



**Output Performance: 100 psi**

**% Weight vs Power Consumption**

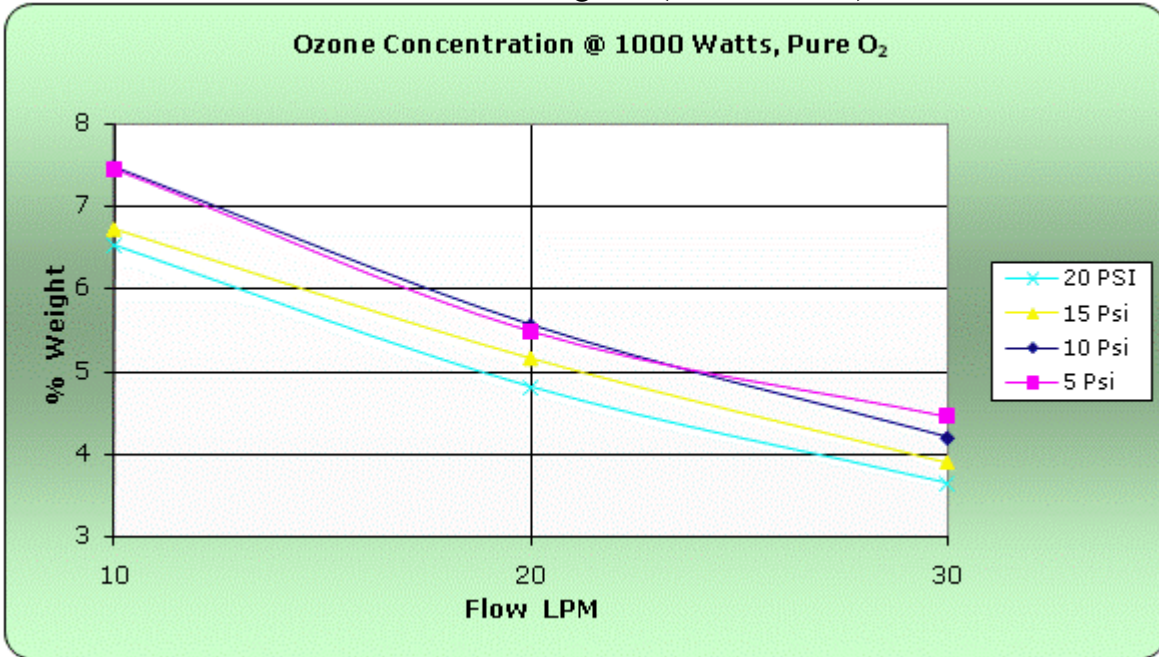


**Grams / Hour vs Power Consumption**

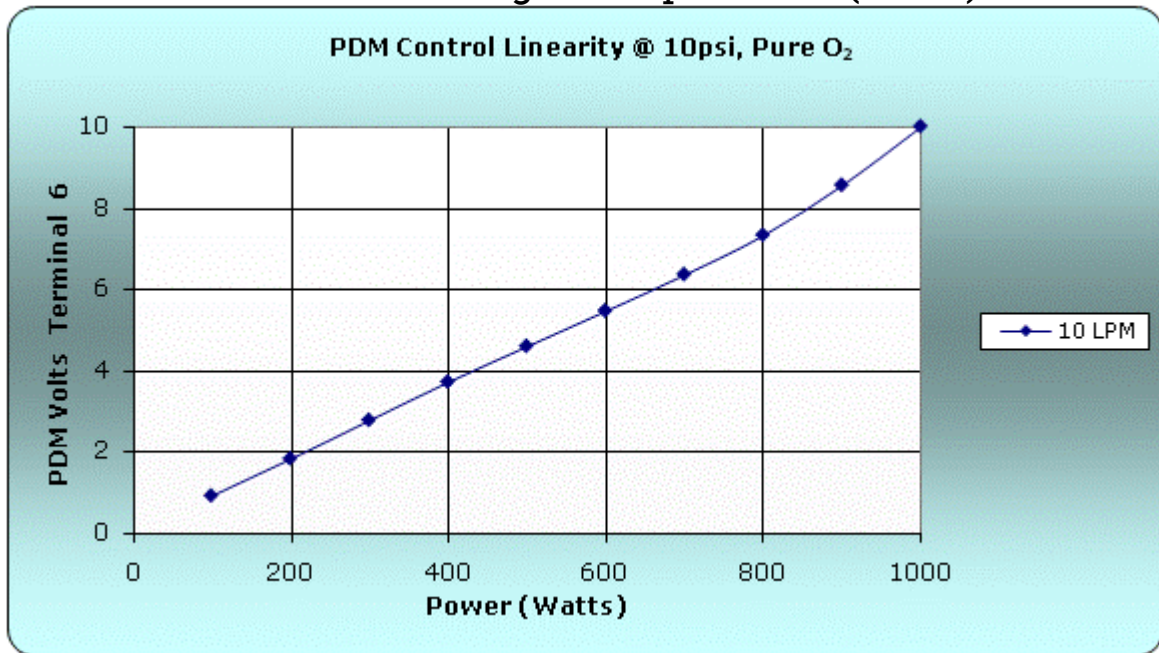
**Normal factory POWER setpoint: 1000 watts at FULL PDM ( 10vdc or 20ma )**

Published production-ozone output level (120gr/hr) based on 5% concentration.  
 Tests conducted at 72°F, 700' MSL. All pressure readings in psig. Ozone in g/nm<sup>3</sup>.  
 Flow measured in LPM via uncorrected Rotameter at inlet port. Ozone at 0 psi from sidestream.

### Flow vs % Weight (1000 Watts)



### PDM Control Voltage vs Input Power (Watts)



**OEM**

## **Gen2 Dual Cell 4 Fan or Modular**

**140g @ 10%, 20 psi, 19 SLPM**

**210g @ 5%, 25 psi, 53 SLPM**

**(Air-Cooled)**



**Complete Package**

**OR**

**Modular**

**Fully automatic tuning for constant ozone output and installation simplicity**

**Service simplicity due to automatic fault diagnostics**

**Silent, Rugged, Reliable and Cost Effective**

**No exposed high-voltage safety hazards**

**Now available with PlasmaVIEW® software (optional)**

### **Design Features:**

- Wi-Fi and digital communications available as an option.
- Digital communications optional: simple and less expensive.
- **Micro Processor based**, installation simplicity and automatic tuning for constant ozone output.
- Automatic bus voltage compensation stabilizes output as power line conditions change.
- **Pulse Density Modulation (PDM)**, linear power (ozone) output even at high turn-down.
- Service simplicity due to automatic fault diagnostics.
- Easy interface to PLC or computer.
- **Efficient**, compact, silent (25khz), safe, rugged, reliable, advanced – all the normal traits of a PTI product. Same precise linear control, with turn down to 1%, as with all Plasma Block® products.

- Maximum up-time , durable, commercial / industrial solution the ozone industry requires.
- Possible **cell flooding** is identified followed by shutdown and enunciation. No damage is caused to electronics, transformer and rarely the cell. Cell flushing and drying in the field is usually sufficient to restore full service.
- **Control connections** of the essential I/O functions are the **same** as all other Plasma Block® products.
- Line voltage 240v and 120v (UL approval pending).
- **Military grade conformal coating** eliminates problems associated with condensation and mold, and greatly retards damage caused by accidental ozone exposure.

**Configuration options :**

PTI will set up and tune units to the customer's desired specifications:

Oxygen pressure - (10 - 100 psi) [UL 5x rated]

Oxygen flow liters/minute - 5 – 60 SLPM.

Heat load btu/hr - 4400 btu.

Chassis ( stand alone)

Inlet fittings (none, 3/8, other)

Outlet fittings (none,3/8 , other)

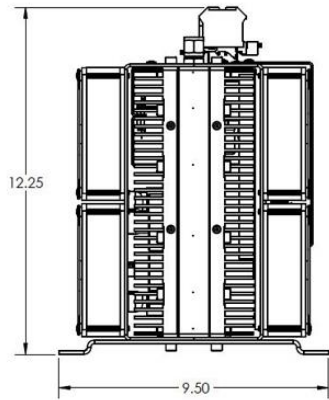
**Weight Lbs (Kg) :**

37.7 Lbs (17.34) Kg. complete package

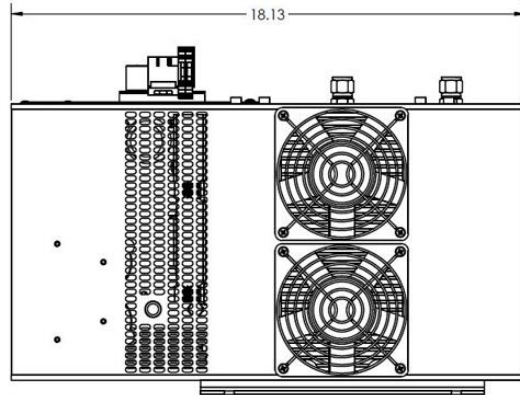
32.9 Lbs (15.1) Kg. modular

# Installation Drawings (complete package) :

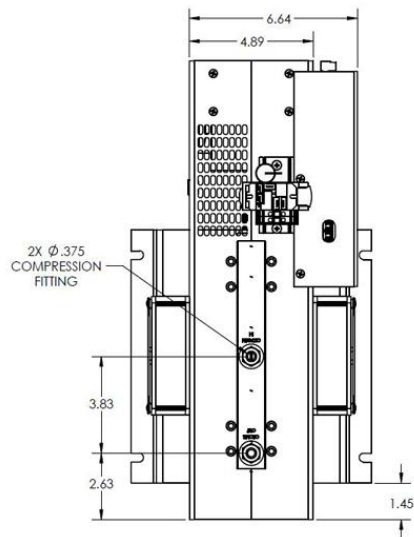
## Front View



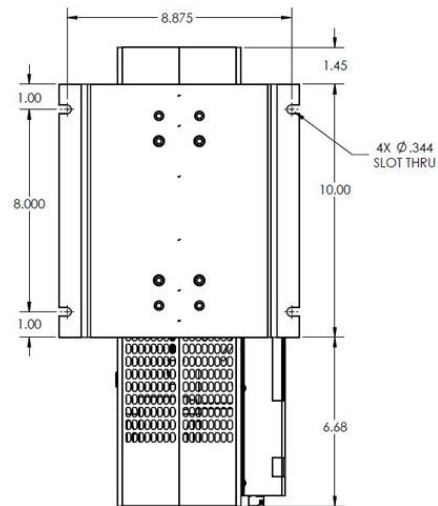
## Side View



## Top View

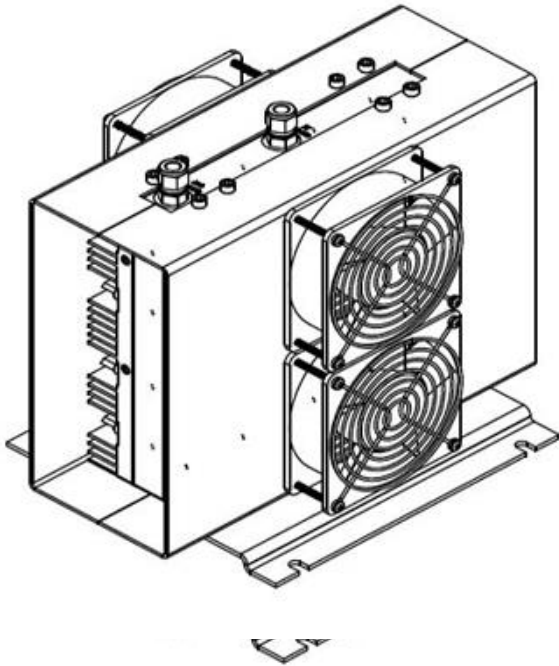


## Bottom View

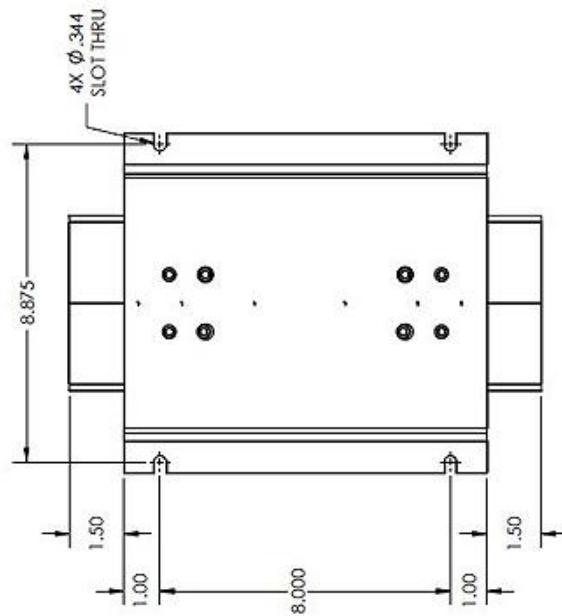


# Installation Drawings (modular) :

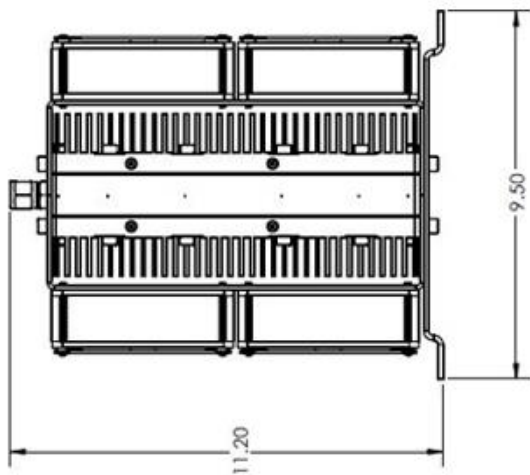
## Main View



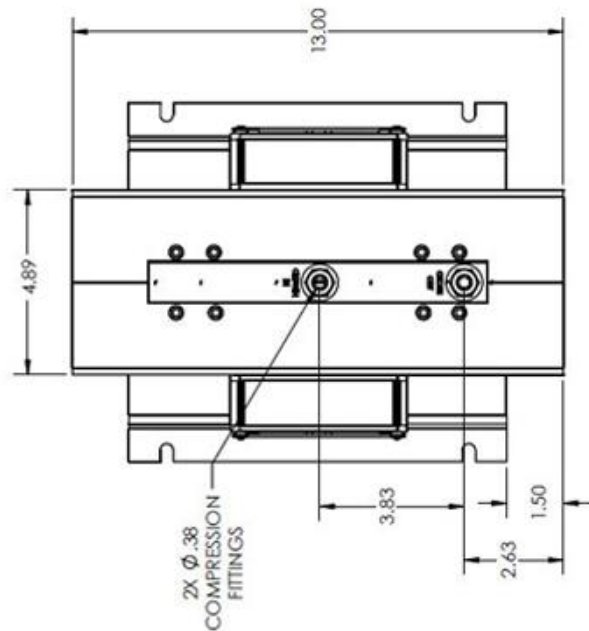
## Bottom View



## Front View

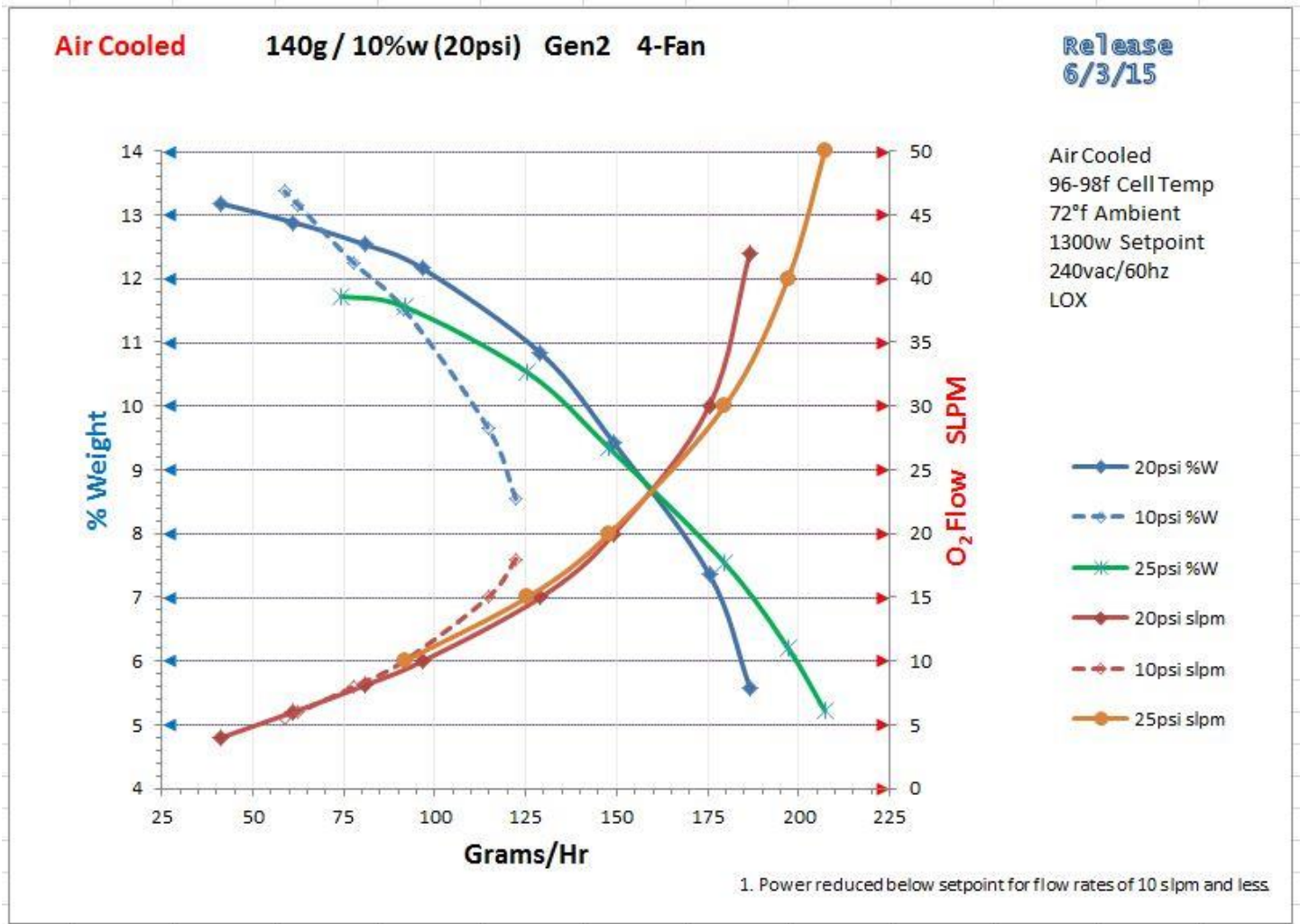


## Top View



## Output Performance:

Typical bench best values (Gr/Hr). See individual sales cutsheets for published minimums.



To 3300 ft. altitude without derating.

Ozone production increases or decreases by .58% / Deg F cell temperature, based on nominal published cell temperature. See specific test parameter for product in question.

**OEM**

**QuadBlock® 250g @ 5% (Air-Cooled)**



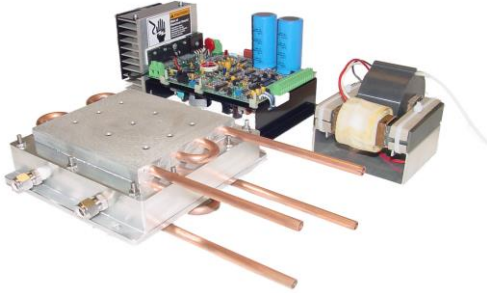
*13 PPD @ 5%*

*4.2 PPD @ 9%*

For additional information, contact Plasma Technics Inc.



## **Plasma Blo<sub>3</sub>ck® (Water-Cooled)**



**Reliable**, Cost-effective, **Compact**, Light Weight, Ceramic, **Liquid-cooled** and power-Efficient.

**2.2 lbs/day at 8.5%** and 5 LPM, **5 lbs/day at 5.13%** weight and 15 LPM (Oxygen or Concentrator).

**Precise ozone control using Pulse Density Modulating (PDM)** via potentiometer, 4/20ma or 0-10vdc.

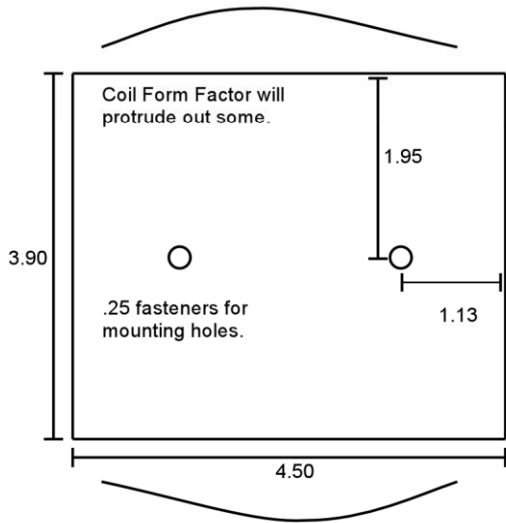
**Turndown to 1%.**

### **Design Features:**

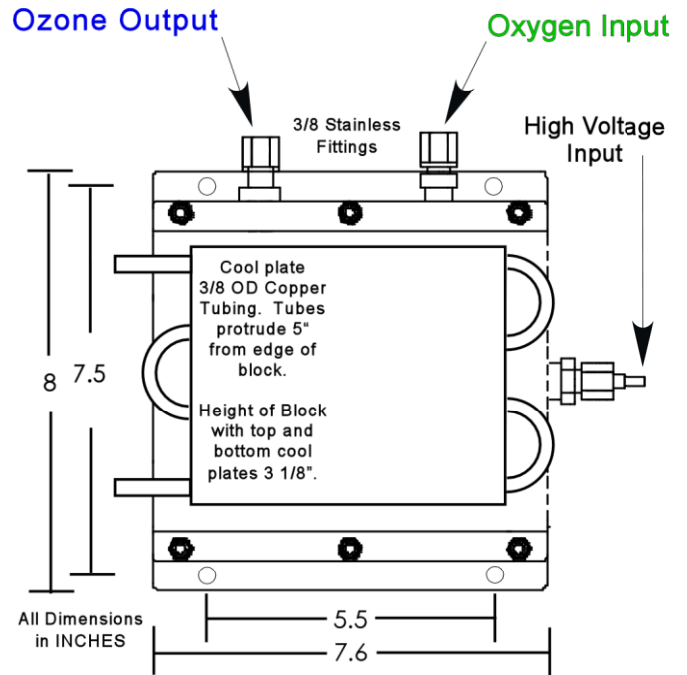
- Pre-tested package which includes cell, transformer, and inverter. Design uses the finest high-quality material for maximum performance and efficiency.
- Micro gap design results in high concentration, reduced high-voltage levels and more efficient operation.
- Precision-machined aluminum block eliminates inefficient hot spots. Optimum performance pressure band from 10 psi to 20 psi. 4.4 psi drop with 15 LPM flow. As with any cell, the most predictable performance occurs in the positive pressure domain.
- Stackable: very cost-effective.
- Ozone level automatically controlled to  $\pm 1\%$  from 190 to 260vac.
- The Inverter is PTI's popular SSD110. All control and interface features of the SSD110 are available in this product. [ Freq., Voltage, PDM, Digital ON/OFF, Enable and Freq. outputs.  $\pm 15\text{vdc}$ ,  $+5\text{vdc}$  available.]
- High operating frequency for silent operation. Several magnetics' packages available to accommodate a wide range of multi-block systems, pressure ranges and price points.
- Premium dry style, long-life magnetics.
- Inverter will drive up to 3 cells for easy system scaling.
- Line voltage 208v, 220v, 240v, 50/60hz. No selection jumpers; system automatically compensates.
- Inlet 3/8", Outlet 3/8": both Stainless Fittings. Water connections 3/8" OD.
- **UL and CSA Listed** Inverter.
- Rigorous 100% performance and burnin tests of all electricals are conducted at elevated operating temperature to ensure the highest level of product **quality** and **reliability**.
- Military grade conformal coating eliminates problems associated with condensation and mold, as well as greatly retards damage caused by accidental ozone exposure.

# Installation Drawing: Inches

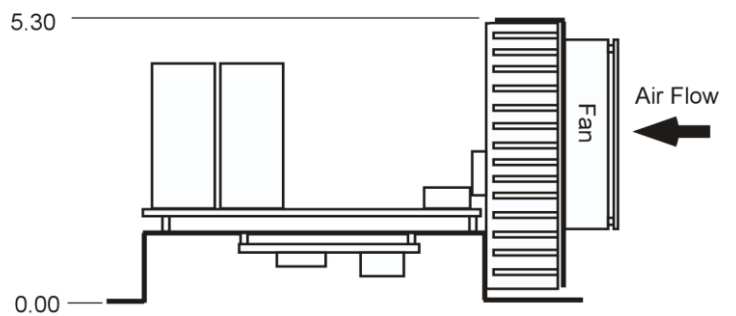
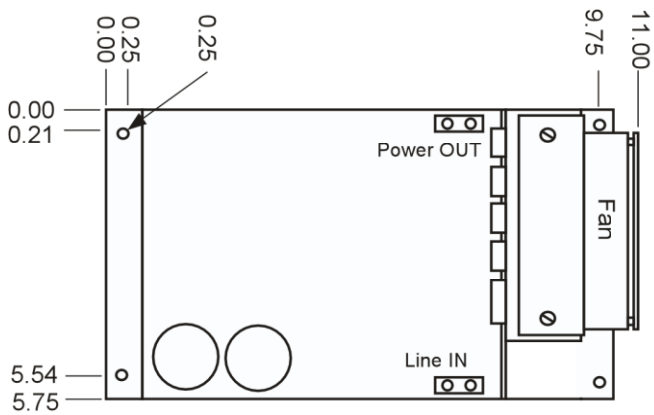
## Transformer



## Plasma Blo3ck

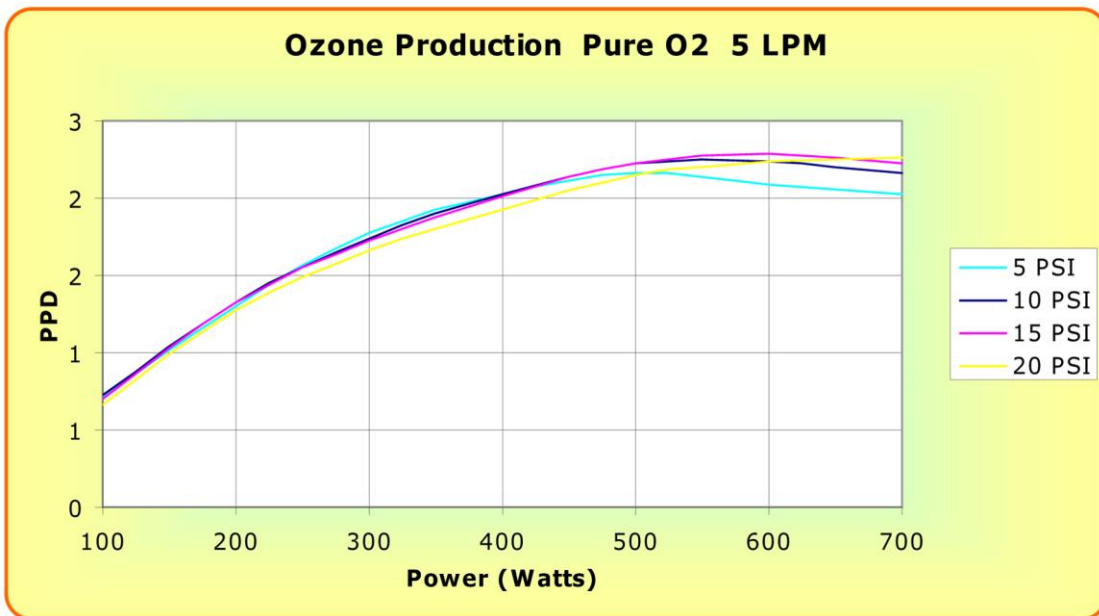
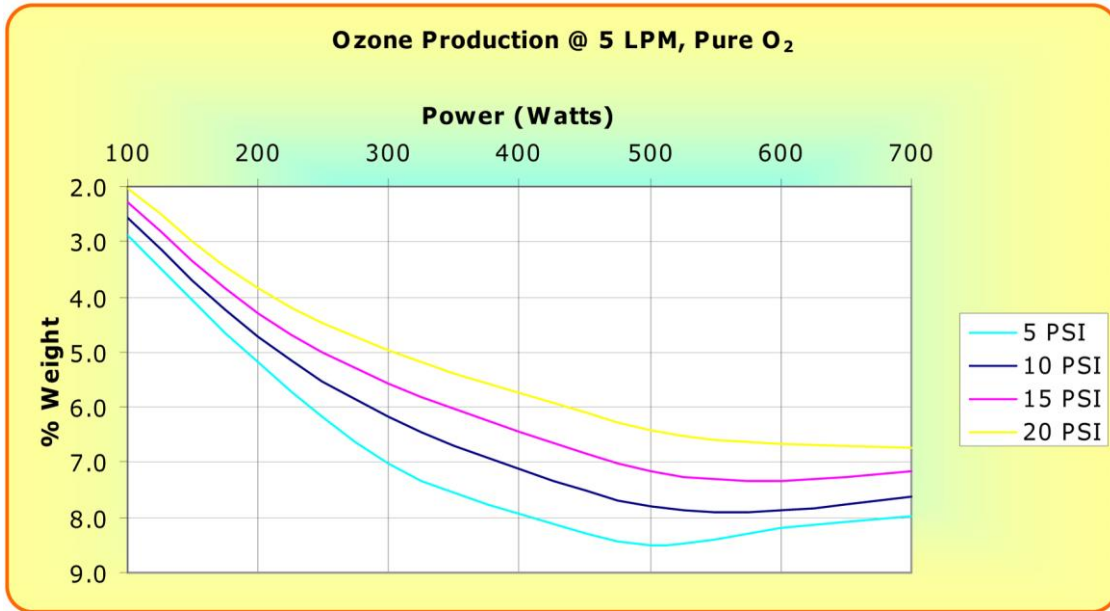


## Inverter



**Performance Information:**

**% Weight vs Power**

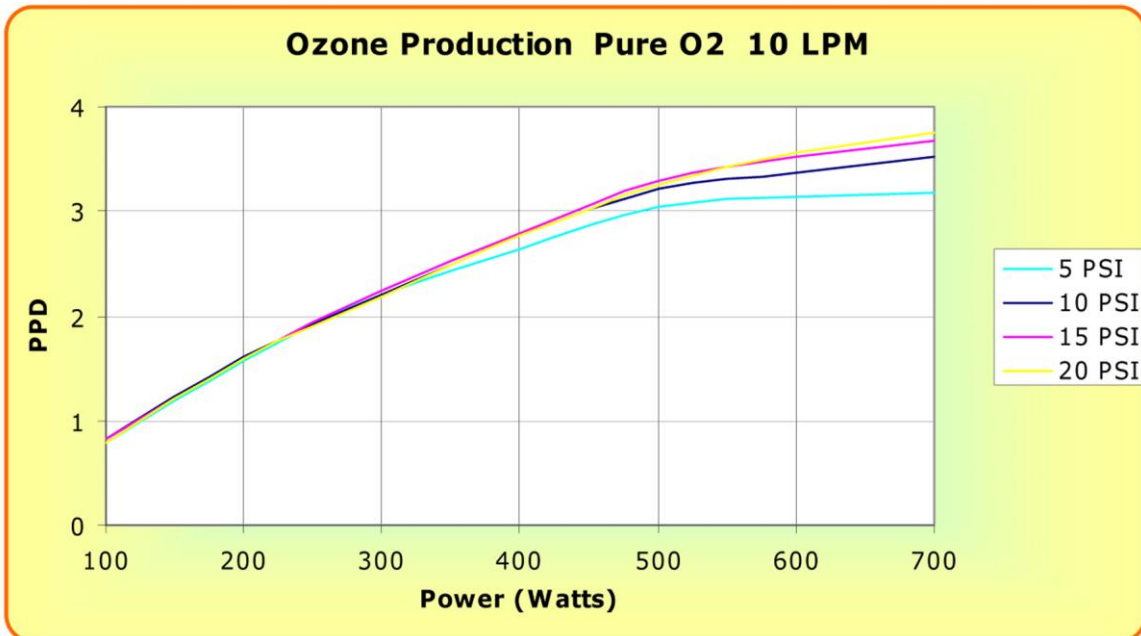
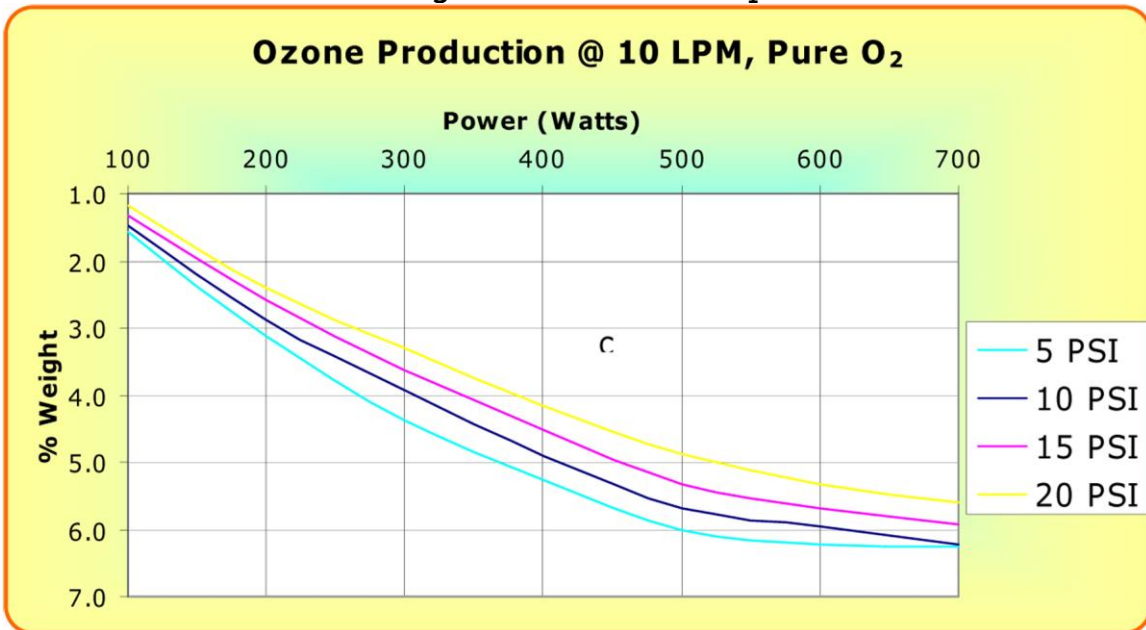


**Lbs / Day vs Power Consumption**

Block Pressure Drop: @5LPM= .3psi, @10LPM= 1.6psi, @15LPM= 4.4psi,  
 @20LPM= 6.5psi All data with Block at 23°C.  
 Tests conducted at 72°F, 700' MSL, all pressure readings in psig. Ozone in g/nm<sup>3</sup>.  
 Flow measured in LPM via uncorrected Rotameter at inlet port. Ozone at 0 psi from sidestream.

## **Performance Information:**

% Weight vs Power Consumption



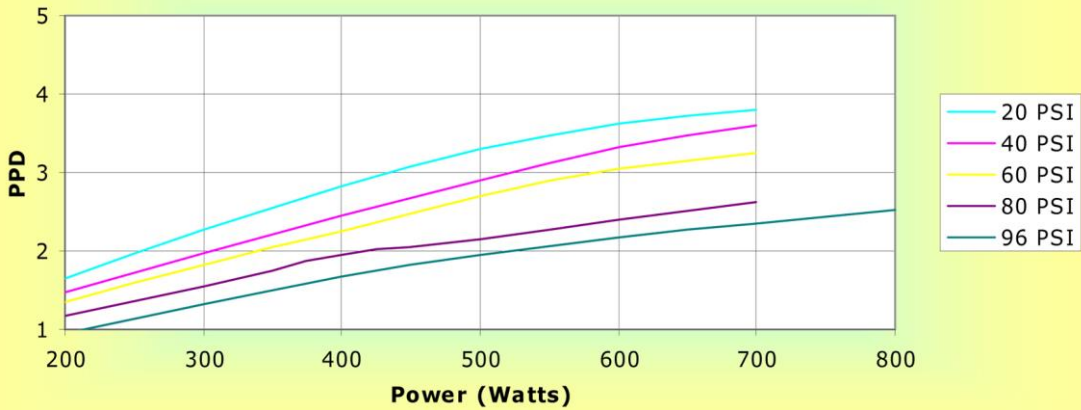
Lbs / Day vs Power Consumption

### Ozone Production Pure O<sub>2</sub> 15 LPM

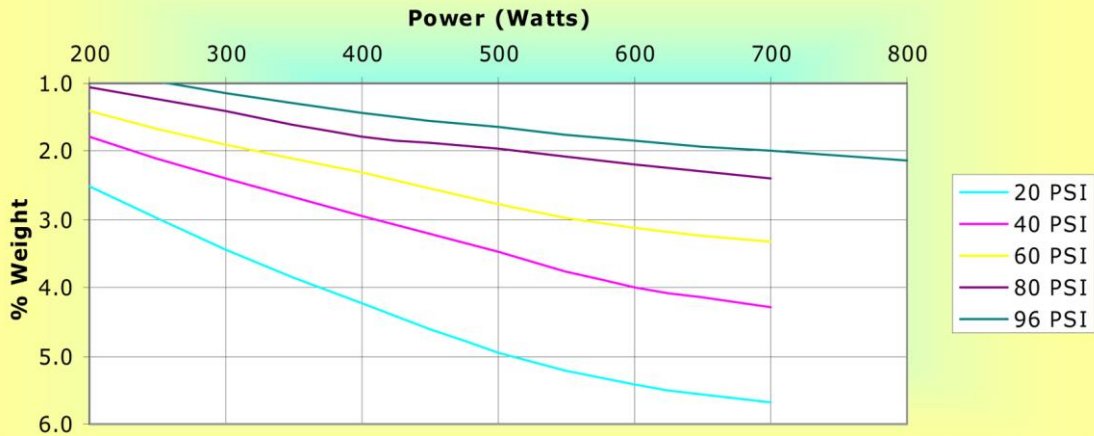


### High-pressure Performance 10 LPM

#### Ozone Production Pure O<sub>2</sub> 10 LPM

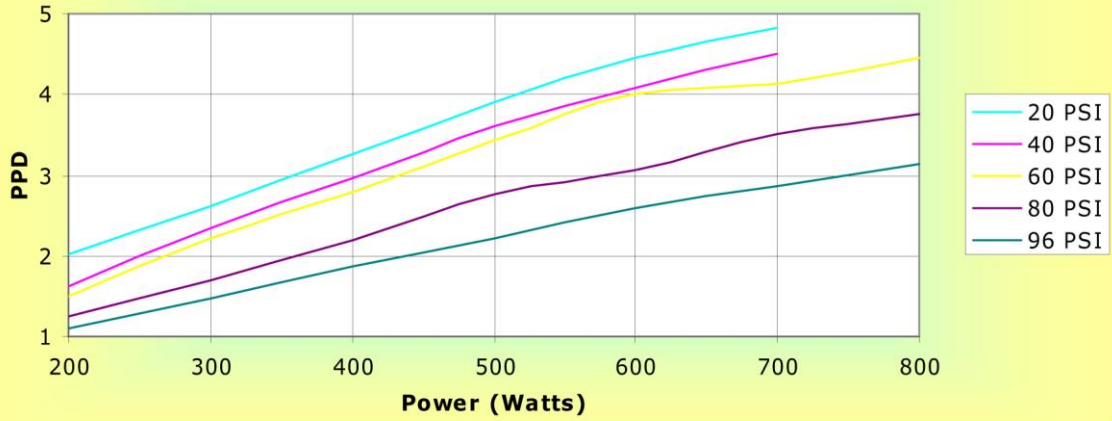


#### Ozone Production @ 10 LPM, Pure O<sub>2</sub>



### High-pressure Performance 15 LPM

### Ozone Production Pure O<sub>2</sub> 15 LPM



### Ozone Production @ 15 LPM, Pure O<sub>2</sub>



**15 - 26g @ 5% Plasma Blo<sub>3</sub>ck® (Water-Cooled)**



**Regular Mount**



**Alternate Mount**

For added application information, see the [Plasma Block® Applications Guide](#) manual.

**Models available :**

Refer to - [Configuration Options Summary Sheet](#)

**Fully automatic tuning for constant ozone output and installation simplicity**

**Service simplicity due to automatic fault diagnostics**

**Silent, Rugged, Reliable and Cost Effective**

**No exposed high-voltage safety hazards**

**Now available with [PlasmaVIEW®](#) software (optional)**

**Design Features:**

- **25g, 5%, 6 lpm, 5 psi.**
- Directly installable by UL 508a panel house.
- **Full-Auto** and **Semi-Auto** modes hold constant power over the entire pressure range of **5 - 100 psi**. From package to process, no setup or adjustments are required. Continuously tracks and automatically optimizes performance for changes in pressure, flow and line voltage.
- **Universal, world class product. Constant ozone output and cooling:** 100 – 240vac, 50/60hz, power factor .94-.99 across the entire working voltage and power range. Power supply is UL / CSA / CE approved. NO line voltage configuration jumpers – any voltage, any frequency; same unit.
- **Efficient**, compact, silent (25khz), safe, rugged, reliable, advanced – all the normal traits of a PTI product. Same precise linear control, with turn down to 1%, as with all Plasma Block® products.
- Maximum up-time, durable, commercial / industrial solution the ozone industry requires.
- Possible **cell flooding** is identified followed by shutdown and enunciation. No damage is caused to electronics, transformer and rarely the cell. Cell flushing and drying in the field is usually sufficient to restore full service.
- Extensive two tier fault enunciation **maximizes up-time** and simplifies service diagnostics. Latched fault indicators retain fault status until serviced.

- This Gen2 cell is a scaled down version of PTI's field proven 50g product which is virtually impervious to extremes in temperature, vibration and pressure. **Major savings are had due to its low energy use, low oxygen volume needs and competitive price.**
- The control electronics is accomplished via Plasma Technics® new DAT300 or 310 microcontroller based inverter board. This state of the art controller yields a simpler user interface and many new features intended to further increase up-time and **simplify installation** and troubleshooting.
- **Control connections** of the essential I/O functions are the **same** as all other Plasma Block® products.
- PDM, Voltage and Frequency potentiometers have their own jumper selection for onboard control if desired.
- Complex and thorough onboard electronic short circuit protection prevent nuisance circuit board failure due to accidental field wiring errors.
- Power and control connections are located at the rear of the product to enable integrators to construct 'plug & play' mounting.
- **Same mounting footprint and mounting hole centers** as the popular 50g Plasma Block® The 25g chassis is a miniature version of the 50g unit. This means that the general location for control connections, gas in / out, cooling, etc., are the same.
- **Military grade conformal coating** eliminates problems associated with condensation and mold, and greatly retards damage caused by accidental ozone exposure.
- Like all other Plasma Block® products, the feed gas supply must be either PSA concentrator or bottle feed of at **least -60°F dew point, filtered, positive-pressure oxygen.**

### Configuration options :

PTI will set up and tune units to the customer's desired specifications:

Oxygen pressure - (5 - 100 psi) [UL 5x rated]  
 Oxygen flow liters/minute – (.1 - 10 Lpm) or equivalent SCFH  
 Heat load btu/hr = 430 (10g) and 860 (20g)  
 Chassis (standard or alternate)  
 Inlet fittings (none, 1/4", other)  
 Outlet fittings (none, 1/4", other)

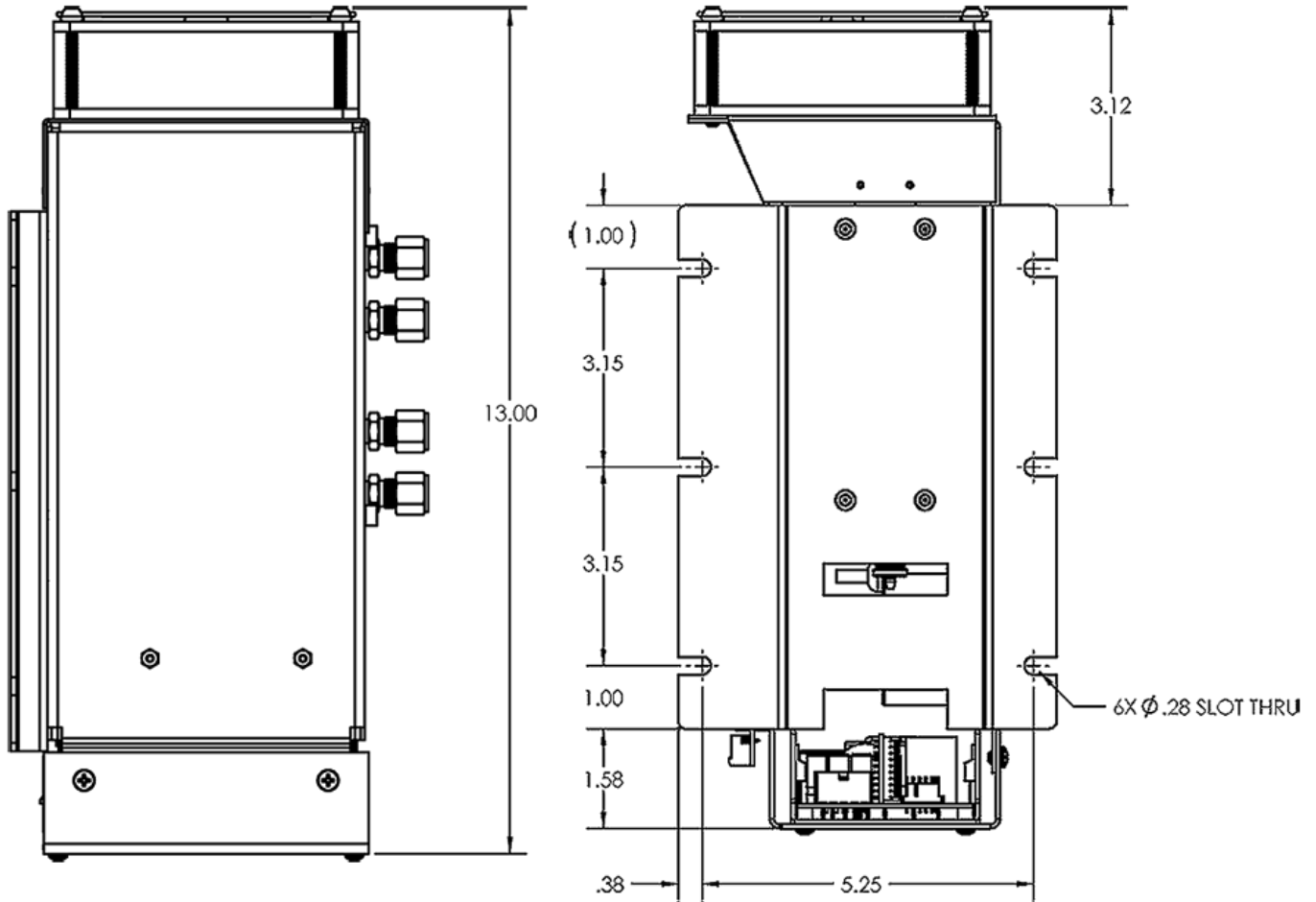
### Weight Lbs (Kg) :

9.45 Lbs. (4.29) Kg.

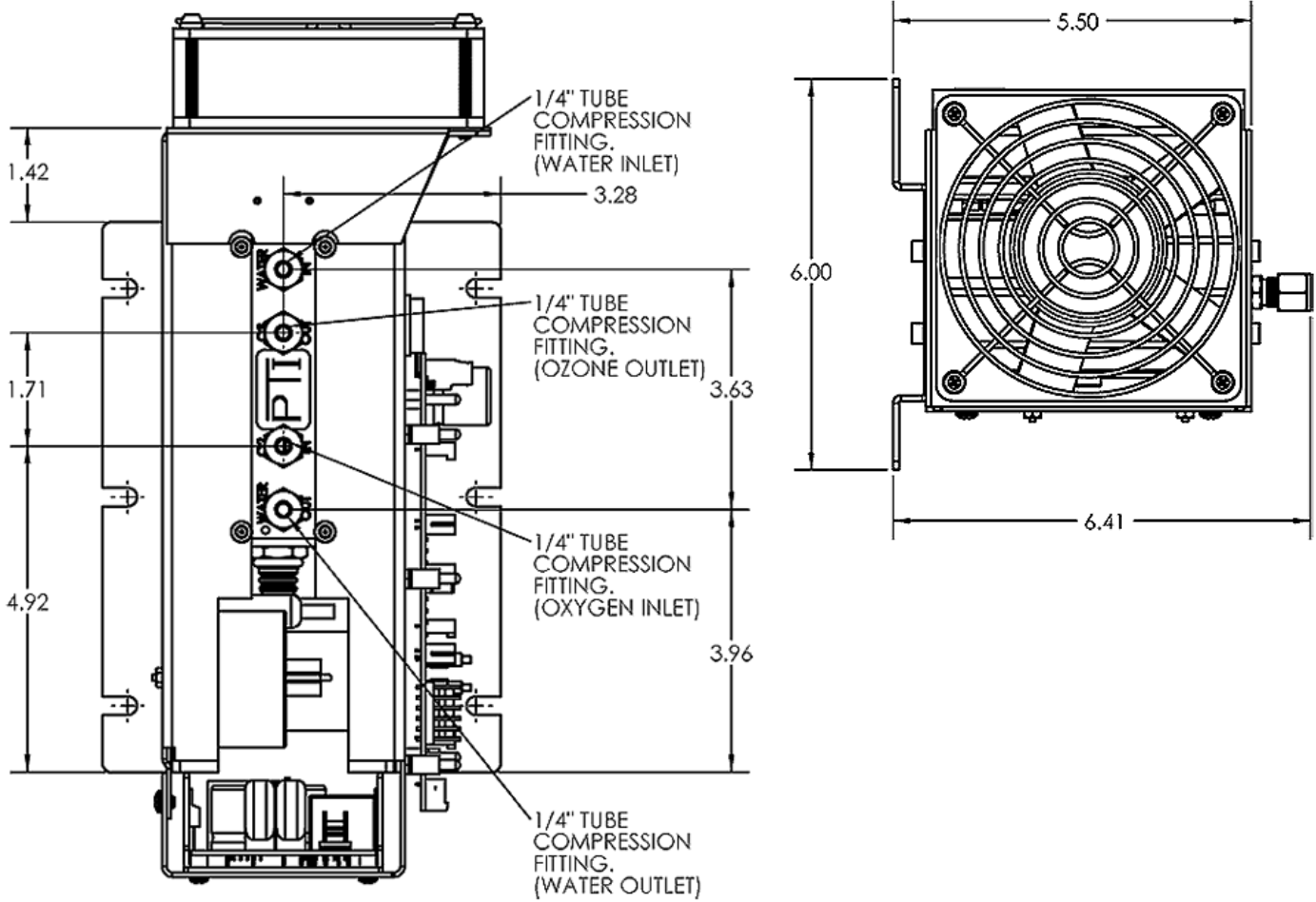


# Installation Drawing Regular Mount : Inches

## Side and Bottom View

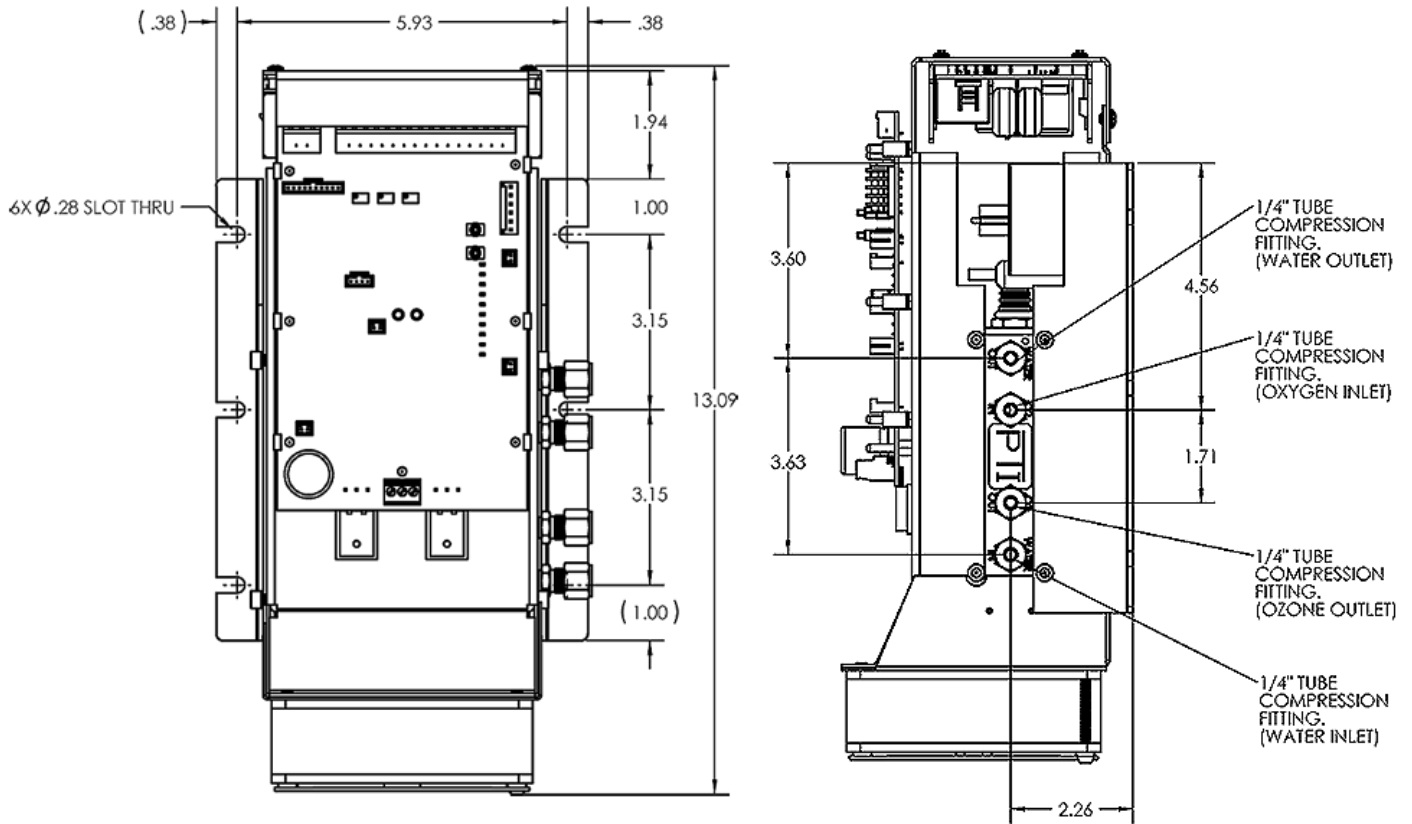


# Top and Front View

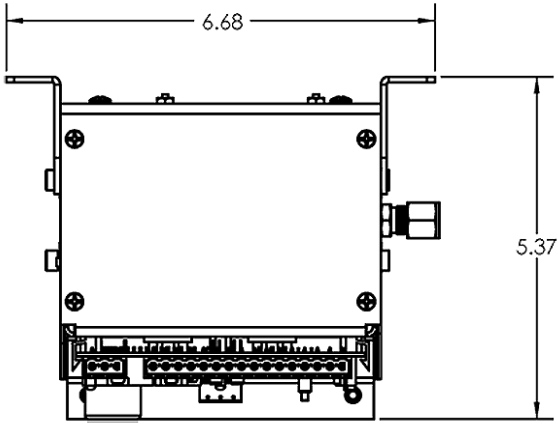


# Installation Drawing Alternate Mount : Inches

## Top and Side View



## Back View



**Output Performance:**

15 - 26G Plasma Block®

PSI	SLPM	Gr/hr	% Wt	Temp °F
5	1.78	7.4	12.0	60
5	1.75	15.8	10.5	60
5	1.75	15.0	10.0	70
5	6.00	25.0	5.0	60
10	6.00	26.0	5.1	60

# 150g @ 5% Plasma Blo<sub>3</sub>ck® (Liquid-Cooled)



For added application information, see the **Plasma Block® Application Guide** manual.

## Model

Refer to – Configuration Options Summary Sheet at the end of the catalog.

**Silent, Rugged, Reliable, Safe, Efficient, Cost-effective, Compact, Light-Weight**, Ceramic dielectrics.  
1.7 lbs/day at 9.5% and 3 LPM; 8 lbs/day at 4.7% weight and 30 LPM (Oxygen or Concentrator).

**No exposed high-voltage safety hazards.**

**Precise ozone control using Pulse Density Modulation (PDM)** via potentiometer, 4/20ma or 0-10vdc.

**Precise Linear Control with Turndown to 1%.**

**Useful pressure range: 5 – 98 psi.** Available with **PlasmaVIEW®** software (optional).

## Design Features:

- **All high voltage is safely contained within the Plasma Blo<sub>3</sub>ck®** thereby eliminating shock hazards and dirt buildup which can cause dangerous flashover. High-voltage wiring is booted and **all** metal grounded.
- **Pre-mounted, seasoned and tested package sub-system** which includes cells, heat exchangers, inlet gas flow meters, all inlet/outlet piping, manifolds, transformers, individual operational status indicators for each Plasma Blo<sub>3</sub>ck®, PDM controlled inverter, fans. Design uses the finest quality material and machining for maximum performance and efficiency. All framework components are epoxy powder-coated.
- Directly installable by UL 508a panel house.
- **Modular design for service simplicity.**
- **Instant-ON ozone** production -- no warm-up time. Ideal for 'over-the-road' applications.

- No fragile glass or ceramic cylinders which are prone to breakage during shipping or when used in 'over-the-road' applications.
- **Micro Channel<sup>®</sup>** design results in high ozone concentration, reduced high-voltage levels, and more energy-efficient operation. Design has been mechanically and electrically optimized for oxygen. **Requires concentrator or bottle feed of at least -60°F dew point, filtered, positive-pressure oxygen.** Materials in the gap are **ceramic and aluminum.**
- PTI designed **custom ceramic high-voltage feed thru** provides the ultimate in high-voltage and high-pressure integrity, connection reliability, and safety.
- Precision-machined aluminum block eliminates inefficient hot spots and facilitates operation at **high pressures** as well as **vacuum ride through**, should a vacuum pulse occur. Only 1 psi drop with 60 LPM flow. As with any cell, the most predictable performance occurs in the positive-pressure domain. Maximum pressure 98 psi. Certified by UL at 5x rating.
- **23 kHz** operating frequency yields **compact design, silent operation, lower cost, and no customer irritation** due to high-pitched whine customarily present with older medium-frequency designs.
- Advanced design eliminates the possibility of ozone leakage from the body or fittings. The only ozone leak possible is at the customer-tightened ozone fitting. All non-metal materials are ozone rated.
- Military grade conformal coating eliminates problems associated with condensation and mold, and greatly retards damage caused by accidental ozone exposure.
- Ozone level automatically controlled to  $\pm 1\%$  from 170v to 260vac.
- The Inverter is a version of PTI's popular SSD110. All control and interface features of the SSD110 are available in this product. To simplify customer use and serviceability, **ALL of PTI's Air and Liquid-cooled OEM systems use the same Input/Output control wiring connection points and signal levels.** Said another way, you can unplug the control connector from a 30g Air system and plug it into this 150g Water system, and still be fully operational. No wiring or PLC changes are needed, and changes to your system user manual would not be necessary.
- Line voltage 208 - 240vac, single phase, 50/60hz, approx .6pf. Optional supply reactor available for improved power factor. Customer provided soft-start and phase-loss detect if needed.
- **All gas connections are 3/8" NPT, water connections 3/8" OD.**
- Pre-seasoned, calibrated and **pre-adjusted to customers' individual performance needs.** **Ready to install.** Rigorous 100% performance as well as burnin tests of all electricals, are conducted to ensure the highest level of product **quality, reliability, and consistency.**
- Patented design.

### Configuration options :

PTI will set up and tune units to the customers' desired specifications.

Oxygen pressure - (5 - 98 psi) [UL 5x rated]

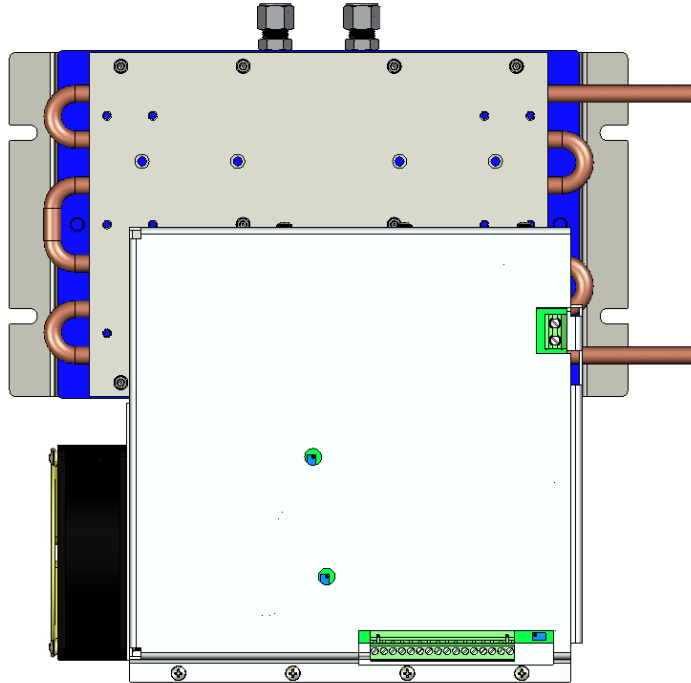
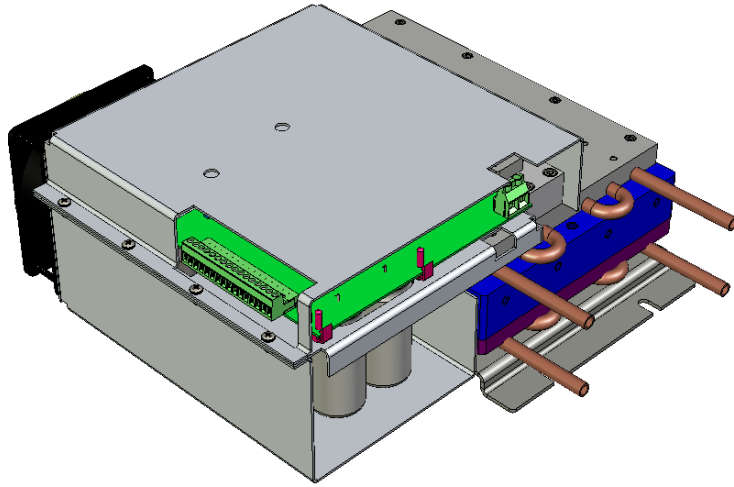
Oxygen flow liters/minute - (.2 - 40 Lpm) or equivalent SCFH

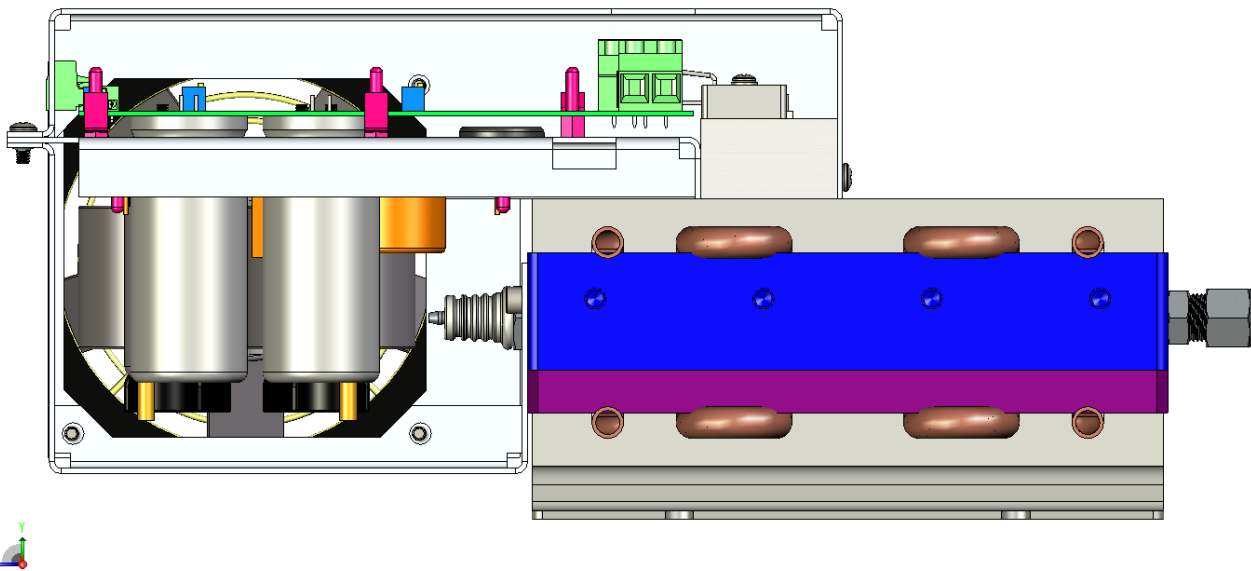
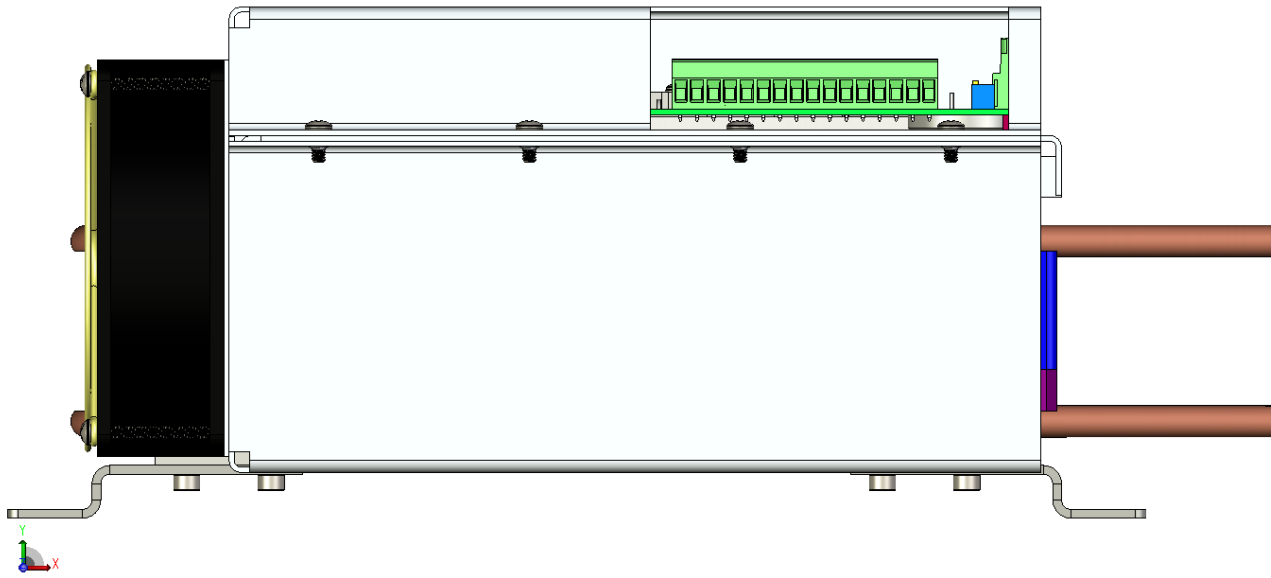
Heat load btu/hr = 4100

Inlet fittings (none, 1/4", 3/8", 8mm, 10mm, other)

Outlet fittings (none, 1/4", 3/8", 8mm, 10mm, other)

**Weight Lbs (Kg) : 34.65 (15.71)**

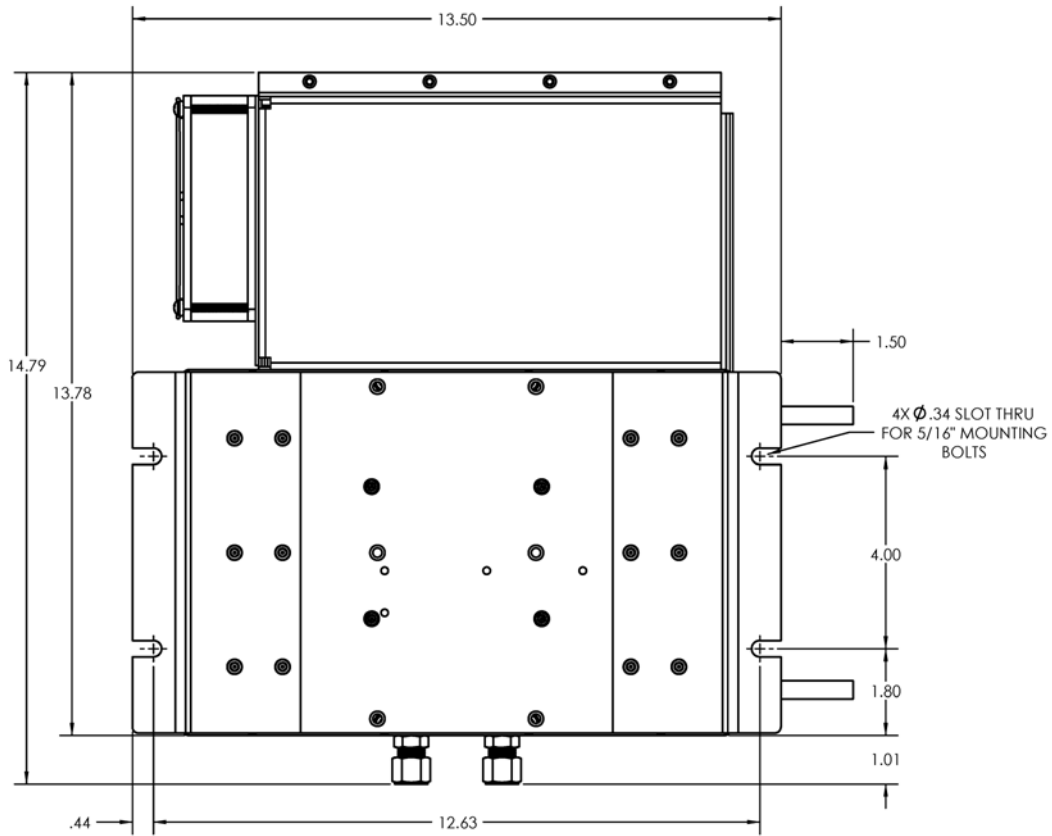




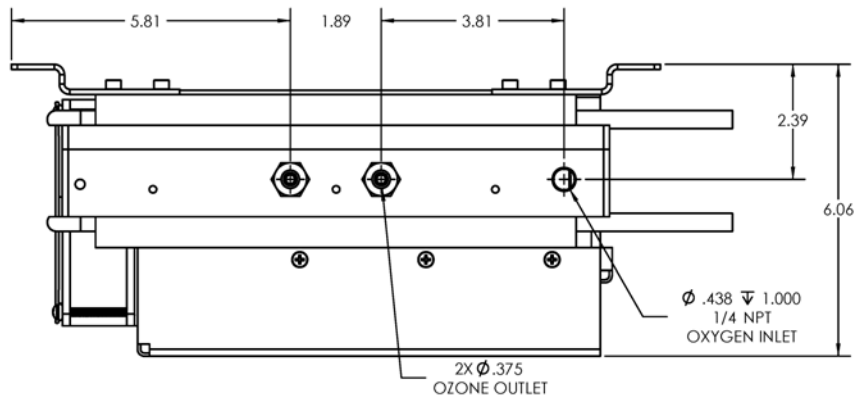


# Installation Drawing: Inches

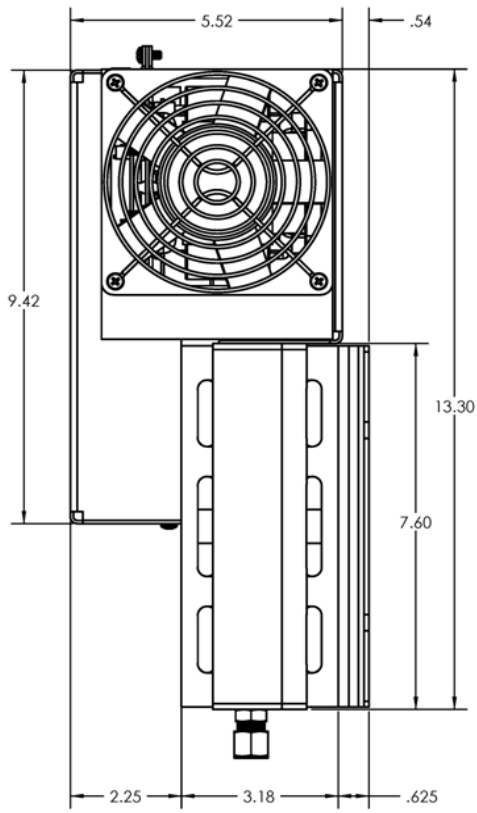
## Bottom



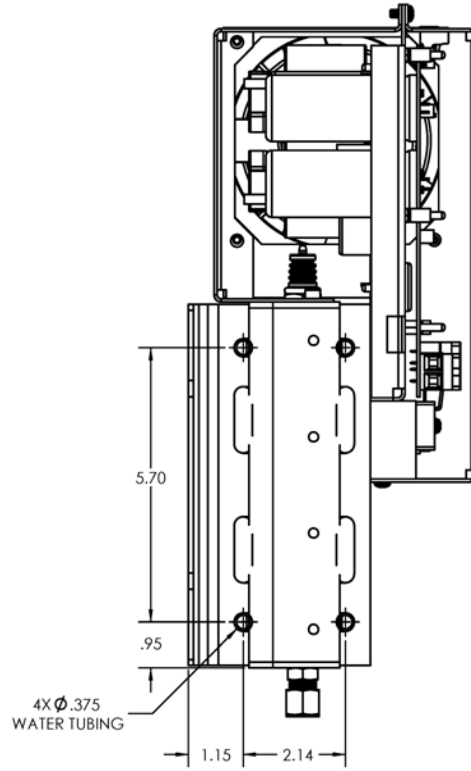
## Side



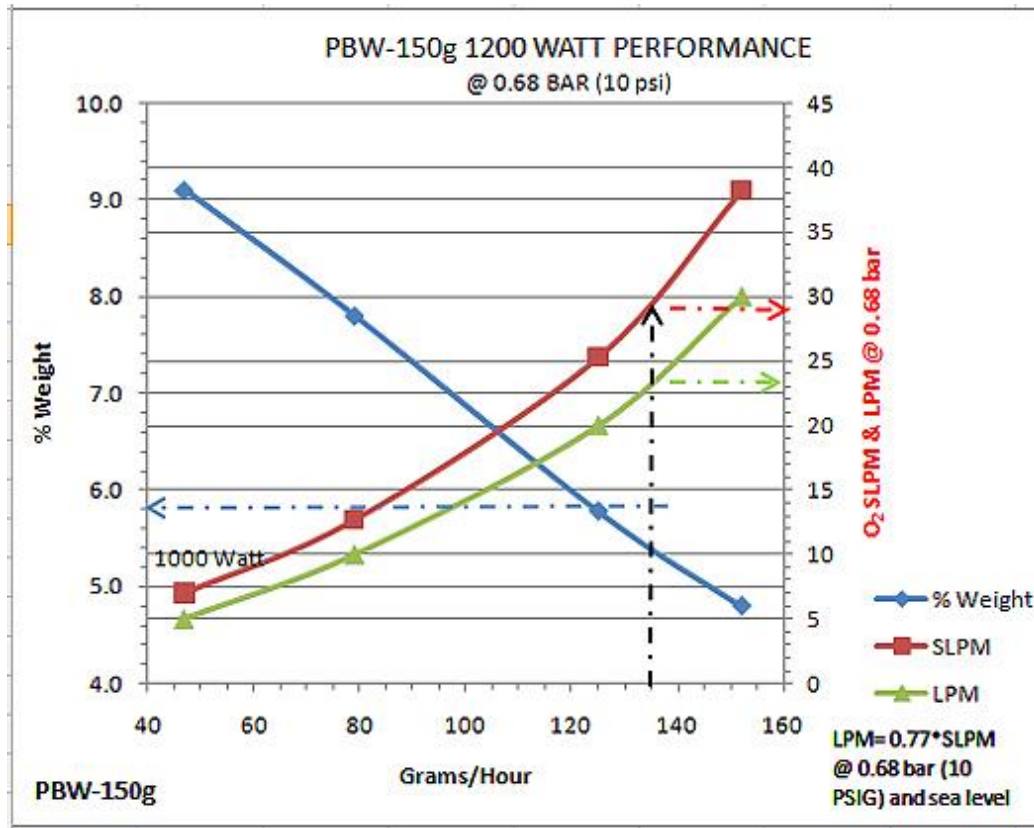
Front



Back

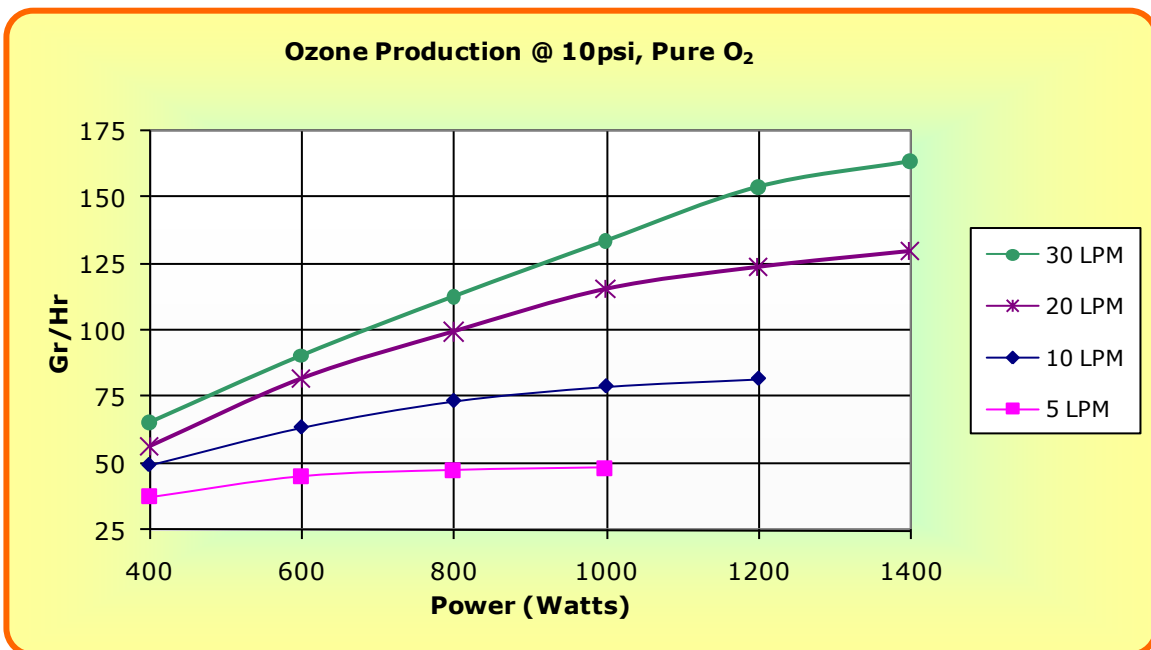
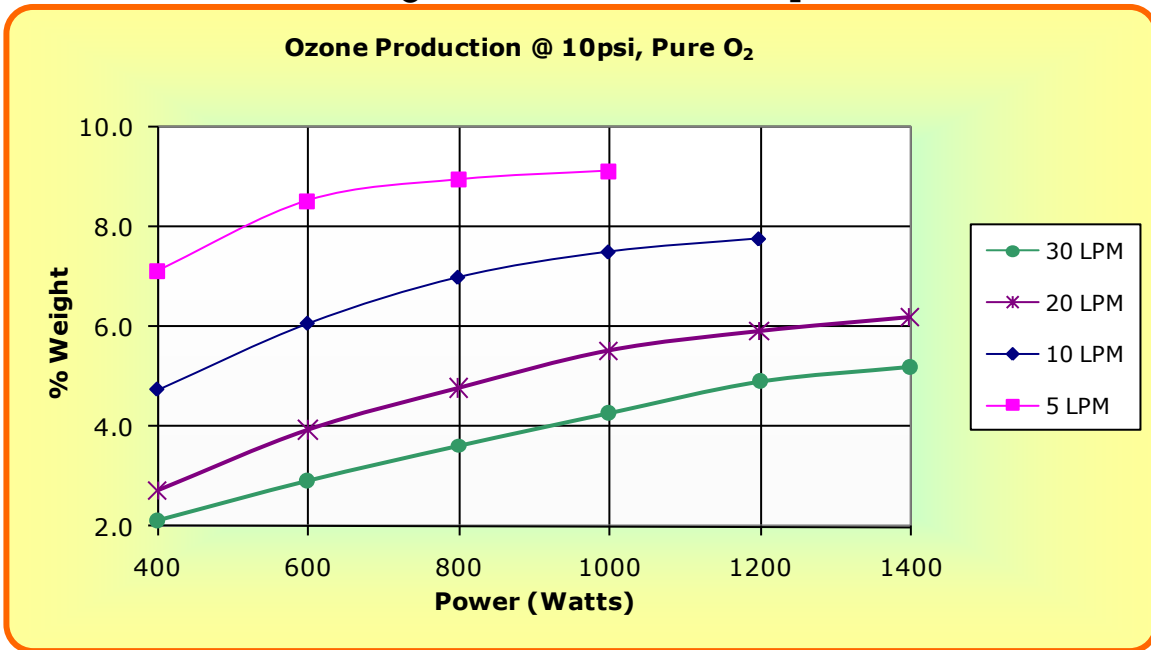


## Output Performance:



## Output Performance: 10 psi

### % Weight vs Power Consumption



### Grams / Hour vs Power Consumption

Normal factory POWER setpoint: 1200 watts at FULL PDM ( 10vdc or 20ma )  
Curves are scaled 450g data

Published production-ozone output level (450gr/hr) based on 5% concentration.  
Tests conducted at 72°F, 700 MSL. All pressure readings in psig. Ozone in g/nm<sup>3</sup>.  
Flow measured in LPM via uncorrected Rotameter at inlet port. Ozone at 0 psi from sidestream.

# 300g @ 5% Plasma Blo<sub>3</sub>ck® (Liquid-Cooled)



For added application information, see the **Plasma Block® Application Guide** manual.

## Model

Refer to – Configuration Options Summary Sheet at the end of the catalog.

**Silent, Rugged, Reliable, Safe, Efficient, Cost-effective, Compact, Light-Weight**, Ceramic dielectrics.  
 3.4 lbs/day at 9.5% and 6 LPM; 16 lbs/day at 4.7% weight and 60 LPM (Oxygen or Concentrator).

**No exposed high-voltage safety hazards.**

**Precise ozone control using Pulse Density Modulation (PDM)** via potentiometer, 4/20ma or 0-10vdc.

**Precise Linear Control with Turndown to 1%.**

**Useful pressure range: 5-98 psi.** Available with **PlasmaVIEW®** software (optional).

## Design Features:

- **All high voltage is safely contained within the Plasma Blo<sub>3</sub>ck®** thereby eliminating shock hazards and dirt buildup which can cause dangerous flashover. High-voltage wiring is booted and **all** metal grounded.
- **Pre-mounted, seasoned and tested package sub-system** which includes cells, heat exchangers, inlet gas flow meters, all inlet/outlet piping, manifolds, transformers, individual operational status indicators for each Plasma Blo<sub>3</sub>ck®, PDM controlled inverter, fans. Design uses the finest quality material and machining for maximum performance and efficiency. All framework components are epoxy powder-coated.
- Directly installable by UL 508a panel house.
- **Modular design for service simplicity.**
- **Instant-ON ozone** production. -- No warm-up time. Ideal for ‘over-the-road’ applications.
- No fragile glass or ceramic cylinders which are prone to breakage during shipping or when used in ‘over-the-road’ applications.

- **Micro Channel<sup>®</sup>** design results in high ozone concentration, reduced high-voltage levels, and more energy-efficient operation. Design has been mechanically and electrically optimized for oxygen. **Concentrator or bottle feed of at least -60°F dew point, filtered, positive-pressure oxygen is required.** Materials in the gap are **ceramic and aluminum.**
- PTI designed **custom ceramic high-voltage feed thru** provides the ultimate in high-voltage and high-pressure integrity, connection reliability, and safety.
- Precision-machined aluminum block eliminates inefficient hot spots and facilitates operation at **high pressures** as well as **vacuum ride through**, should a vacuum pulse occur. Only 1 psi drop with 60 LPM flow. As with any cell, the most predictable performance occurs in the positive-pressure domain. Maximum pressure 98 psi. certified by UL at 5x rating.
- **23 kHz** operating frequency yields **compact design, silent operation, lower cost, and no customer irritation** due to high- pitched whine customarily present with older, medium-frequency designs.
- Advanced design eliminates the possibility of ozone leakage from the body or fittings. The only ozone leak possible is at the customer-tightened ozone fitting. All non-metal materials are ozone rated.
- Ozone level automatically controlled to  $\pm 1\%$  from 170v to 260vac.
- Military grade conformal coating eliminates problems associated with condensation and mold, and greatly retards damage caused by accidental ozone exposure.
- The Inverter is a version of PTI's popular SSD110. All control and interface features of the SSD110 are available in this product. To simplify customer use and serviceability, **ALL of PTI's Air and Liquid-cooled OEM systems use the same Input/Output control wiring connection points and signal levels.** Said another way, you can unplug the control connector from a 30g Air system and plug it into this 300g Water system, and still be fully operational. No wiring or PLC changes are needed, and changes to your system user manual would not be necessary.
- Line voltage 208 - 240vac, 3 phase, 50/60hz, approx .6pf. Optional supply reactor available for improved power factor. Customer provided soft-start and phase-loss detect if needed.
- **All gas and water connections are 3/8" NPT.**
- Pre-seasoned, calibrated and **pre-adjusted to customers' individual performance needs.** **Ready to install.** Rigorous 100% performance, as well as burnin tests of all electricals are conducted to ensure the highest level of product **quality, reliability and consistency.**
- Patented design.

## Configuration options :

PTI will set up and tune units to the customers' desired specifications.

Oxygen pressure - (5 - 98 psi) [UL 5x rated]

Oxygen flow liters/minute - (.4 - 80 Lpm) or equivalent SCFH

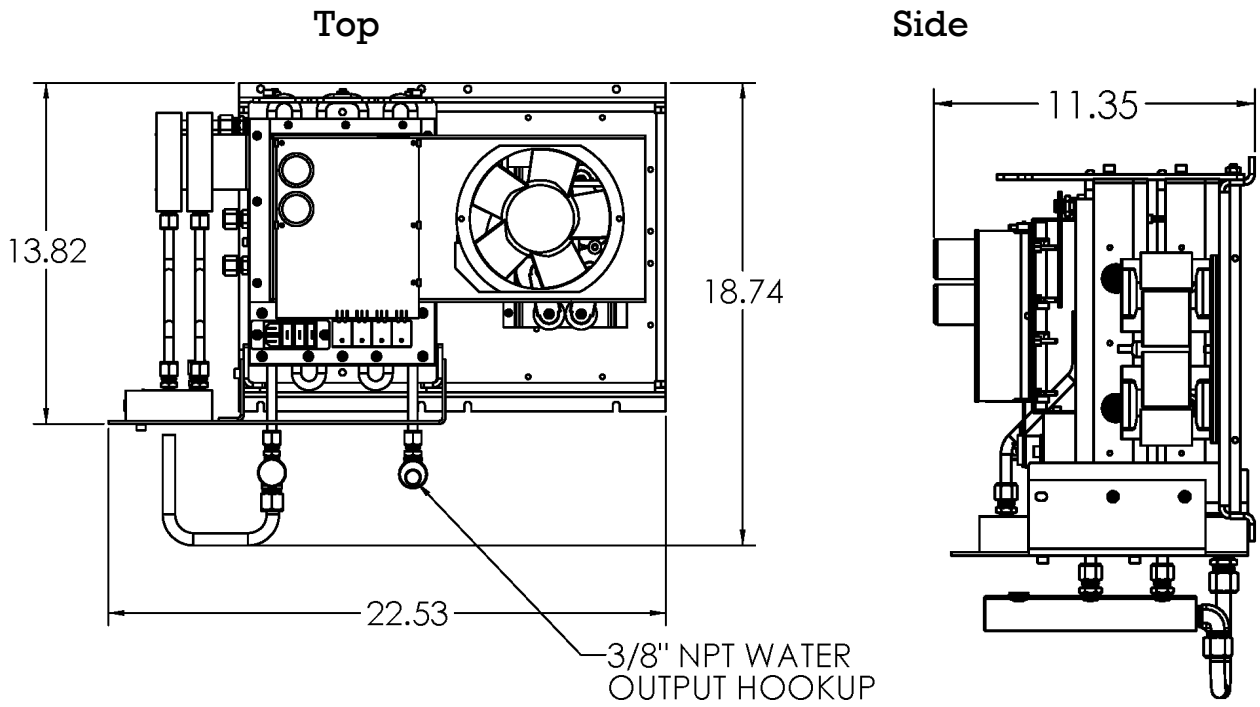
Heat load btu/hr = 8200

Inlet fittings (none, 1/4", 3/8", other)

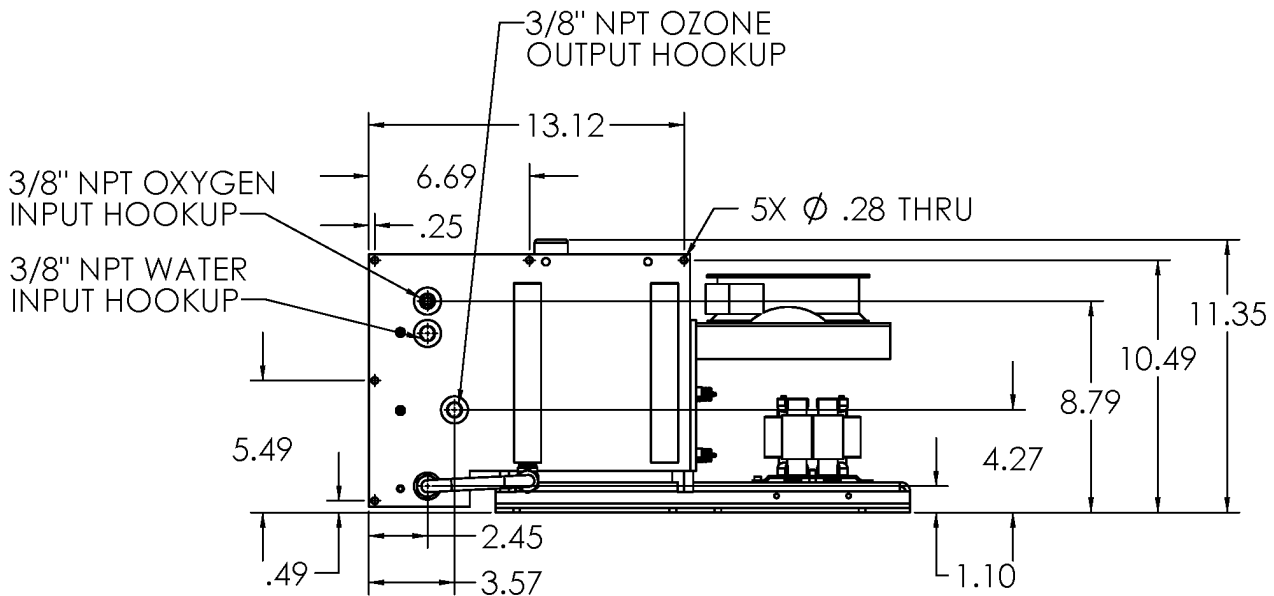
Outlet fittings (none, 1/4", 3/8", other)

**Weight Lbs (Kg) : 69.0 (31.33)**

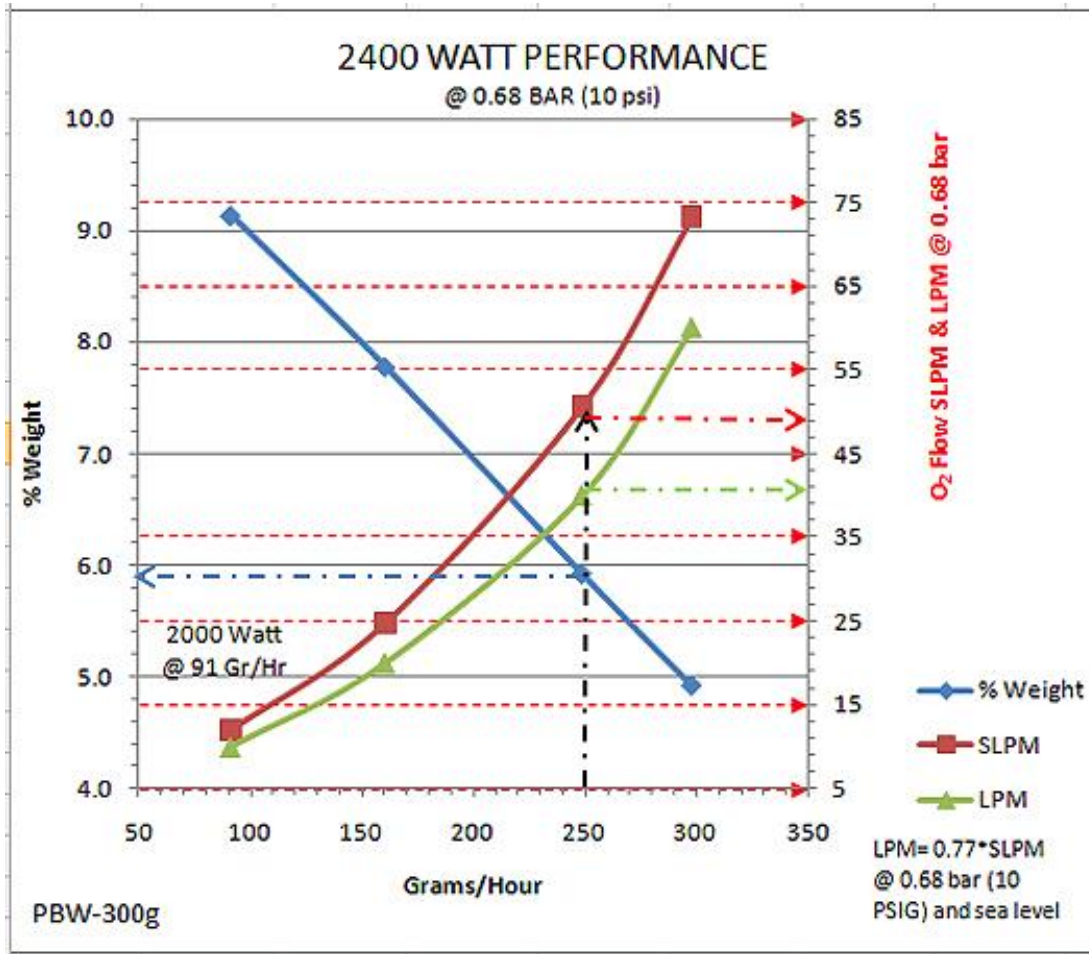
**Installation Drawing: Inches:**



**Front**



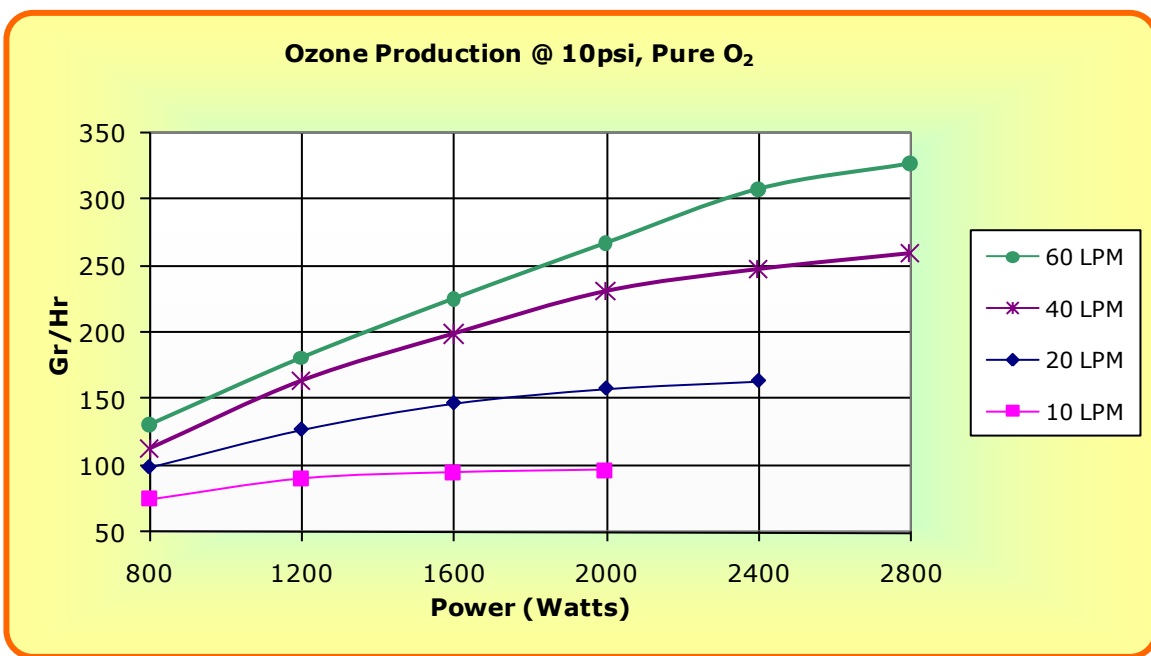
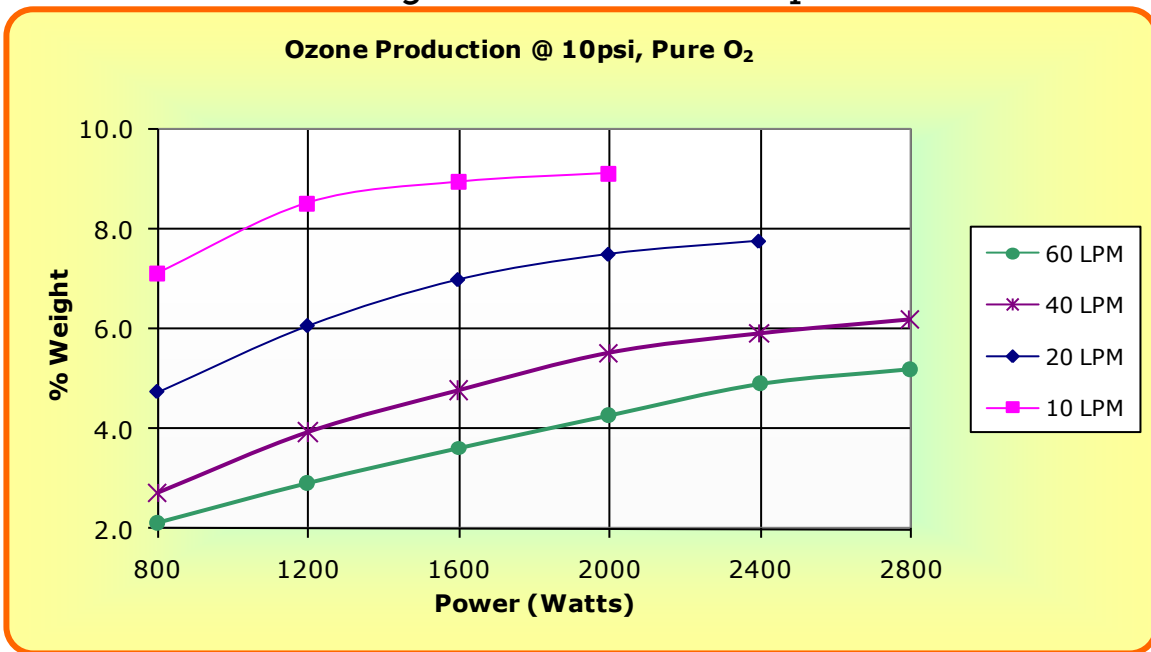
## Output Performance:





## Output Performance: 10 psi

### % Weight vs Power Consumption



### Grams / Hour vs Power Consumption

Normal factory POWER setpoint: 2400 watts at FULL PDM ( 10vdc or 20ma )

**Curves are scaled 450g data**

Published production-ozone output level (450gr/hr) based on 5% concentration.

Tests conducted at 72°F, 700 MSL. All pressure readings in psig. Ozone in g/nm<sup>3</sup>.

Flow measured in LPM via uncorrected Rotameter at inlet port. Ozone at 0 psi from sidestream.



OEM

# 450g @ 5% Plasma Blo<sub>3</sub>ck<sup>®</sup> (Liquid-Cooled)



For added application information, see the **Plasma Block<sup>®</sup> Application Guide** manual.

## Models available :

Refer to – Configuration Options Summary Sheet at the end of the catalog.

**Silent, Rugged, Reliable, Safe, Efficient, Cost-effective, Compact, Light-Weight**, Ceramic dielectrics.  
5.2 lbs/day at 9.5% and 9 LPM; 24 lbs/day at 4.7% weight and 90 LPM (Oxygen or Concentrator).

**No exposed high-voltage safety hazards.**

**Precise ozone control using Pulse Density Modulation (PDM)** via potentiometer, 4/20ma or 0-10vdc.

**Precise Linear Control with Turn-down to 1%.**

**Useful pressure range: 5 – 100 psi.** Available with **PlasmaVIEW<sup>®</sup>** software (optional).

## Design Features:

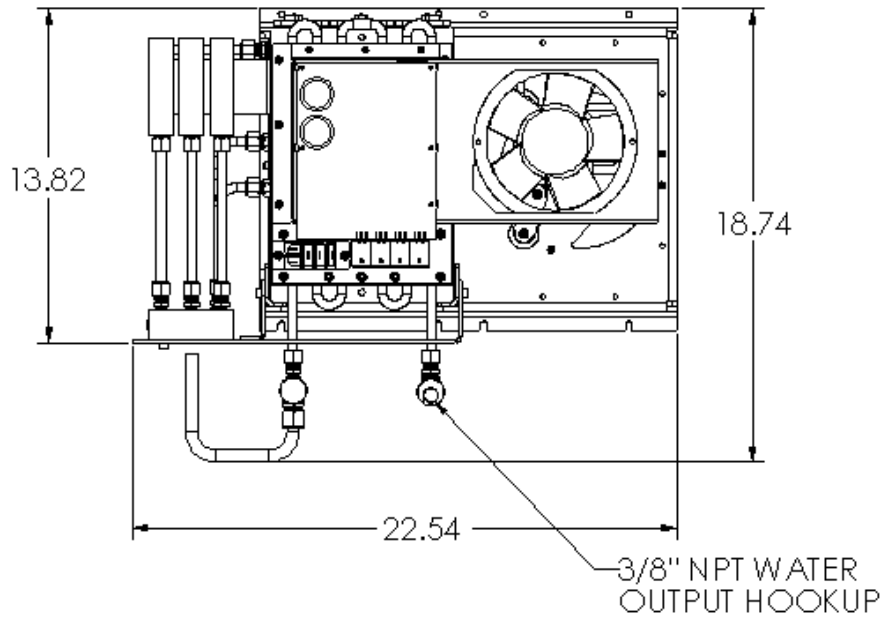
- **All high voltage is safely contained within the Plasma Blo<sub>3</sub>ck<sup>®</sup> thereby eliminating shock hazards and dirt buildup which can cause dangerous flashover. High-voltage wiring is booted and all metal grounded.**
- **Pre-mounted, seasoned and tested package sub-system, which includes cells, heat exchangers, inlet gas flow meters, all inlet/outlet piping, manifolds, transformers, individual operational status indicators for each Plasma Block<sup>®</sup>, PDM controlled inverter, fans.** Design uses the finest quality material and machining for maximum performance and efficiency. All framework components are epoxy powder-coated.
- Military grade conformal coating eliminates problems associated with condensation and mold, and greatly retards damage caused by accidental ozone exposure.
- Directly installable by UL 508a panel house.
- **Modular design for service simplicity.**
- **Instant-ON ozone** production. -- No warm-up time. Ideal for 'over-the-road' applications.

- No fragile glass or ceramic cylinders which are prone to breakage during shipping or when used in ‘over-the-road’ applications.
- **Micro Channel<sup>®</sup>** design results in high ozone concentration, reduced high-voltage levels and more energy-efficient operation. Design has been mechanically and electrically optimized for oxygen. **Concentrator or bottle feed of at least -60°F dew point, filtered, positive-pressure oxygen is required.** Materials in the gap are **ceramic and aluminum.**
- PTI designed **custom ceramic high-voltage feed-thru** provides the ultimate in high-voltage and high-pressure integrity, connection reliability, and safety.
- Precision-machined aluminum block eliminates inefficient hot spots and facilitates operation at **high pressures** as well as **vacuum ride; through** should a vacuum pulse occur. Only 1 psi drop with 60 LPM flow. As with any cell, the most predictable performance occurs in the positive-pressure domain. Maximum pressure 100 psi. 2.7 safety factor at 150 psi.
- **23 kHz** operating frequency yields **compact design, silent** operation, **lower cost**, and **no customer irritation** due to high-pitched whine customarily present with older medium-frequency designs.
- Advanced design eliminates the possibility of ozone leakage from the body or fittings. The only ozone leak possible is at the customer-tightened ozone fitting. All non-metal materials are ozone rated.
- Ozone level automatically controlled to  $\pm 1\%$  from 170v to 260vac.
- The Inverter is a version of PTI’s popular SSD110. All control and interface features of the SSD110 are available in this product. To simplify customer use and serviceability, **ALL of PTI’s Air and Liquid-cooled OEM systems use the same Input/Output control wiring connection points and signal levels.** Said another way, unplugging the control connector from a 30g Air system and plugging into this 450g Water system will operate this system, with no wiring or PLC code changes, and no changes to your system user manual.
- Line voltage 208 - 240vac, 3 phase, 50/60hz, approx .6pf. Optional supply reactor available for improved power factor. Customer provided soft-start and phase-lose detect if needed.
- **Inlet 1/2", Outlet 1/2"; both Stainless Compression Fittings** are standard; 3/8" or 3/8" NPT on request.
- Pre-seasoned, calibrated and **pre-adjusted to customers’ individual performance needs.** **Ready to install.** Rigorous 100% performance as well as burnin tests of all electricals, are conducted to ensure the highest level of product **quality, reliability and consistency.**
- Patented design.

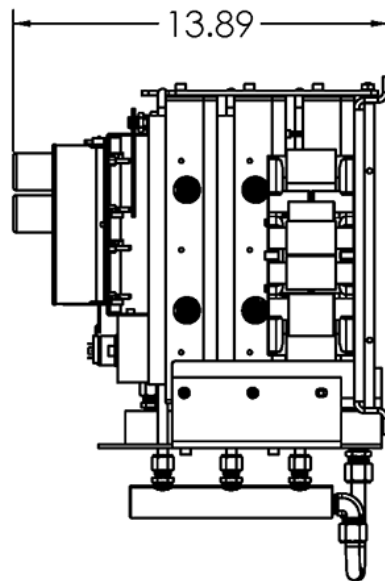
## Configuration options :

PTI will set up and tune units to the customers' desired specifications.  
 Oxygen pressure - (5 - 98 psi) [UL 5x rated]  
 Oxygen flow liters/minute - (.6 - 120 Lpm) or equivalent SCFH  
 Heat load btu/hr = 12300  
 Inlet fittings (none, 1/4", 3/8", other)  
 Outlet fittings (none, 1/4", 3/8", other)

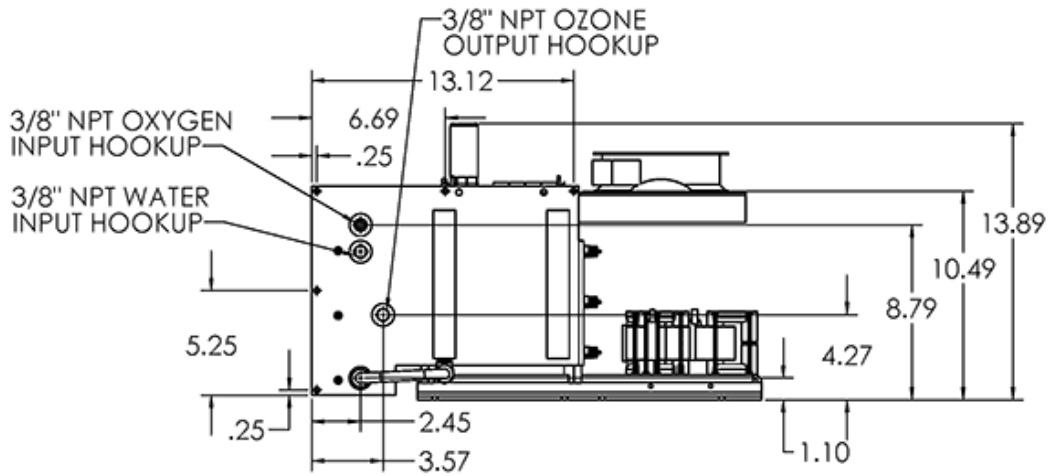
**Weight Lbs (Kg) : 89.09 (40.66)**



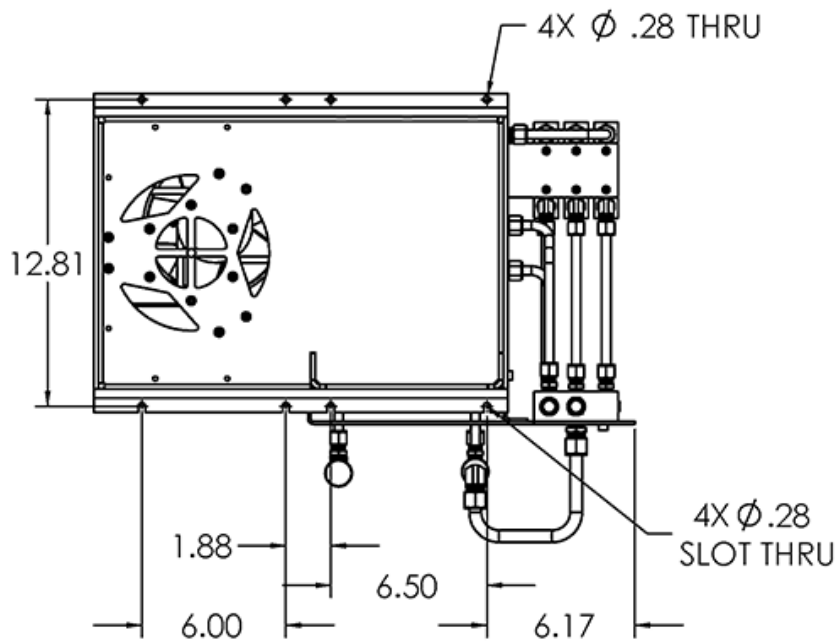
Front View



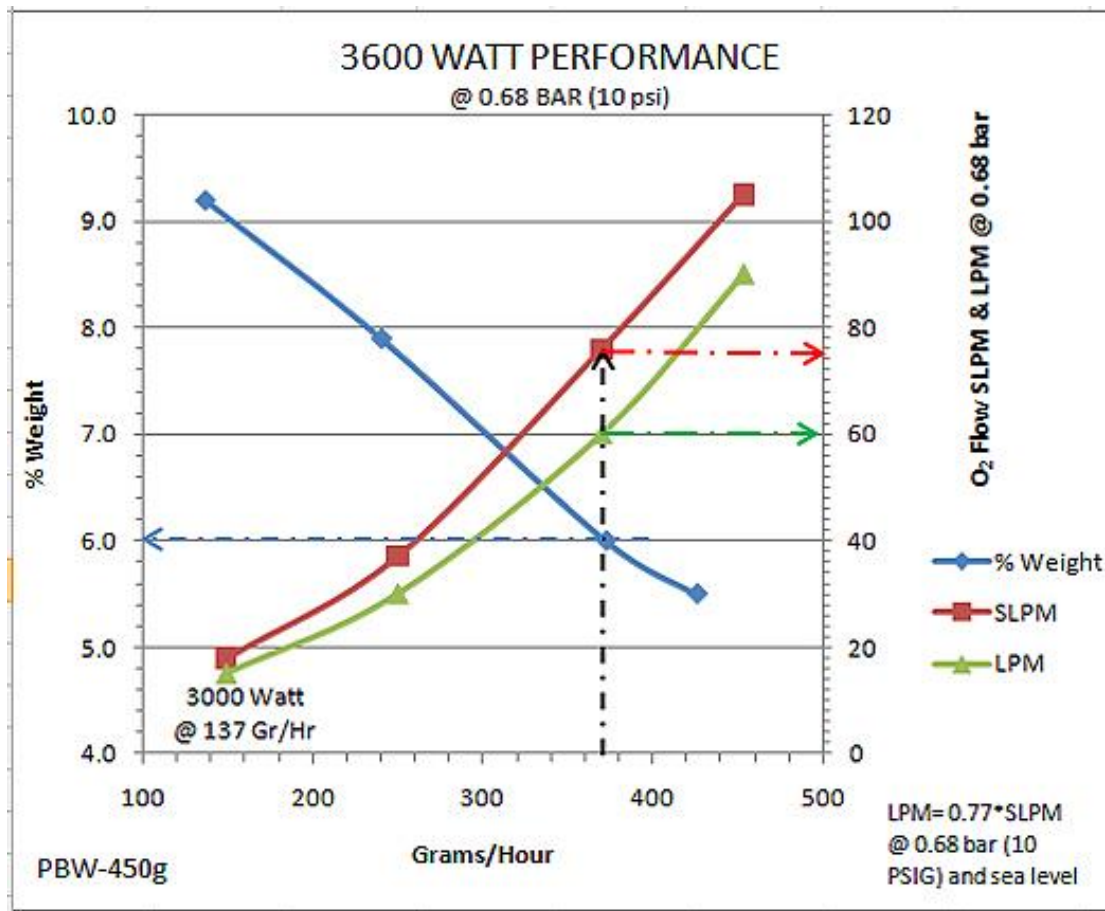
### Side View



### Bottom View

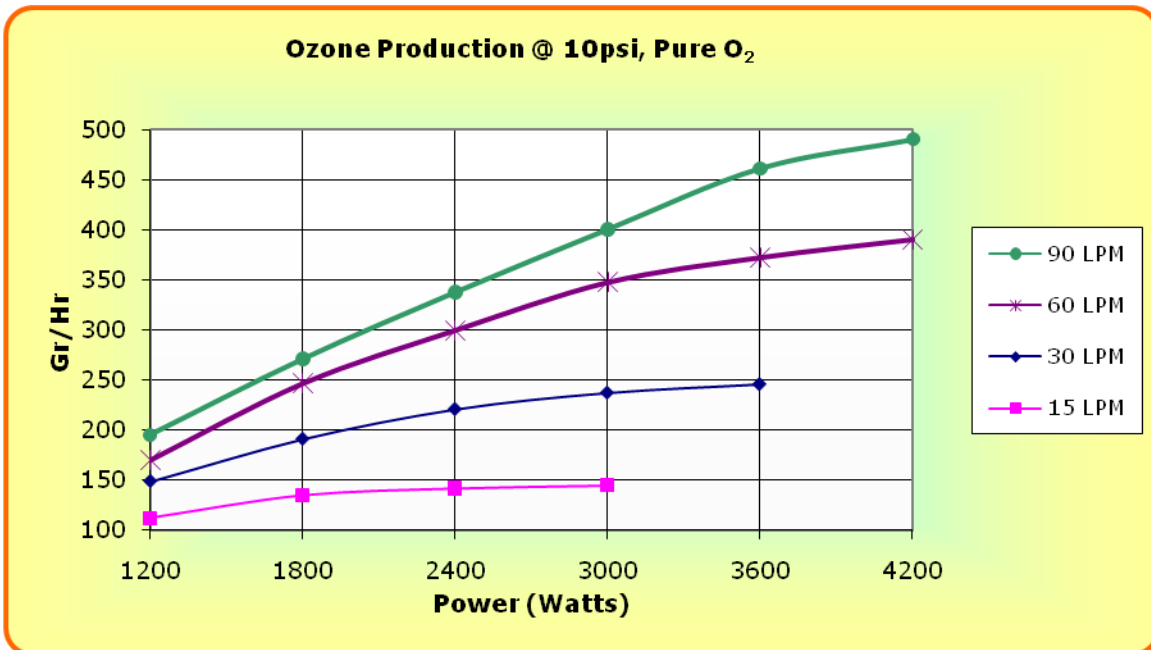
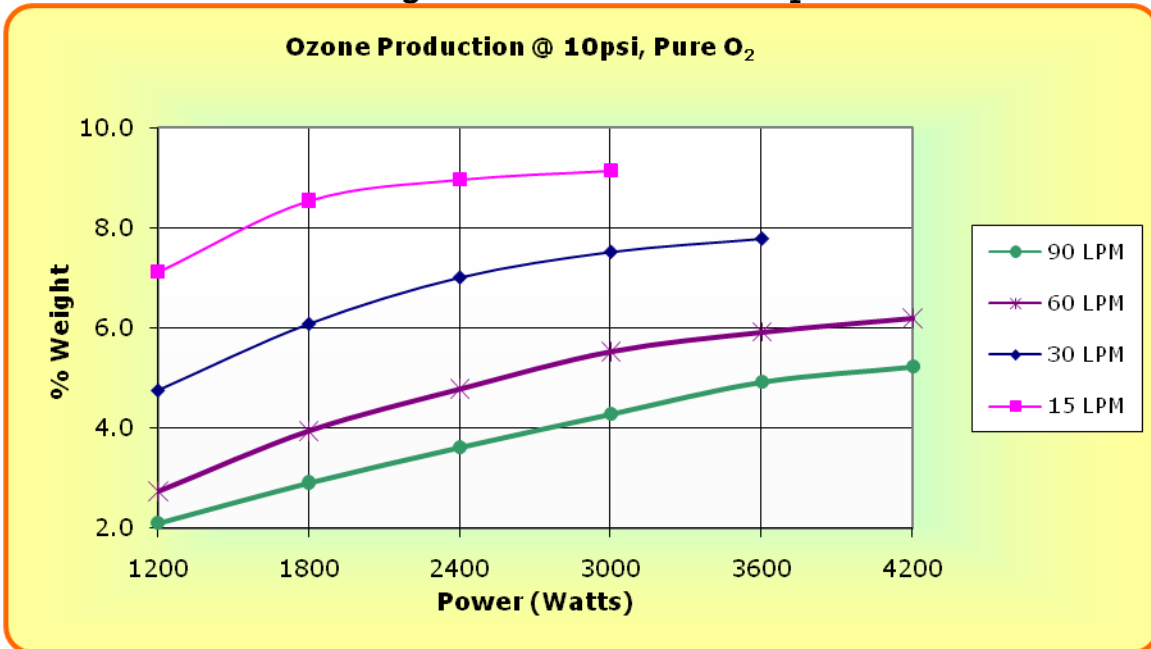


## Output Performance:



**Output Performance: 10 psi**

**% Weight vs Power Consumption**



**Grams / Hour vs Power Consumption**

**Normal factory POWER setpoint: 3600 watts at FULL PDM ( 10vdc or 20ma )**

Tests conducted at 72°F, 700' MSL. All pressure readings in psig. Ozone in g/nm<sup>3</sup>.

Flow measured in LPM via uncorrected Rotameter at inlet port. Ozone at 0 psi from sidestream.



## The New Gen2 Plasma Block® Line



Introducing the Gen2 Plasma Blocks®. A new line of Plasma Block® products with a significant improvement in watt hours/lb of ozone (e.g. more ozone for the same power consumption). This results in either a higher volume or concentration. Ozone concentration on air-cooled units will be 10-12wt%, even higher for water-cooled units with power consumption remaining about the same.

Only the internals of the block are changed in the Gen2 line. The product footprint, size, appearance, dimensions, power consumption and control remain identical to the current Plasma Block® line. Gen2 products can be substituted into existing equipment.

All current Plasma Block® products will have a Gen2 equivalent. All Gen1 products are and will remain available for customers who do not require or want the performance of Gen2.

Price increase, a modest 20 - 40% by product.

Design Features remain unchanged from the current product line :

- **All** high voltage is safely contained completely within the Plasma Block® thereby eliminating shock hazards and dirt buildup which can cause dangerous flashover. High-voltage wiring is booted and **all** metal grounded.
- Advanced design eliminates the possibility of ozone leakage from the body or fittings. The only ozone leak possible is at the customer tightened ozone fitting. All non-metal materials are ozone rated.
- Military grade conformal coating eliminates problems associated with condensation and mold, and greatly retards damage caused by accidental ozone exposure.
- Directly installable by UL 508a panel house.

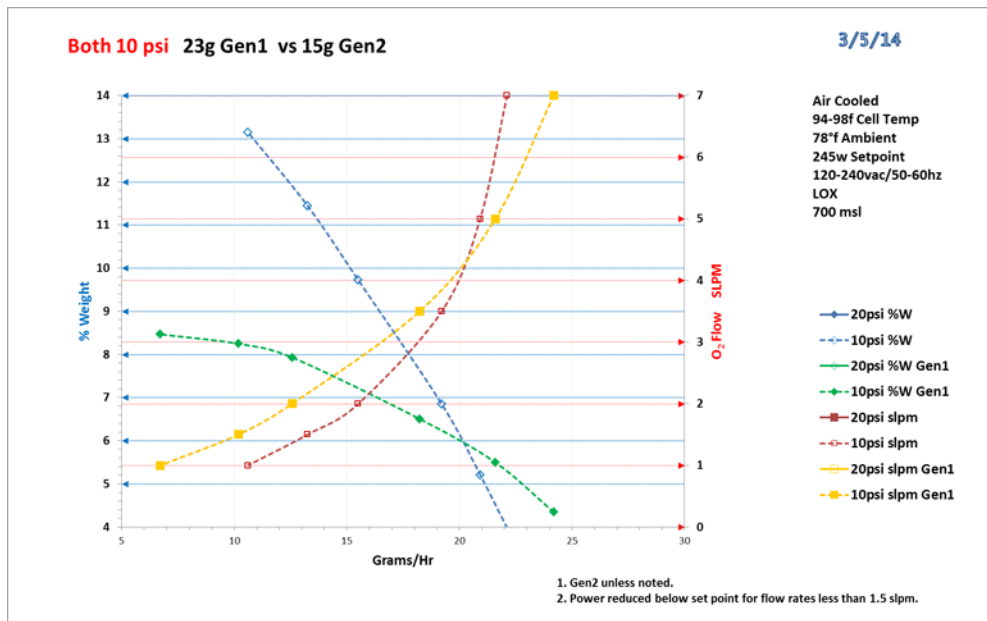
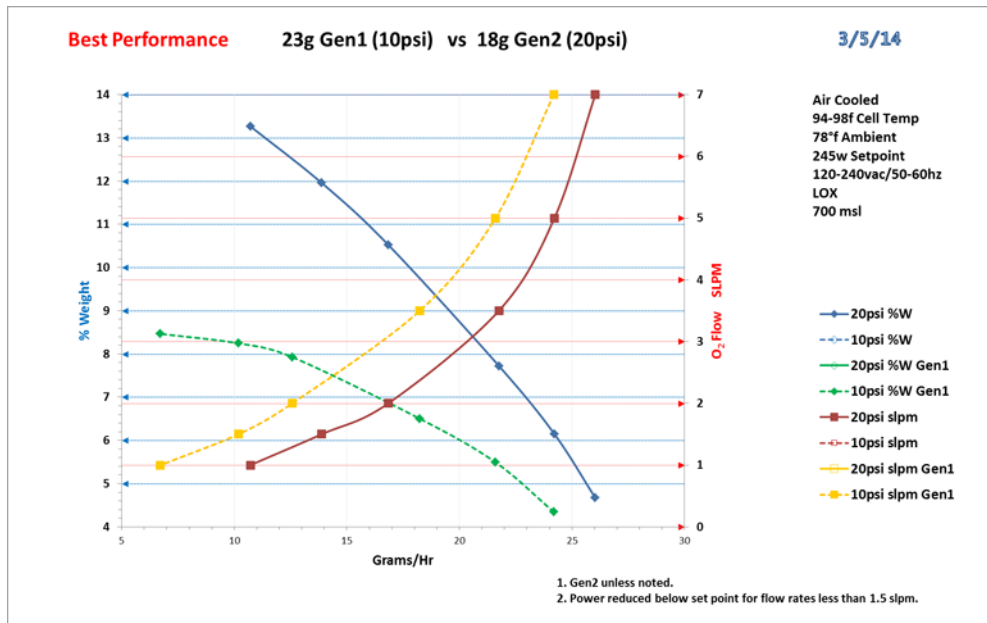
- **Micro Channel®** design results in high concentration, reduced high-voltage levels and more efficient operation. **Concentrator or bottle feed of at least -60°F dew point, filtered, positive pressure oxygen is required.** Materials in the gap are: **ceramic and aluminum.**
- Ideal for 'over the road' applications. Instant ON ozone production. – No warm up time.
- Precision machined aluminum block eliminates inefficient hot spots and facilitates operation at **high pressures**, as well as **vacuum ride through**. Only 1 psi drop with 10 LPM Flow. As with any cell, the most predictable performance occurs in the positive pressure domain. Maximum pressure 100 psi. 2.7 safety factor at 150 psi.
- Ozone level automatically controlled to  $\pm 1\%$  from 85 to 130vac; or 170v to 260vac depending on model.
- Pre-mounted, seasoned and tested package sub-system, which includes cell, transformer, inverter and fan. Design uses the finest quality material and machining for maximum performance and efficiency.
- The Inverter is a reduced power version of PTI's popular SSD110. All control and interface features of the SSD110 are available in this product.
- **23 kHz** operating frequency for **silent** operation.
- Line voltage 120v or 240v, 50/60hz.
- **Inlet 3/8", Outlet 3/8" both Stainless Compression** are standard; 1/4" or 1/4" NPT on request.
- Pre-seasoned, calibrated and **pre-adjusted to customers' individual performance needs.** Ready to install. Rigorous 100% performance as well as burn-in tests of all electricals, are conducted to ensure the highest level of product quality, reliability and consistency.

## Performance Graphs :

**Note - all Gen1 ozone is at 5% weight, all Gen2 ozone is at 10% weight.**

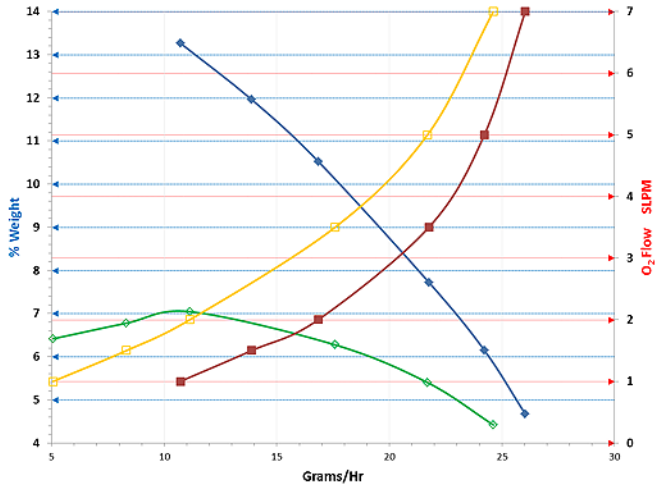


Gen1 20g unit vs Gen2 unit



**Both 20 psi 23g Gen1 vs 18g Gen2**

3/5/14



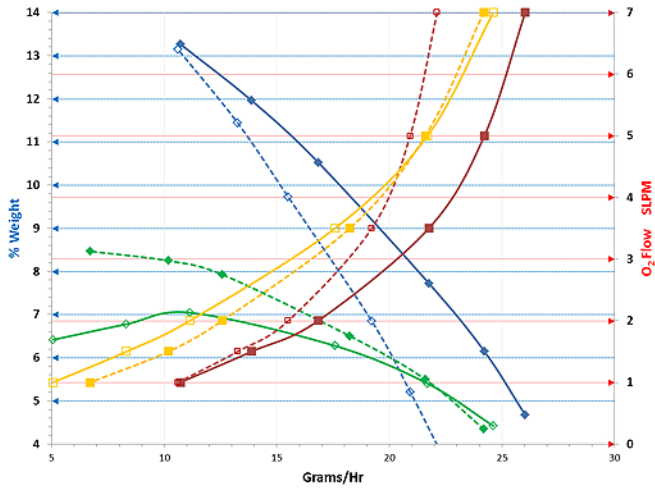
Air Cooled  
 94-98f Cell Temp  
 78°F Ambient  
 245w Setpoint  
 120-240vac/50-60hz  
 LOX  
 700 msl

- 20psi %W
- - -●- - 10psi %W
- 20psi %W Gen1
- - -●- - 10psi %W Gen1
- 20psi slpm
- - -■- - 10psi slpm
- 20psi slpm Gen1
- - -■- - 10psi slpm Gen1

1. Gen2 unless noted.
2. Power reduced below set point for flow rates less than 1.5 slpm.

**Composite 20g Gen1 vs Gen2**

3/5/14



Air Cooled  
 94-98f Cell Temp  
 78°F Ambient  
 245w Setpoint  
 120-240vac/50-60hz  
 LOX  
 700 msl

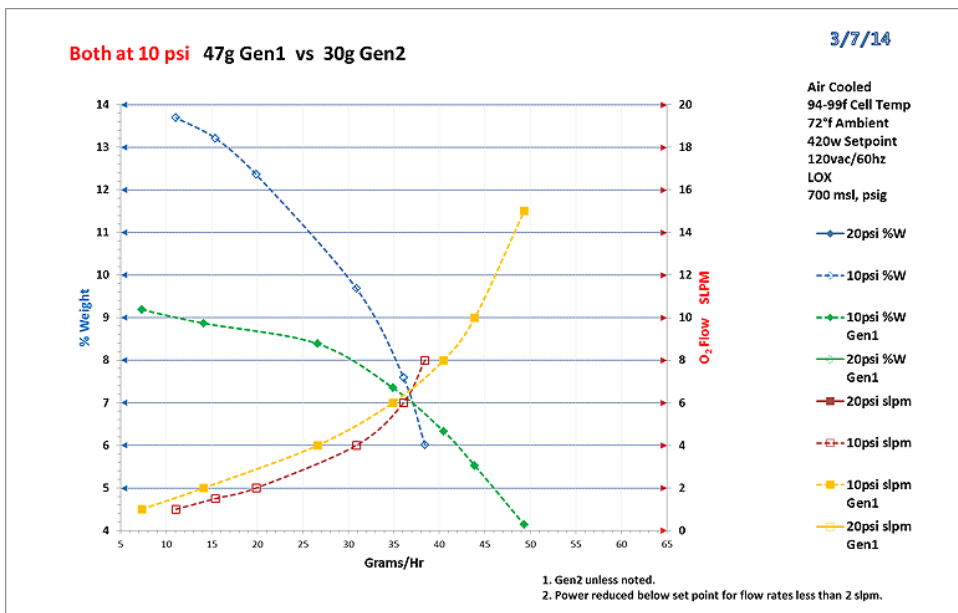
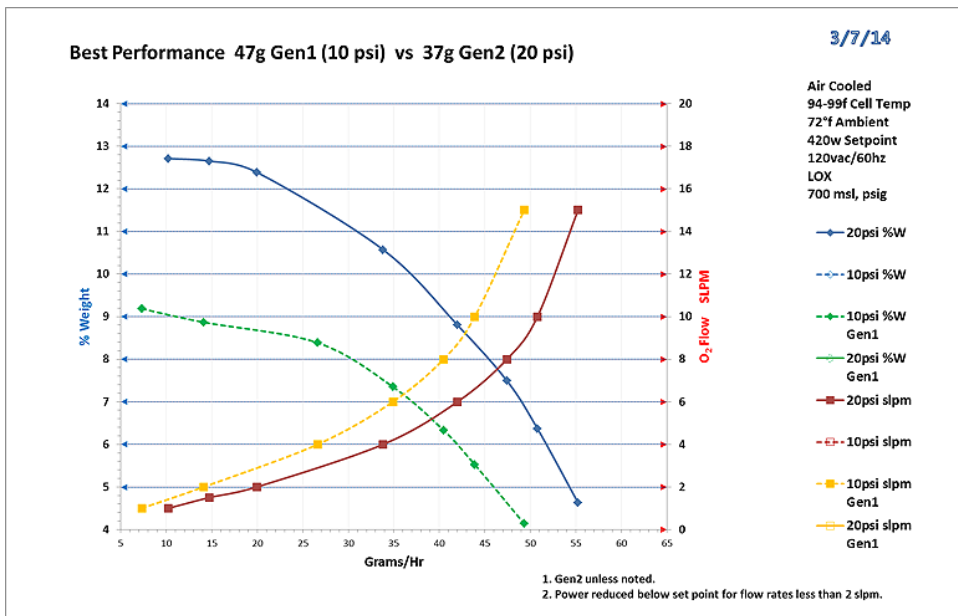
- 20psi %W
- - -●- - 10psi %W
- 20psi %W Gen1
- - -●- - 10psi %W Gen1
- 20psi slpm
- - -■- - 10psi slpm
- 20psi slpm Gen1
- - -■- - 10psi slpm Gen1

1. Gen2 unless noted.
2. Power reduced below set point for flow rates less than 1.5 slpm.

**Note - all Gen1 ozone is at 5% weight, all Gen2 ozone is at 10% weight.**

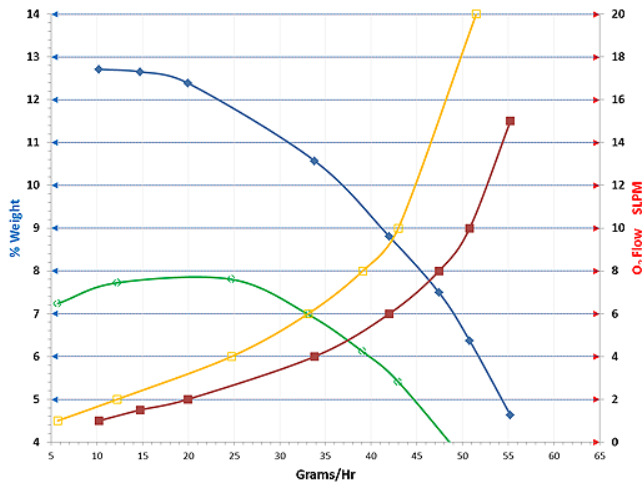


Gen1 50g unit vs Gen2 unit



**Both at 20 psi 44g Gen1 vs 37g Gen2**

3/7/14

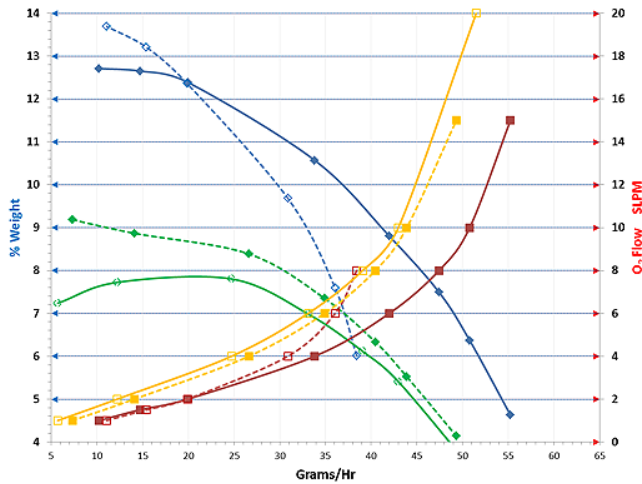


Air Cooled  
94-99f Cell Temp  
72°F Ambient  
420w Setpoint  
120vac/60hz  
LOX  
700 msl, psig

- 20psi %W
- 10psi %W
- ◇— 10psi %W Gen1
- ◇— 20psi %W Gen1
- 20psi slpm
- 10psi slpm
- 10psi slpm Gen1
- 20psi slpm Gen1

**Composit 50g Gen1 vs Gen2**

3/7/14



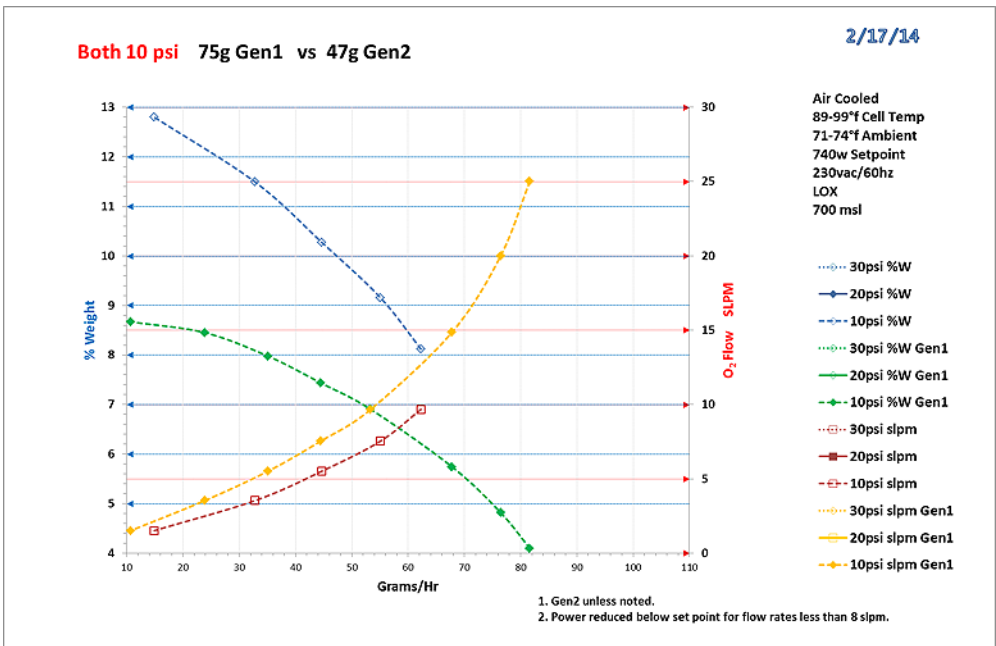
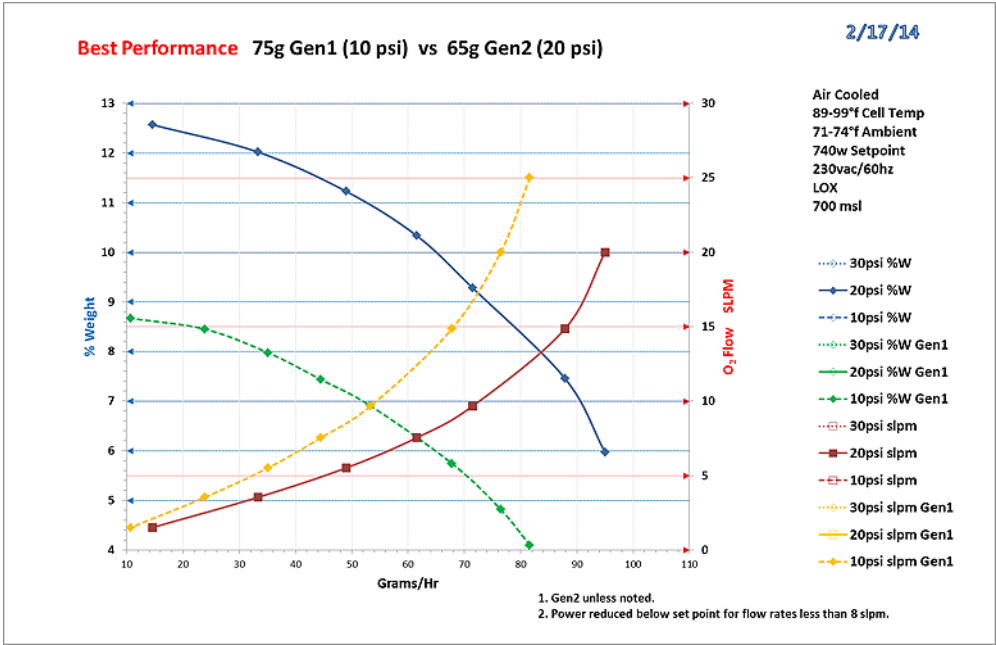
Air Cooled  
94-99f Cell Temp  
72°F Ambient  
420w Setpoint  
120vac/60hz  
LOX  
700 msl, psig

- 20psi %W
- 10psi %W
- ◇— 10psi %W Gen1
- ◇— 20psi %W Gen1
- 20psi slpm
- 10psi slpm
- 10psi slpm Gen1
- 20psi slpm Gen1

**Note - all Gen1 ozone is at 5% weight, all Gen2 ozone is at 10% weight.**

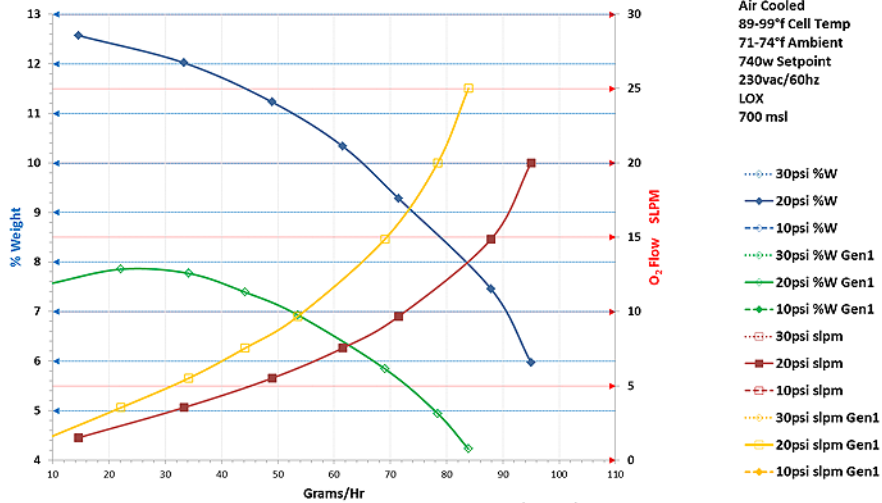


Gen1 70g unit vs Gen2 unit



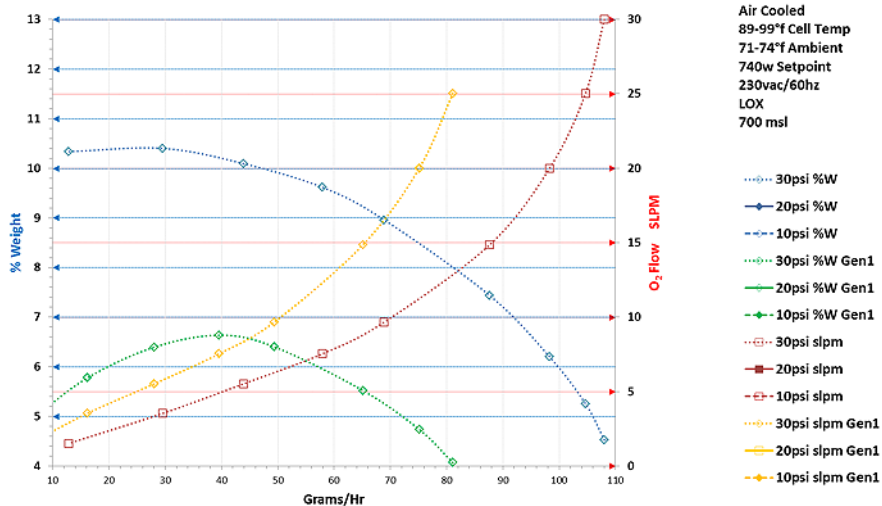
**Both 20 psi 78g Gen1 vs 65g Gen2**

2/17/14



**Both 30 psi 74g Gen1 vs 48g Gen2**

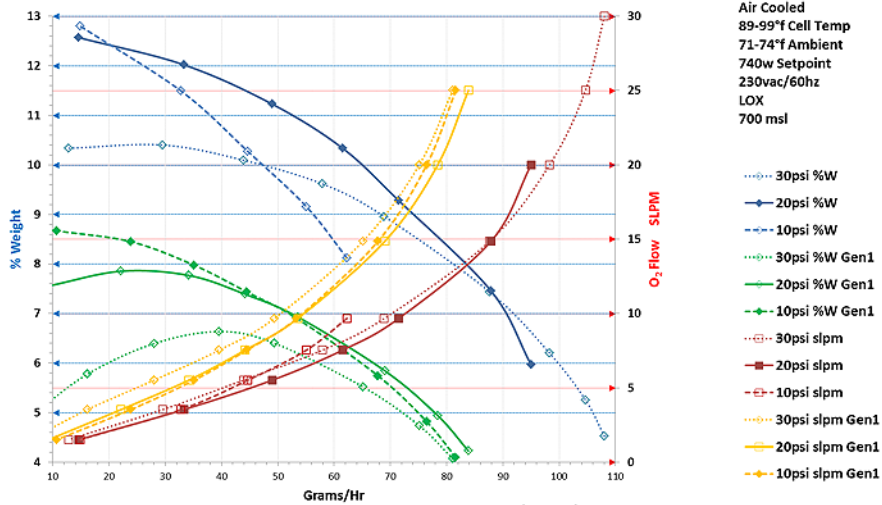
2/17/14





**Composit 70g Gen1 vs Gen2**

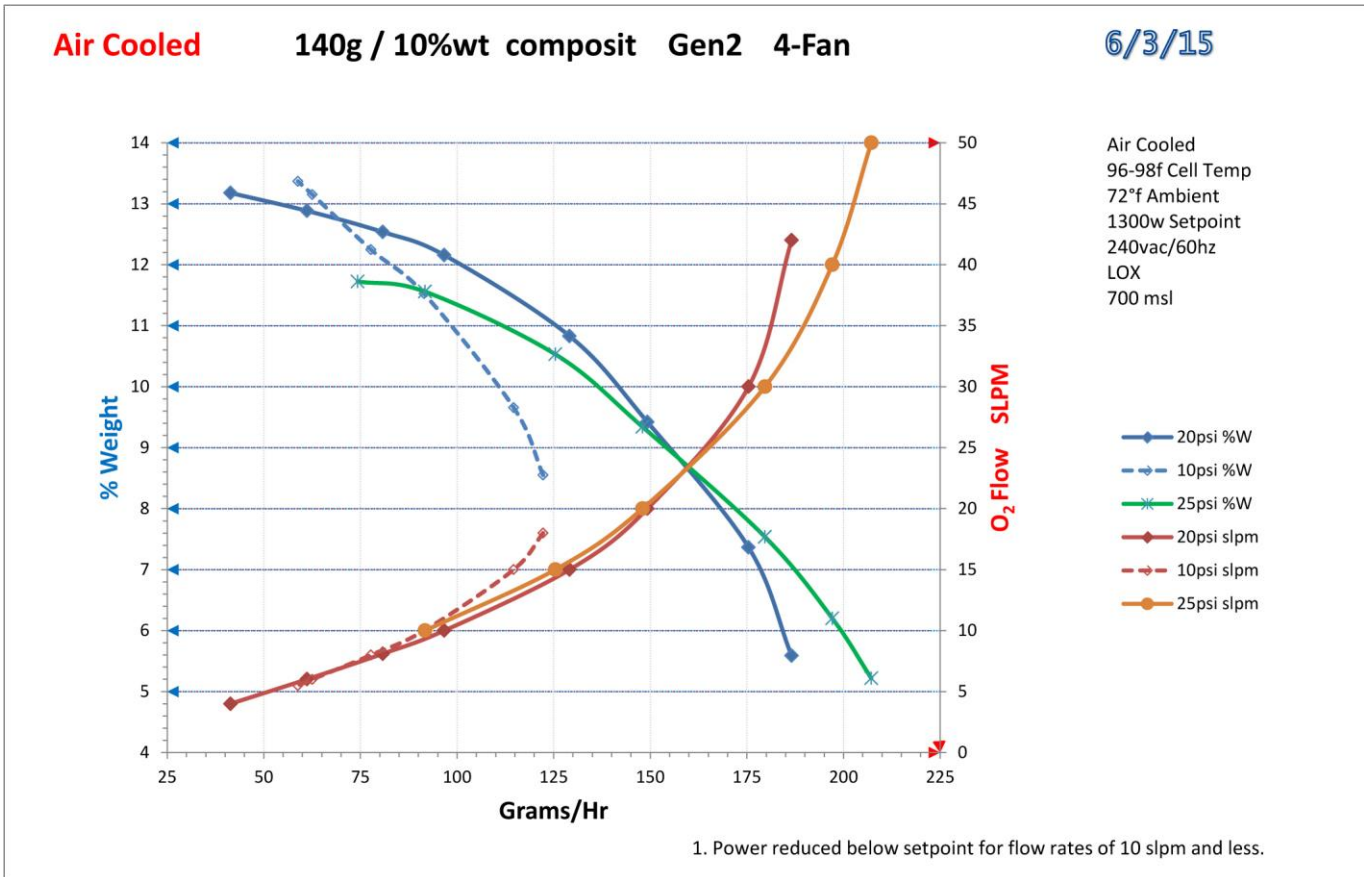
2/17/14



**Note – all Gen2 ozone is at 10% weight.**



140g 20psi 10 wt% 19slpm  
 210g 25psi 5 wt% 53slpm





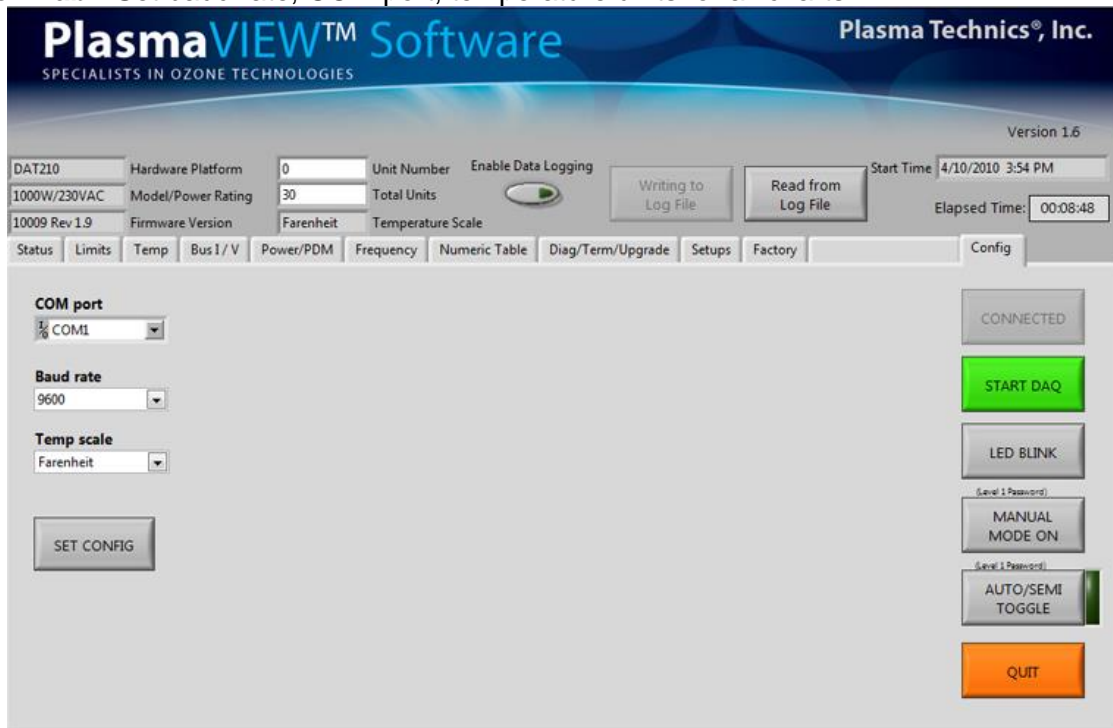
# PlasmaVIEW® Software

The new **PlasmaVIEW®** software enables unprecedented access to the PlasmaBlock® processor thereby simplifying bench-top setup and field diagnostics. The program displays charts for all measurement parameters with an unlimited time base and disk drive storage for delayed retrieval and emailing. PlasmaVIEW® can also be used as a file viewer so data can be studied and expanded at a later time or in another location. Observing a complete functional system over the weekend is as easy as plugging in a laptop computer and spending the weekend with the family.

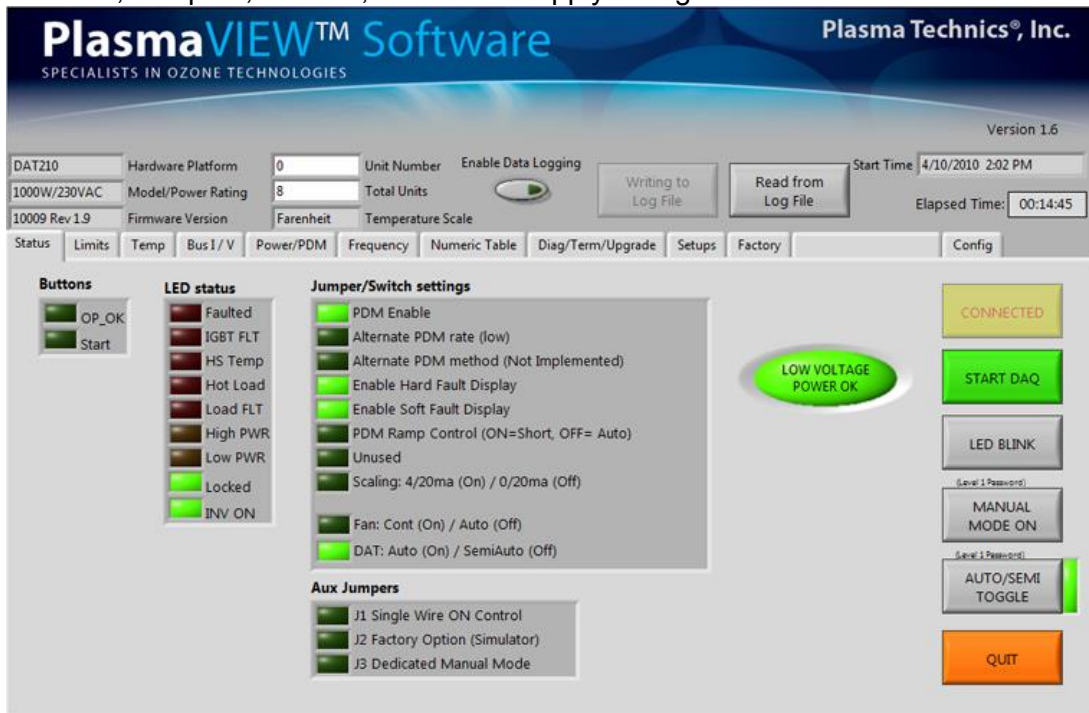
Testing of the fully integrated ozone system is simplified by the programs ability to create a fault at the output terminals. This enables the user to evaluate the total systems response to the PlasmaBlock® outputs without the need to jury-rig external wires thereby creating exactly the same outputs as would normally be produced. Want to see how the system handles a fault – just click on the ‘Faulted’ LED in the ‘Diagnostics’ tab.

**Supports all DAT series control boards.** Supplied with the software is: PTI’s custom RS232 processor interface adapter, USB/RS232 adapter and 10’ RS232 extension cable.

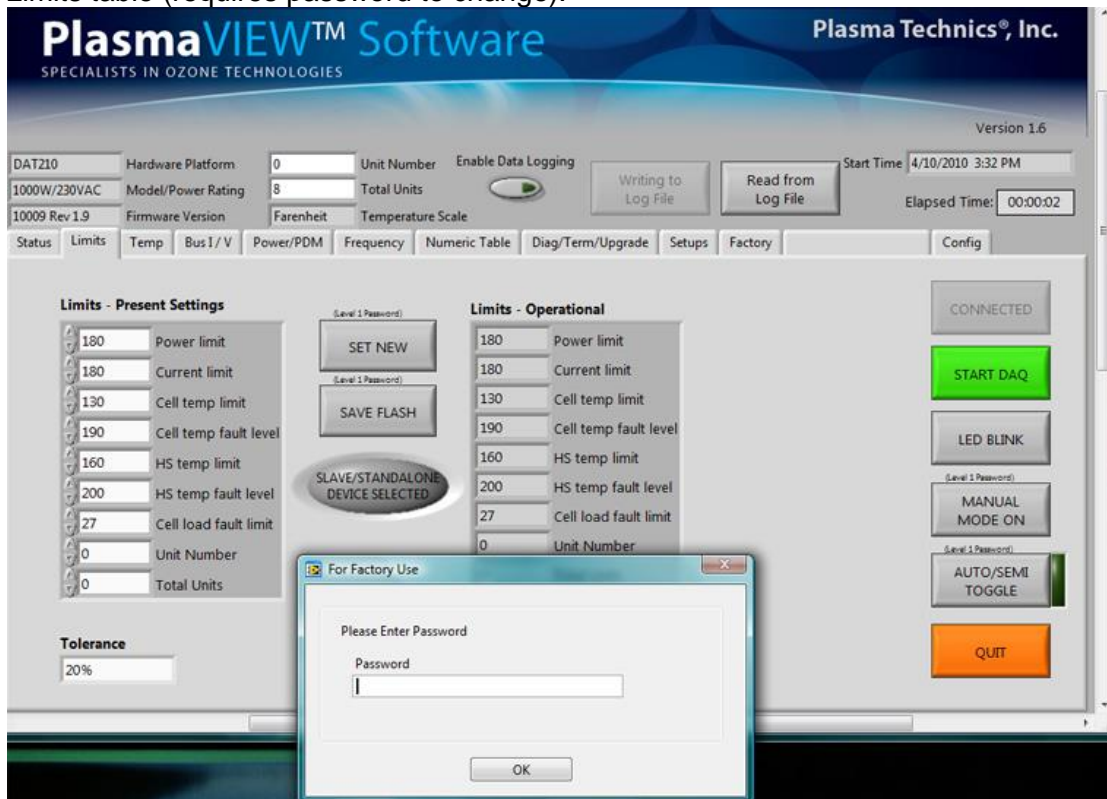
**Configuration Tab:** Set baud rate, COM port, temperature units for all charts.



**Status Tab:** Switches, Jumpers, Buttons, LED's and supply voltage.



**Limits Tab:** Limits table (requires password to change).



**PlasmaVIEW™ Software** Plasma Technics®, Inc.  
SPECIALISTS IN OZONE TECHNOLOGIES

Version 1.6

DAT210 Hardware Platform 0 Unit Number Enable Data Logging Start Time 4/10/2010 2:02 PM  
 1000W/230VAC Model/Power Rating 8 Total Units Writing to Log File Read from Log File Elapsed Time: 00:14:45  
 10009 Rev 1.9 Firmware Version Fahrenheit Temperature Scale

Status Limits Temp Bus I / V Power/PDM Frequency Numeric Table Diag/Term/Upgrade Setups Factory Config

**Limits - Present Settings**

180 Power limit  
 180 Current limit  
 130 Cell temp limit  
 190 Cell temp fault level  
 160 HS temp limit  
 200 HS temp fault level  
 27 Cell load fault limit  
 0 Unit Number  
 0 Total Units

**Tolerance**  
20%

(Level 1 Password) SET NEW  
 (Level 1 Password) SAVE FLASH  
 SLAVE/STANDALONE DEVICE SELECTED

**Limits - Operational**

180 Power limit  
 180 Current limit  
 130 Cell temp limit  
 190 Cell temp fault level  
 160 HS temp limit  
 200 HS temp fault level  
 27 Cell load fault limit  
 0 Unit Number  
 0 Total Units

CONNECTED  
 START DAQ  
 LED BLINK  
 (Level 1 Password) MANUAL MODE ON  
 (Level 1 Password) AUTO/SEMI TOGGLE  
 QUIT

**PlasmaVIEW™ Software** Plasma Technics®, Inc.  
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Version 1.6

DAT210 Hardware Platform 0 Unit Number Enable Data Logging Start Time 4/10/2010 3:54 PM  
 1000W/230VAC Model/Power Rating 30 Total Units Writing to Log File Read from Log File Elapsed Time: 00:03:11  
 10009 Rev 1.9 Firmware Version Fahrenheit Temperature Scale

Status Limits Temp Bus I / V Power/PDM Frequency Numeric Table Diag/Term/Upgrade Setups Factory Config

**Digital Limits**

180 Power limit  
 180 Current limit  
 130 Cell temp limit  
 190 Cell temp fault level  
 170 HS temp limit  
 210 HS temp fault level  
 27 Cell load fault limit

**Digital Data**

0 Cell Temp  
 93 Devices Temp  
 3.1 Amps (DC Bus)  
 318.4 Volts (DC Bus)  
 976.4 Watts (DC Bus)  
 22.07 Load Freq (KHz)  
 60 Max Line Freq (Hz)  
 60 Nom Line Freq (Hz)  
 60 Min Line Freq (Hz)  
 22 Voltage Pot T1 (%)  
 100 Freq Pot Tp (%)  
 100 PDM Pot Level (%)

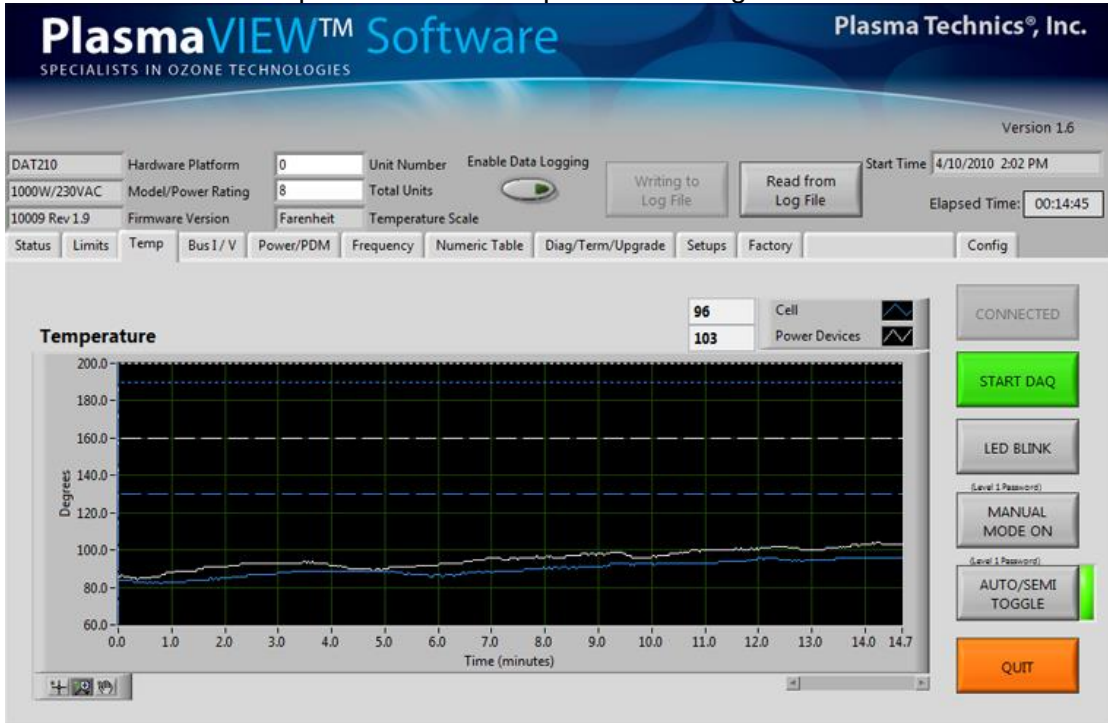
**Power Supplies**

IGBT FUSE OK

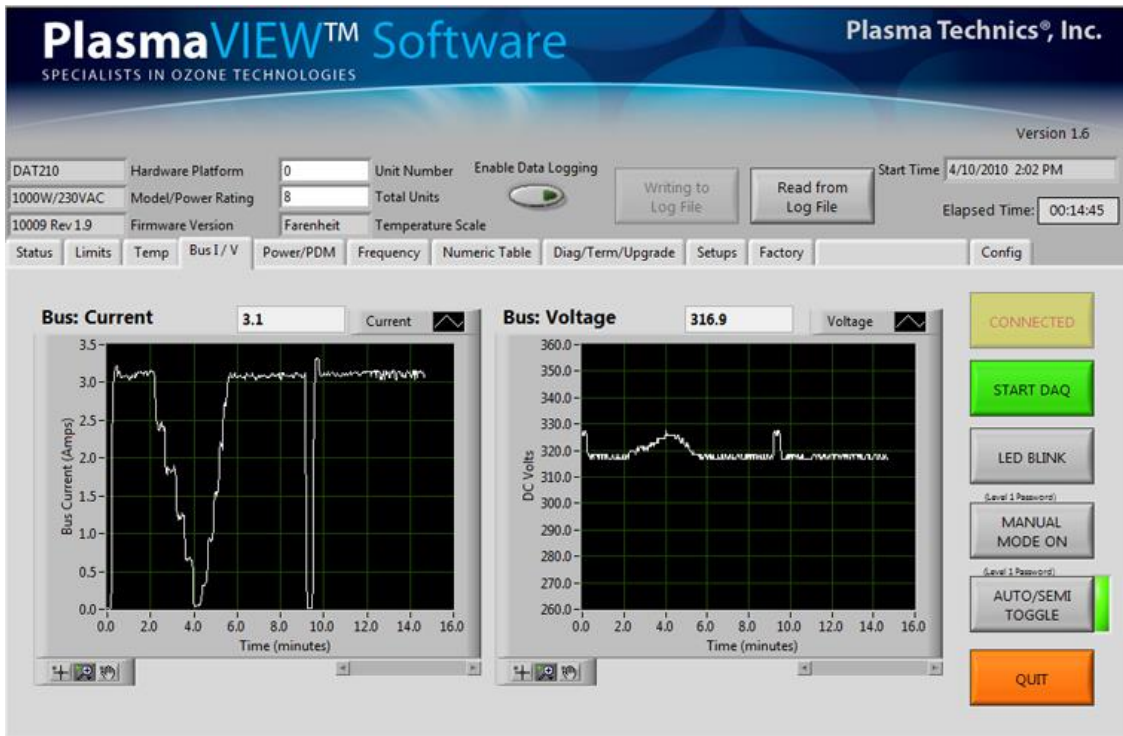
**PDM Ramp**  
 100

CONNECTED  
 STOP DAQ  
 LED BLINK  
 (Level 1 Password) MANUAL MODE ON  
 (Level 1 Password) AUTO/SEMI TOGGLE  
 QUIT

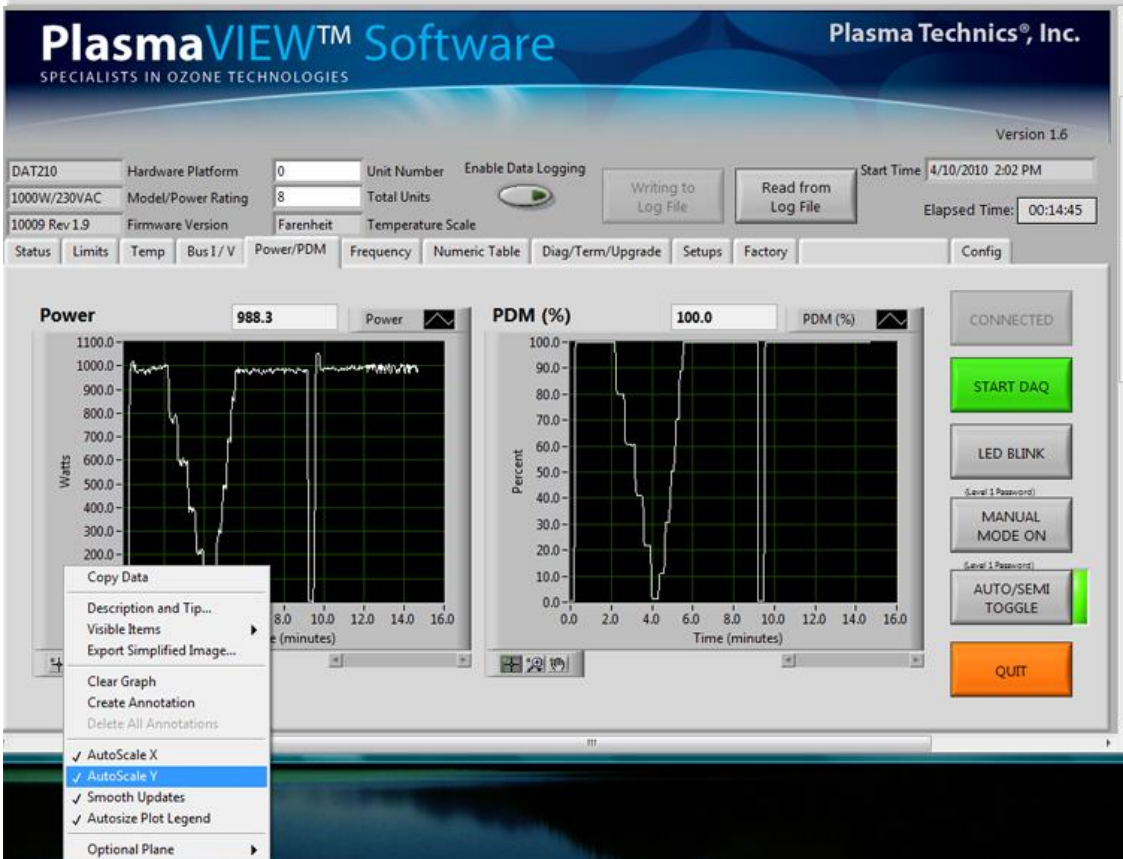
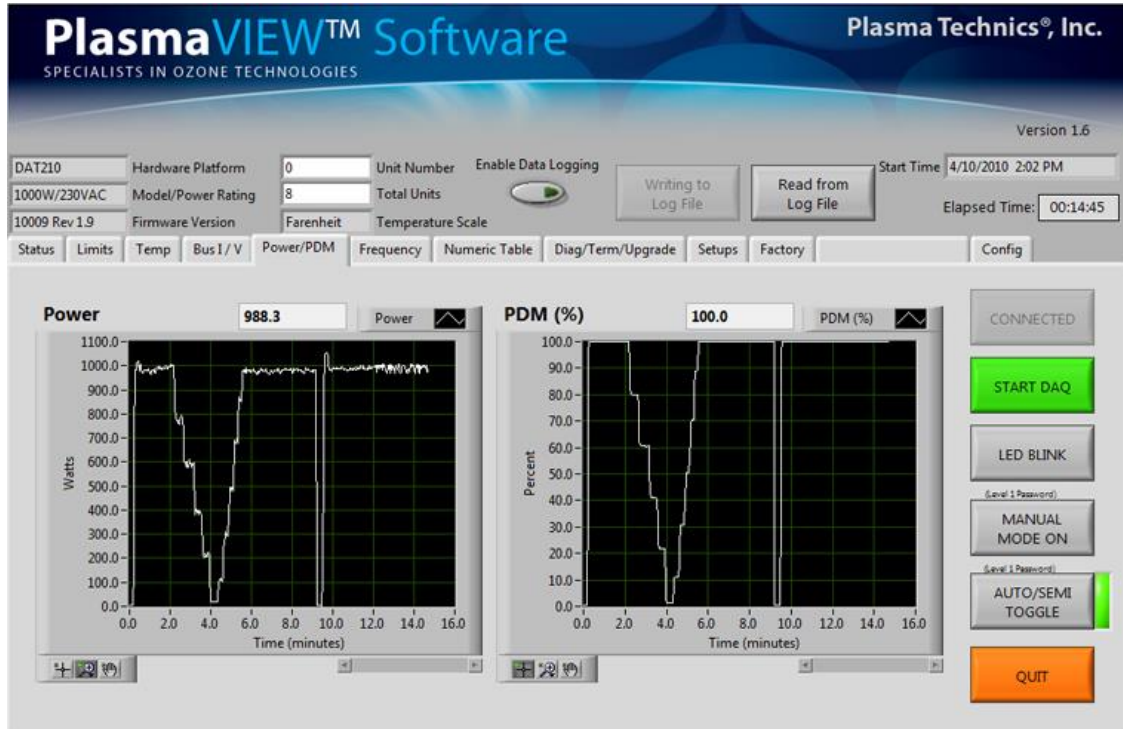
**Temperature Tab:** Ozone cell and power devices temperatures along with fault limits.

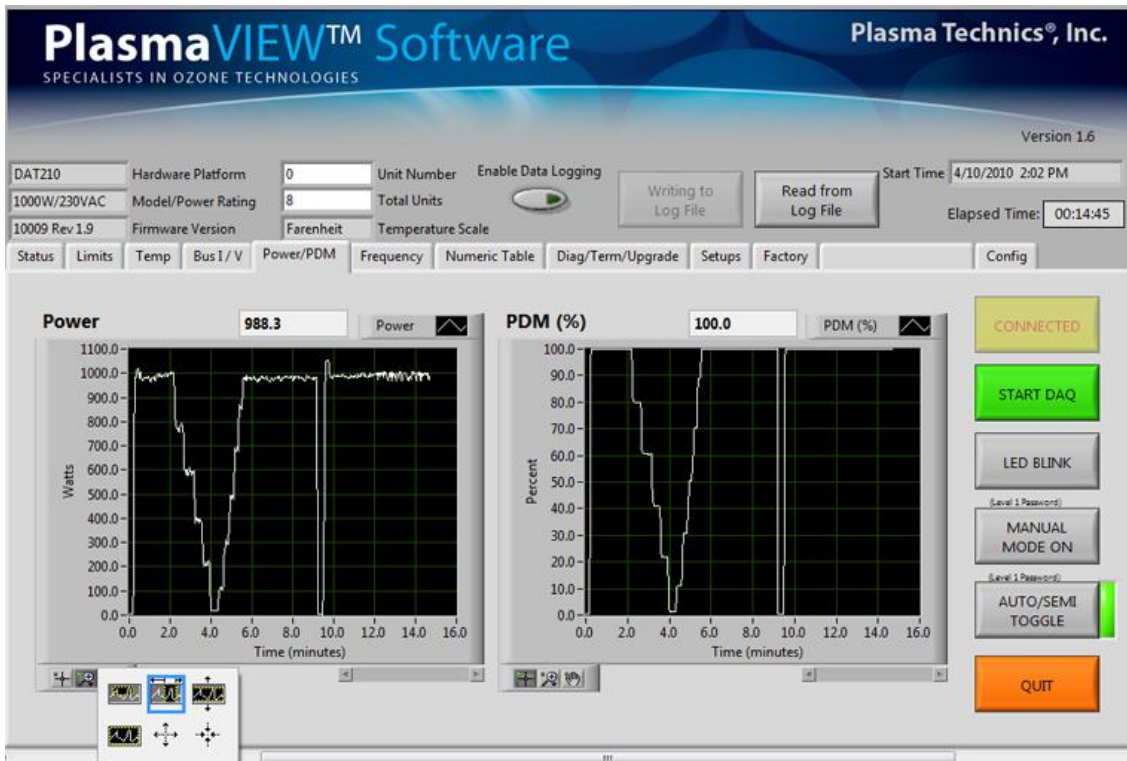


**Buss Current & Volts Tab:**

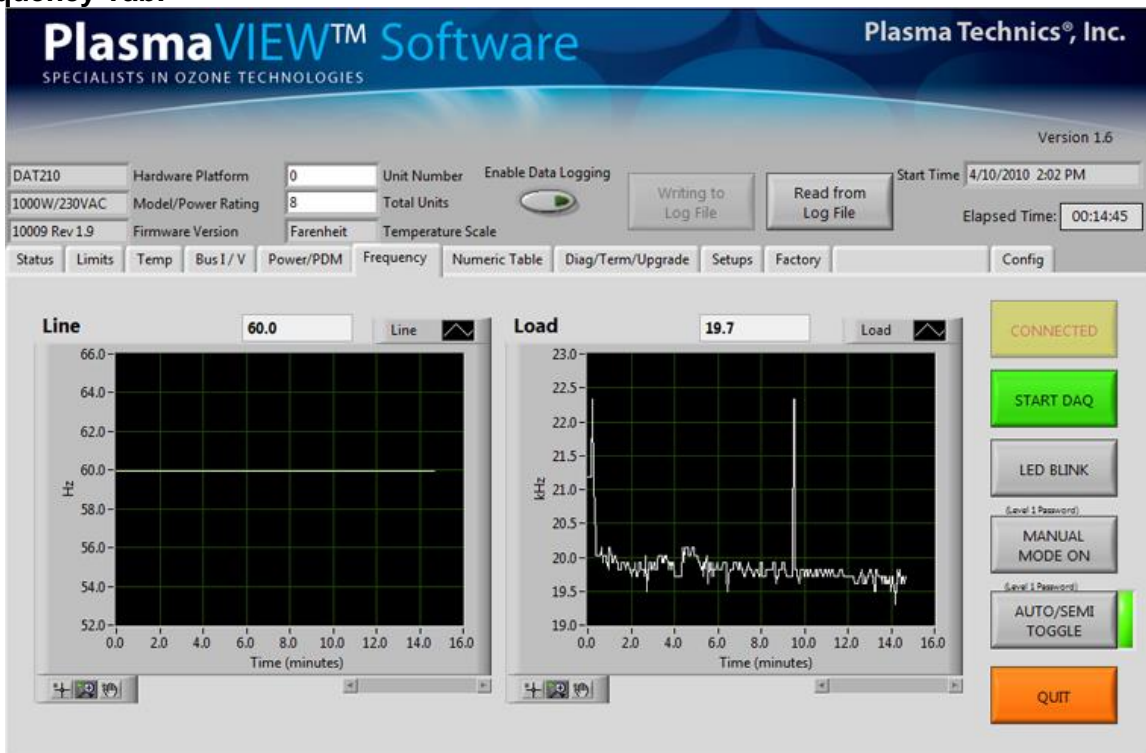


**Power & PDM Level Tab:**





Power/Frequency Tab:





**Numeric Table Tab:**

**PlasmaVIEW™ Software** Plasma Technics®, Inc.  
SPECIALISTS IN OZONE TECHNOLOGIES Version 1.6

DAT210 Hardware Platform 0 Unit Number Enable Data Logging Start Time 4/10/2010 2:02 PM  
1000W/230VAC Model/Power Rating 8 Total Units Writing to Log File Read from Log File Elapsed Time: 00:14:45  
10009 Rev 1.9 Firmware Version Fahrenheit Temperature Scale

Status Limits Temp Bus I / V Power/PDM Frequency Numeric Table Diag/Term/Upgrade Setups Factory Config

**Digital Limits**

180	Power limit
180	Current limit
130	Cell temp limit
190	Cell temp fault level
160	HS temp limit
200	HS temp fault level
27	Cell load fault limit

**Digital Data**

96	Cell Temp
103	Devices Temp
3.1	Amps (DC Bus)
316.9	Volts (DC Bus)
993	Watts (DC Bus)
19.71	Load Freq (KHz)
60	Max Line Freq (Hz)
60	Nom Line Freq (Hz)
60	Min Line Freq (Hz)
21.7	Voltage Pot T1 (%)
100	Freq Pot Tp (%)
100	PDM Pot Level (%)

**Power Supplies**

IGBT FUSE OK

**PDM Ramp**

100

CONNECTED  
START DAQ  
LED BLINK (Level 1 Password)  
MANUAL MODE ON (Level 1 Password)  
AUTO/SEMI TOGGLE (Level 1 Password)  
QUIT

**Diagnostics Tab:** LED & output test, direct memory commands (password required).

**PlasmaVIEW™ Software** Plasma Technics®, Inc.  
SPECIALISTS IN OZONE TECHNOLOGIES Version 1.6

DAT210 Hardware Platform 0 Unit Number Enable Data Logging Start Time 4/10/2010 2:02 PM  
1000W/230VAC Model/Power Rating 8 Total Units Writing to Log File Read from Log File Elapsed Time: 00:14:45  
10009 Rev 1.9 Firmware Version Fahrenheit Temperature Scale

Status Limits Temp Bus I / V Power/PDM Frequency Numeric Table Diag/Term/Upgrade Setups Factory Config

This Feature exists for all versions of DAT210 and DAT310 versions 1.3 and above

Clear LEDs Start Terminal Upgrade Firmware

Command

Response

Firmware Upgrade File

Stored Setups

Read Setups From Unit (to file)

Write Setups To Unit (from file)

CONNECTED  
START DAQ  
LED BLINK (Level 1 Password)  
MANUAL MODE ON (Level 1 Password)  
AUTO/SEMI TOGGLE (Level 1 Password)  
QUIT

**PlasmaVIEW™ Software** Plasma Technics®, Inc. Version 1.6  
 SPECIALISTS IN OZONE TECHNOLOGIES

DAT210 Hardware Platform 0 Unit Number Enable Data Logging Start Time 4/10/2010 2:02 PM  
 1000W/230VAC Model/Power Rating 8 Total Units Writing to Log File Read from Log File Elapsed Time: 00:14:45  
 10009 Rev 1.9 Firmware Version Fahrenheit Temperature Scale

Status Limits Temp Bus I / V Power/PDM Frequency Numeric Table Diag/Term/Upgrade Setups Factory Config

This Feature exists for all versions of DAT210 and DAT310 versions 1.3 and above

Set LEDs Start Terminal Upgrade Firmware  
 Command Firmware Upgrade File  
 Response Stored Setups  
 Read Setups From Unit (to file)  
 Write Setups To Unit (from file)

CONNECTED  
 START DAQ  
 LED BLINK  
 (Level 1 Password)  
 MANUAL MODE ON  
 (Level 1 Password)  
 AUTO/SEMI TOGGLE  
 QUIT

This feature is used to retrieve setup information from a functional unit. In order to save the POT information to this file, you must first start the data acquisition. Once you are satisfied with all setpoints of the unit, you may stop the acquisition.

If these steps have not been done prior to this, press the "Cancel" button at the bottom.

The setups from the existing unit are read in and then a prompt is displayed asking for a filename to save the current setups to. When this is complete, the "Write Setups To Unit (from file)" function can be used to upload this generated file into another unit.

This process takes approximately 20 seconds.

OK Cancel

**PlasmaVIEW™ Software** Plasma Technics®, Inc. Version 1.6  
 SPECIALISTS IN OZONE TECHNOLOGIES

DAT210 Hardware Platform 0 Unit Number Enable Data Logging Start Time Elapsed Time: 00:00:00  
 1000W/230VAC Model/Power Rating 8 Total Units Writing to Log File Read from Log File  
 10009 Rev 1.9 Firmware Version Fahrenheit Temperature Scale

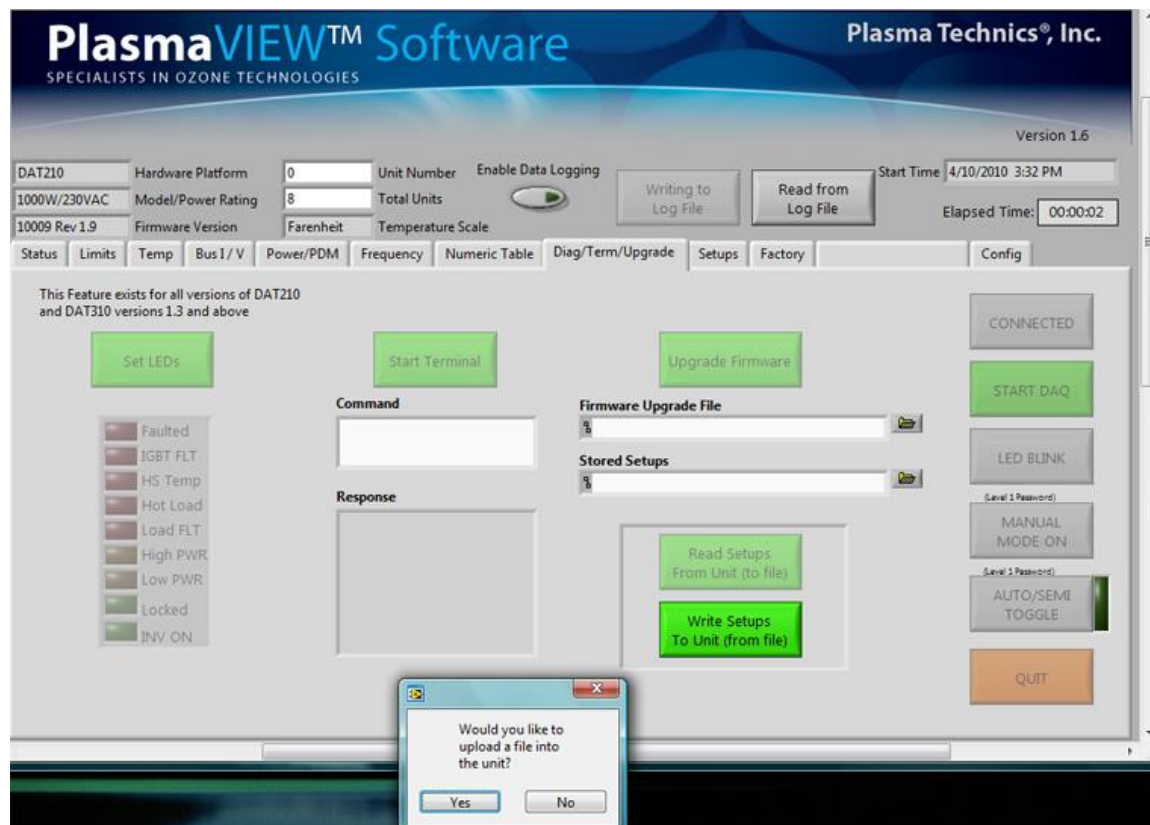
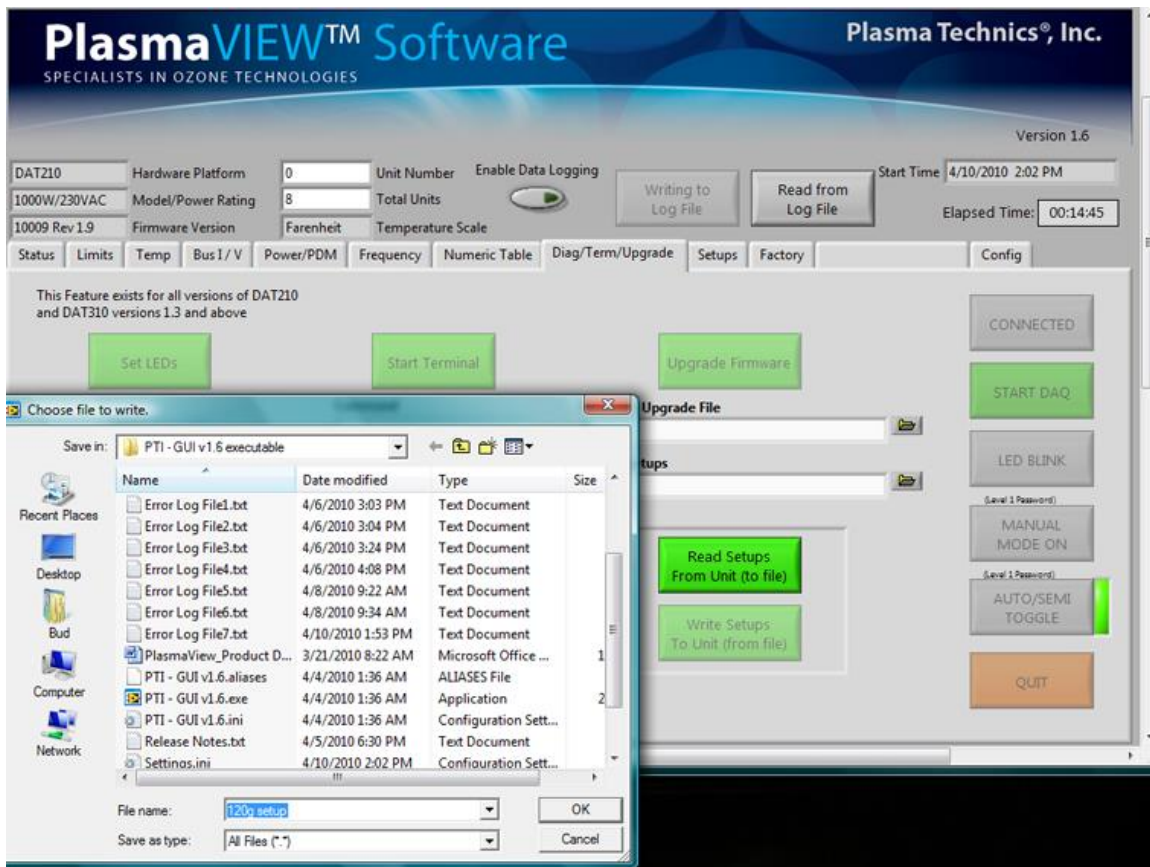
Status Limits Temp Bus I / V Power/PDM Frequency Numeric Table Diag/Term/Upgrade Setups Factory Config

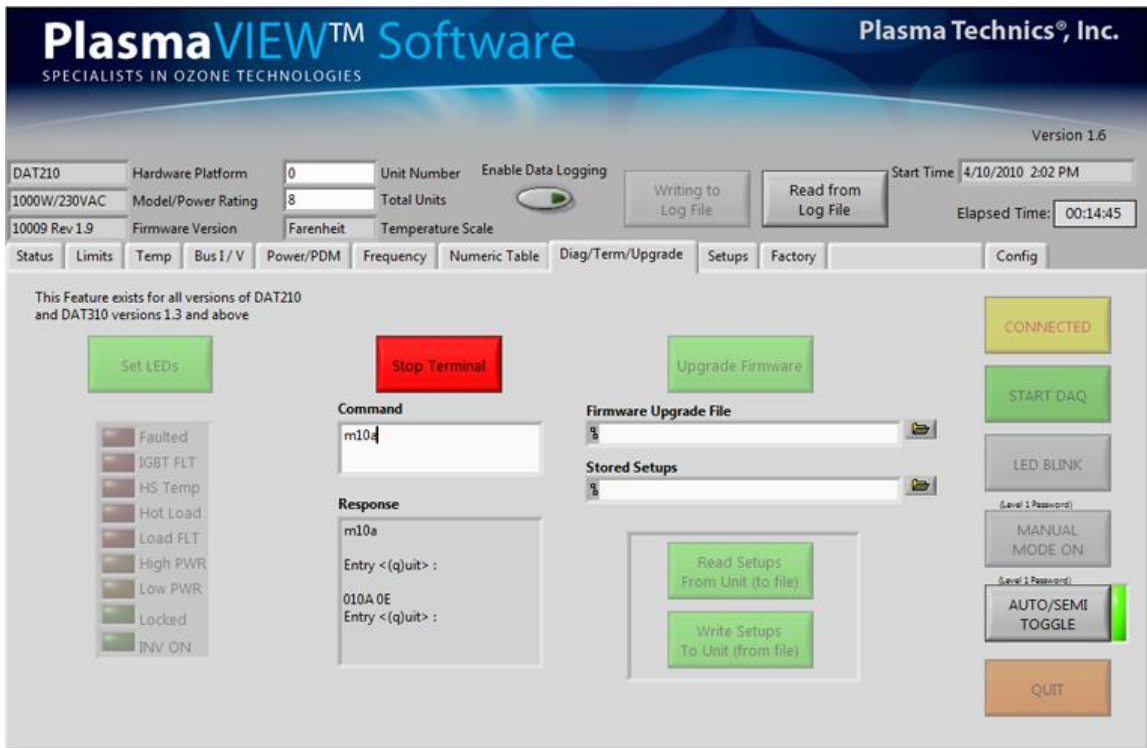
This Feature exists for all versions of DAT210 and DAT310 versions 1.3 and above

Set LEDs Start Terminal Upgrade Firmware  
 Command Firmware Upgrade File  
 Response Stored Setups  
 Read Setups From Unit (to file)  
 Write Setups To Unit (from file)

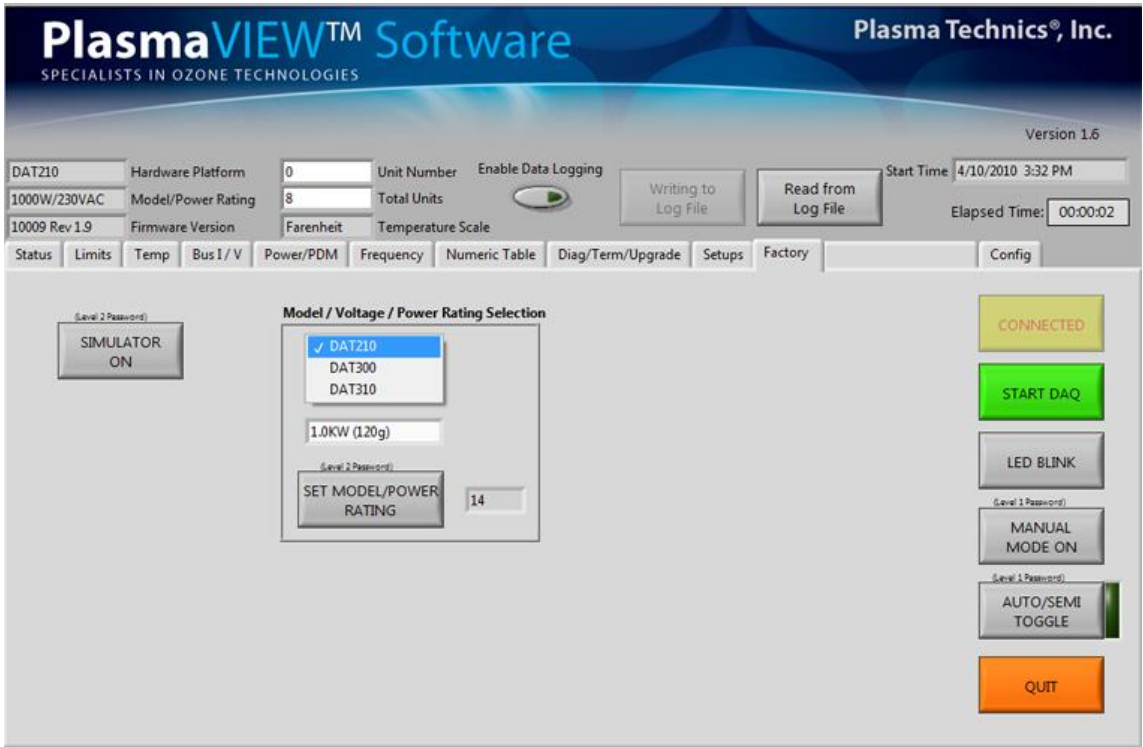
CONNECTED  
 START DAQ  
 LED BLINK  
 (Level 1 Password)  
 MANUAL MODE ON  
 (Level 1 Password)  
 AUTO/SEMI TOGGLE  
 QUIT

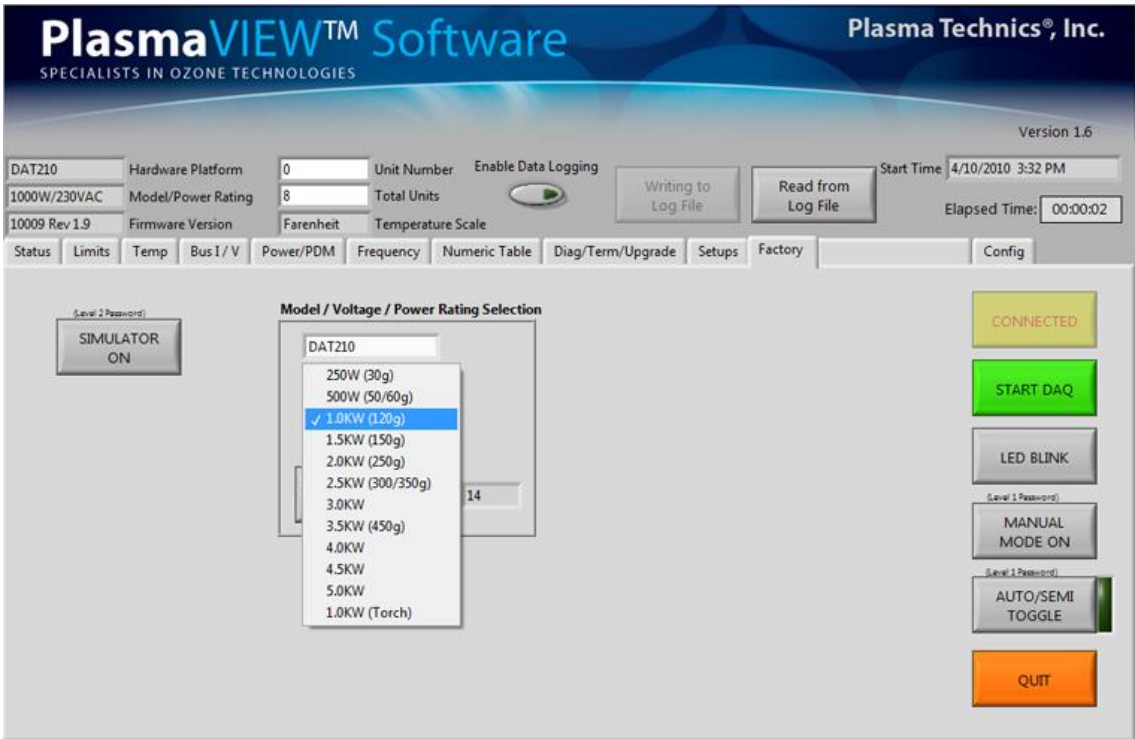
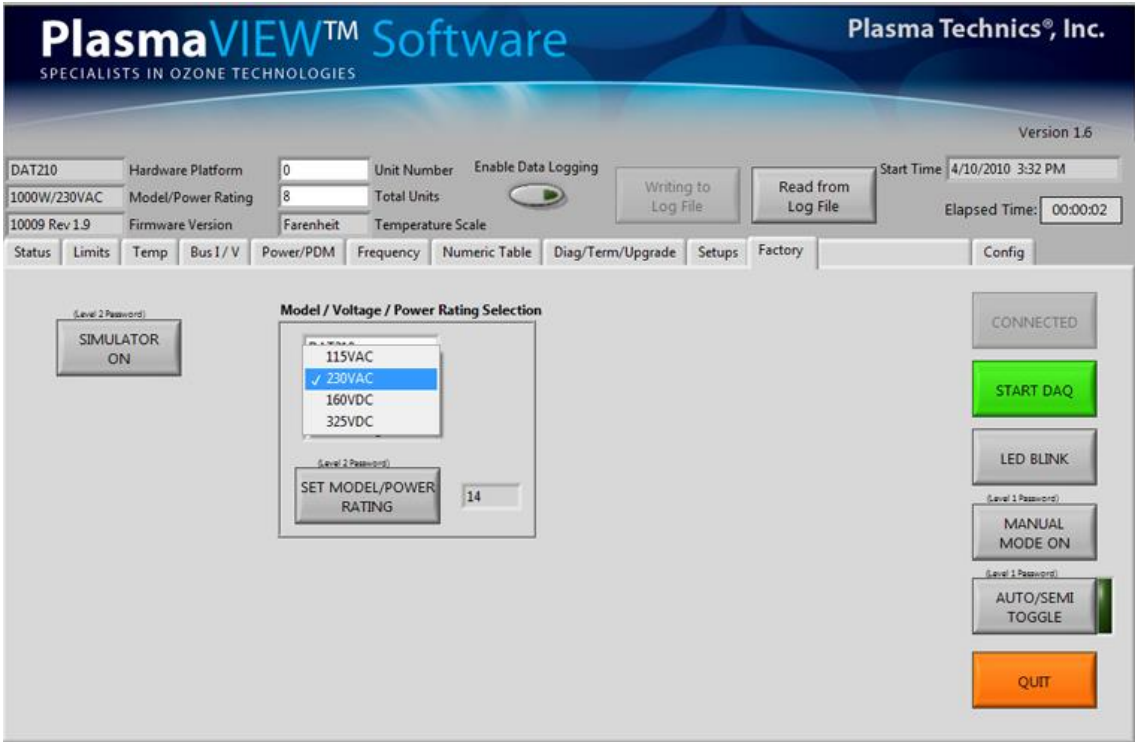
- Faulted
- IGBT FLT
- HS Temp
- Hot Load
- Load FLT
- High PWR
- Low PWR
- Locked
- INV ON

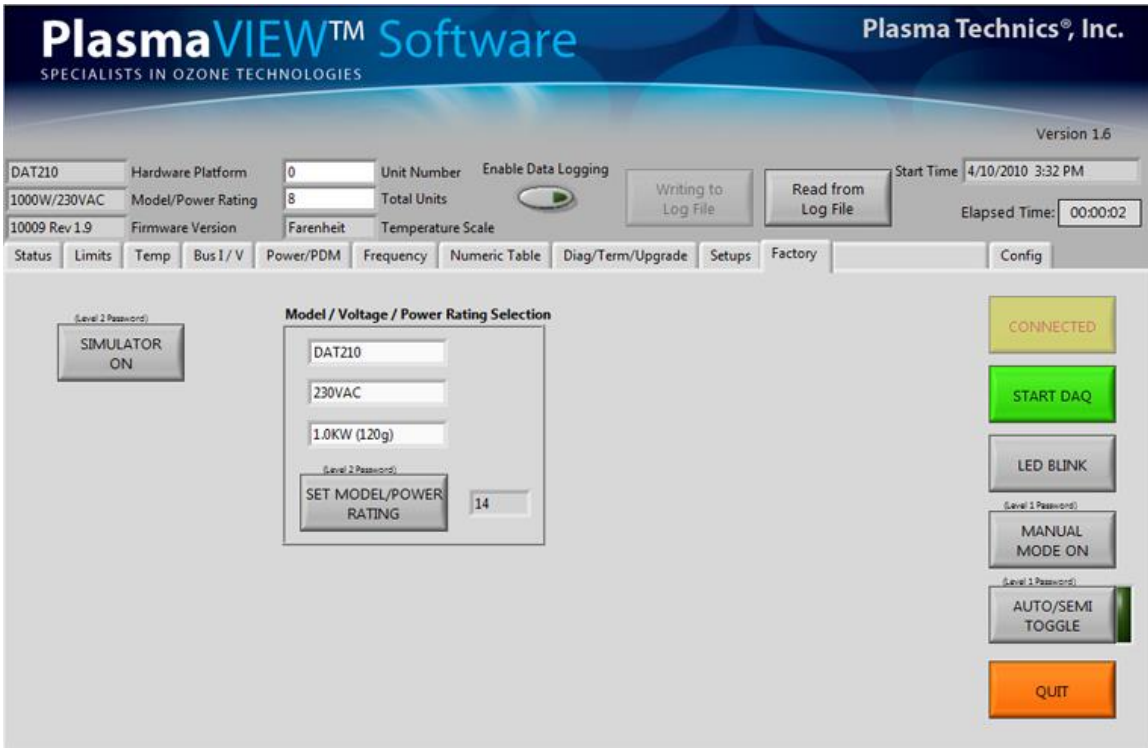




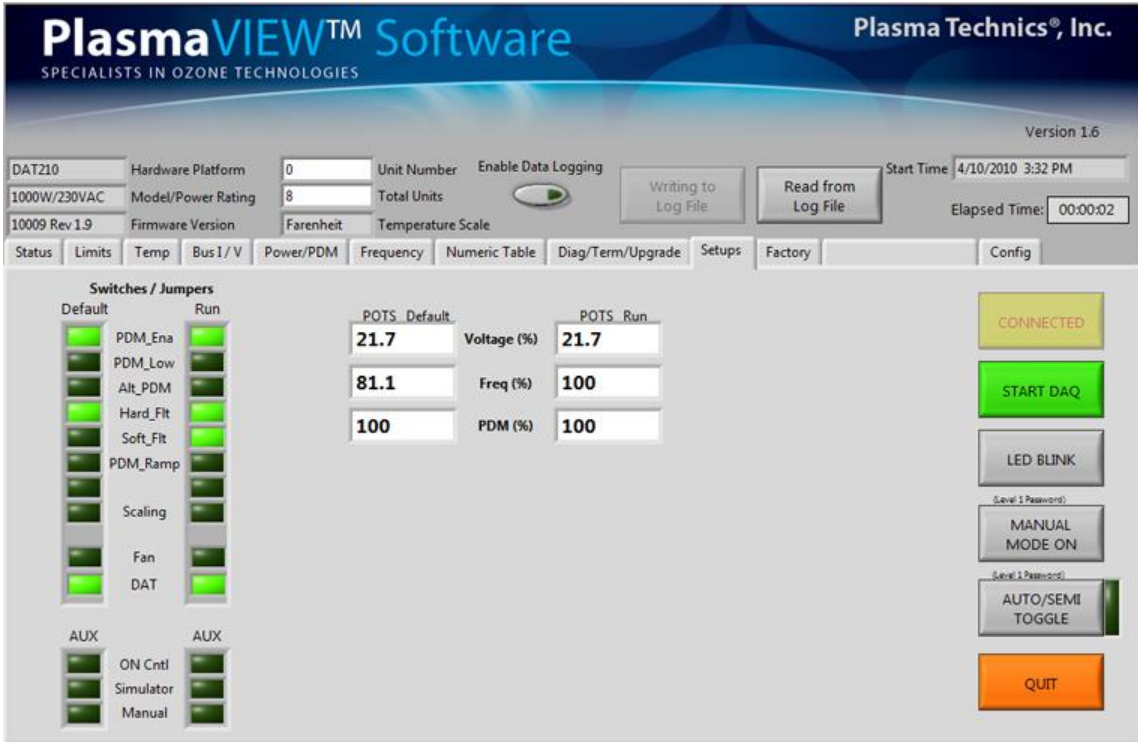
Factory tab:







Setups tab:



Write to file button:

The screenshot displays the PlasmaVIEW™ Software interface by Plasma Technics, Inc. The interface includes a top navigation bar with the company name and logo. Below this, there are several data entry fields and status indicators. A prominent yellow button labeled "Writing to Log File" is highlighted. The interface is divided into several sections: "Digital Limits" with adjustable values for power, current, and temperature; "Digital Data" showing real-time readings for cell temperature, DC bus voltage, and load frequency; "Power Supplies" with two analog gauges and a green "IGBT FUSE OK" indicator; and a "PDM Ramp" section with a slider set to 0.4. On the right side, there are several control buttons including "CONNECTED", "STOP DAQ", "LED BLINK", "MANUAL MODE ON", "AUTO/SEMI TOGGLE", and "QUIT". The bottom of the interface features a menu bar with options like "Status", "Limits", "Temp", "Bus I / V", "Power/PDM", "Frequency", "Numeric Table", "Diag/Term/Upgrade", "Setups", "Factory", and "Config".

Connection items supplied with PlasmaVIEW<sup>®</sup> software :



Serial extension cable



RS232 to 9 pin cable

## PlasmaLINK™



A **new** way to connect and communicate with your **Plasma Block®**. The PlasmaLINK unit connects to the DAT series board on Plasma Block® units.

### Links Available:

WiFi  
USB  
RS232 via USB and Keyspan  
Ethernet  
HDMI

### Design Features:

- Communicate via WiFi , local LAN or Internet using a PC, laptop or smartphone
- Standard browser navigation screen
- Collect, store and analyze performance data from local or remote locations
- Monitor performance and/or troubleshoot a unit from local or remote locations



**The PlasmaLINK unit includes :**

A power cord, Micro SD card (with installed software), WiFi dongle.



The connection kit supplied with PlasmaVIEW provides the final connection between the PlasmaLINK unit and the DAT series PCB. Important note, PlasmaVIEW software is not the same as the software supplied with PlasmaLINK.

**Connection items supplied with PlasmaVIEW software :**



Serial extension cable



**USB Serial Adapter  
Code 70254**

**Serial Extension  
cable  
Code 70256**

**RS232 9 pin cable  
50145**



**Full Set of all three  
items  
Code 70257**

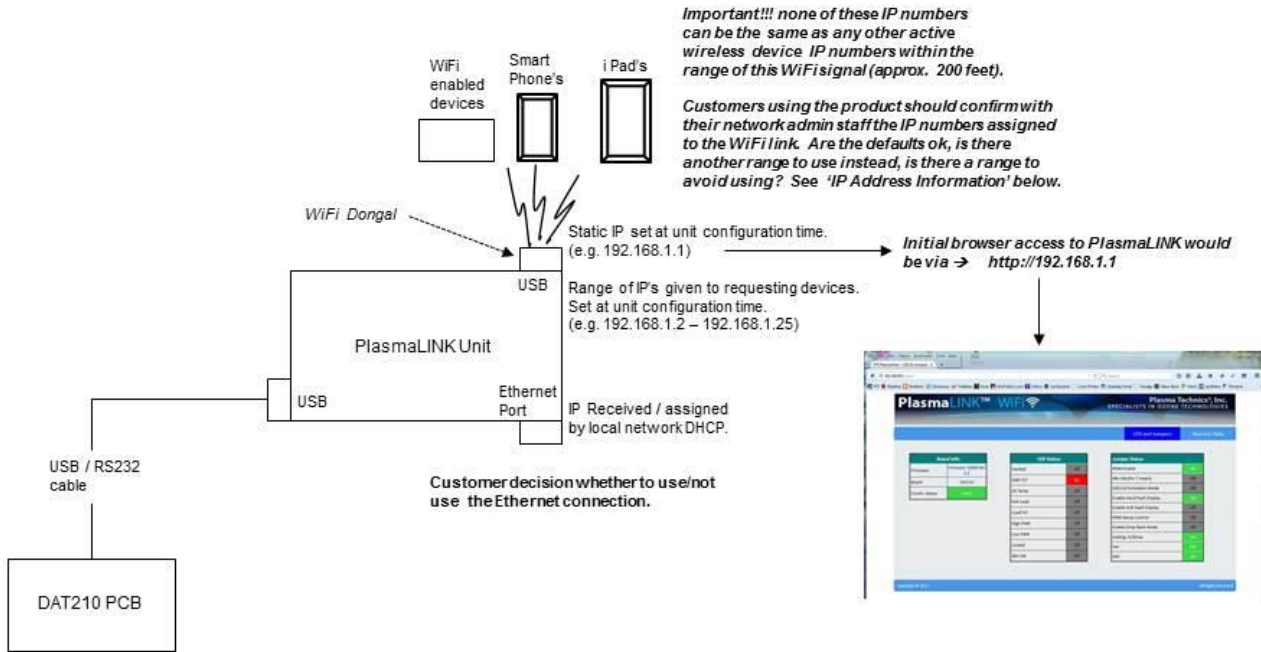
RS232 to 9 pin cable

**Connection overview:**

If the Ethernet port is connected to a local network the PlasmaLINK unit can become visible on the world wide internet. Using the supplied WiFi link keeps it local and invisible on the internet. Use of the ethernet port is a customer decision and requires some coordination with the local site LAN admin staff.



**PlasmaLINK Overview**



**Important!!!** none of these IP numbers can be the same as any other active wireless device IP numbers within the range of this WiFi signal (approx. 200 feet).  
 Customers using the product should confirm with their network admin staff the IP numbers assigned to the WiFi link. Are the defaults ok, is there another range to use instead, is there a range to avoid using? See 'IP Address Information' below.

**IP Address Information**

Private IP addresses are in the following ranges:				PTI can configure numbers in these ranges into the PlasmaLINK unit. Numbers outside these ranges are considered Public IP addresses.	
FROM	10.0.0.0	TO	10.255.255.255	A customer requesting IP addresses in the 'Public' range must own them before PTI can configure them into the PlasmaLINK unit.	
FROM	172.16.0.0	TO	172.31.255.255		
FROM	192.168.0.0	TO	192.168.255.255		

Plasma Technics Inc. 1900 William St. Racine, WI 53404 (262) 637-7180 www.plasmatechnics.com

## Screen snapshots :

PlasmaLINK will display the following two information screens.

**PlasmaLINK™ WiFi** Plasma Technics®, Inc. SPECIALISTS IN OZONE TECHNOLOGIES

LED and Jumpers Numeric Data

Board Info	
Firmware	Firmware: 10009 Rev 3.2
Board	DAT210
Comm. Status	Good

LED Status	
Faulted	Off
IGBT FLT	On
HS Temp	Off
Hot Load	Off
Load FLT	Off
High PWR	Off
Low PWR	Off
Locked	Off
INV ON	Off

Jumper Status	
PDM Enable	On
INV ON (Pin 7 Invert)	Off
SSD110 Emulation Mode	Off
Enable Hard Fault Display	On
Enable Soft Fault Display	Off
PDM Ramp Control	Off
Enable Drop Back Mode	Off
Scaling: 4/20ma	On
Fan	On
DAT	On

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**PlasmaLINK™ WiFi** Plasma Technics®, Inc. SPECIALISTS IN OZONE TECHNOLOGIES

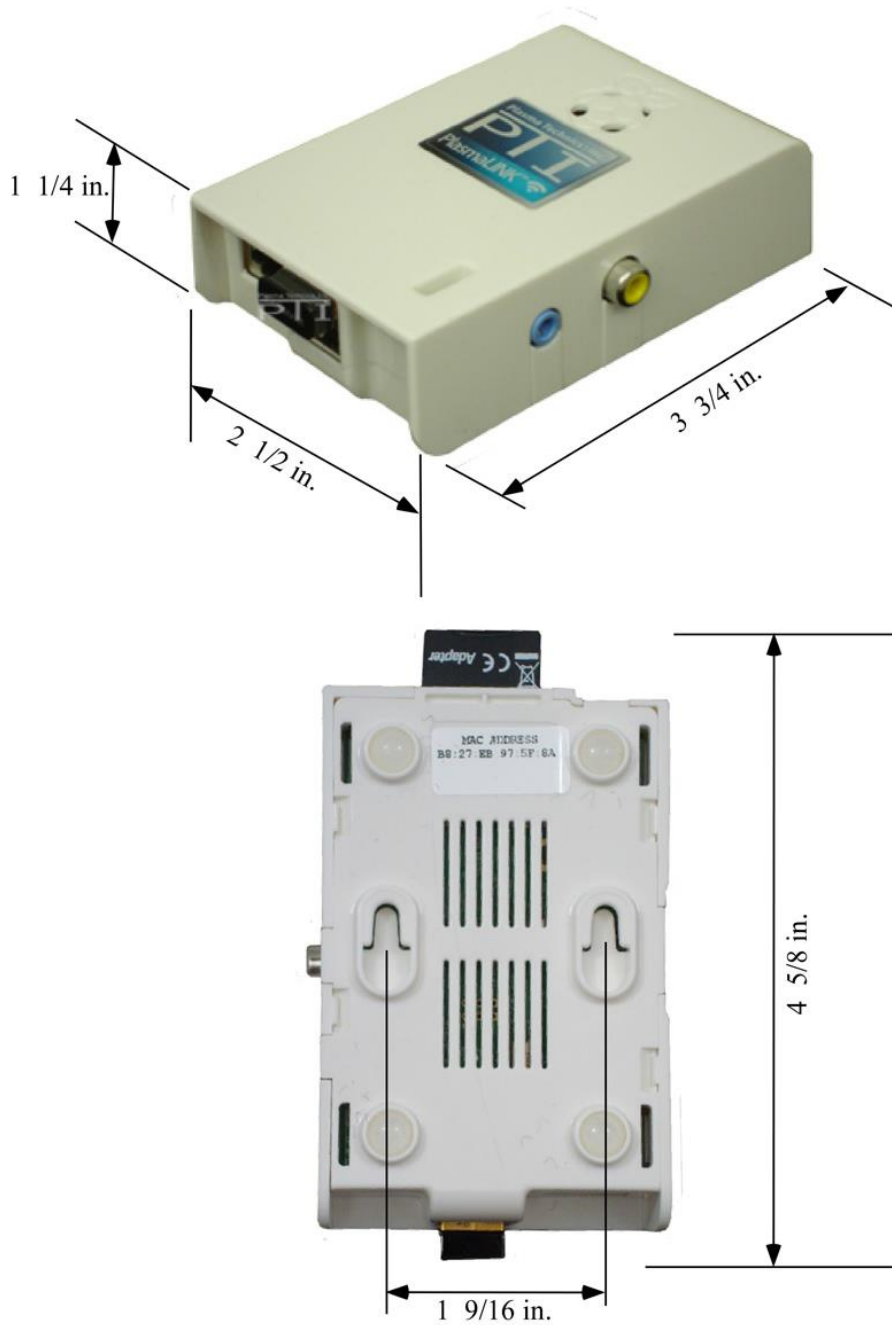
LED and Jumpers Numeric Data

Numeric Info	
Cell Temp	83
Sink Temp	84
Amps (DC Bus)	0.1
Volts (DC Bus)	163.7
Watts (DC Bus)	17
Load Freq (KHz)	2.32
Voltage Pot T1 (%)	2.4
ORP / Hz	82.3
PDM Pot Level (%)	90.2





VOLTS CURRENT TIME

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## Plasma Link Dimensions



## Plasma Blo<sub>3</sub>ck Performance Summary

Air Cooled	Water Cooled	Model #	Ozone Gr/hr (1)	Pressure PSI (3)	Flow LPM (2)	Power Watts	Heat Load BTU/hr (4)
✓		PBA-10g-E1-UNIV-1Ø-135w-D21	<b>10g</b>	5	3	135	460
✓		PBA-20g-E1-UNIV-1Ø-260w-D21	<b>20g</b>	5	4	240	890
✓		 PBA-20g-E1-UNIV-1Ø-245w-D21	<b>18g</b>	20	2.2	240	890
✓		PBA-30g-A1-120v-1Ø-250w-D11 PBA-30g-A1-240v-1Ø-250w-D11	<b>30g</b>	10	5	250	850
✓		PBA-50g-D1-120v-1Ø-440w-D21 PBA-50g-D1-240v-1Ø-440w-D21	<b>50g</b>	10	10	440	1,500
✓		 PBA-50g-D1-120v-1Ø-440w-D21 PBA-50g-D1-240v-1Ø-440w-D21	<b>37g</b>	20	4.5	440	1,500
✓		PBA-60g-B1-120v-1Ø-500w-D21 PBA-60g-B1-240v-1Ø-500w-D21	<b>60g</b>	10	10	500	1,700
✓		PBA-70g-J1-240v-1Ø-700w-D21	<b>70g</b>	10	20	700	2400
✓		 PBA-70g-J1-240v-1Ø-700w-D21	<b>65g</b>	20	8	700	2400
✓		PBA-120g-C1-240v-1Ø-1000w-D21	<b>120g</b>	10	20	1000	3,400
✓		 Dual Cell	<b>140g</b> <b>210g</b>	20 25	19 53	1400	4,800
✓	✓	PBD-60g-B1-120v-1Ø-500w-D21	<b>60g</b>	10	10	500	1,700
	✓	PBW-25g-I1-UNIV-1Ø-260w-D21	<b>26g</b>	10	4	260	890
	✓	PBW-150g-C1-230v-1Ø-1200w-D21	<b>150g</b>	10	30	1200	4,100
	✓	PBW-300g-C1-240v-3Ø-2400w-D21	<b>300g</b>	10	60	2400	8,200
	✓	PBW-450g-C1-240v-3Ø-3600w-D21	<b>450g</b>	10	90	3600	12,300



1. All Gen1 ozone data rated @ 5% weight, All Gen2 ozone data rated at 10% weight.
2. Flow measured in LPM via uncorrected Rotameter at inlet port.
3. Typical Ozone output at outlet.
4. Water cooled thermal transfer is to the water. Air cooled is thermal transfer to the air.
5. All Gen2 flow rates are in SLPM, all Gen1 flow rates are LPM.

**Plasma Block® Configuration Options - Summary Sheet**

Air or Water cooled	Block version	Voltage	Phase	Ozone output (grams) @ 5% wt	Wattage ±4	Control board	Oxygen pressure	Oxygen flow	Chassis	Inlet/Outlet fittings
PBA	E1	Univ	1Ø	10	137	D31	5-100 psi	3-10 lpm	Std/Alt	*1
PBA	E1	Univ	1Ø	20	245	D31	5-100 psi	3-10 lpm	Std/Alt	*1
PBW	I1	Univ	1Ø	26	245	D31				
PBA	A1	120 or 240	1Ø	30	250	D11 or D21	5-86 psi	3-20 lpm	Std	*3
PBA	D1	120 or 240	1Ø	50	400	D11 or D21	5-100 psi	3-15 lpm	Std/Alt	*1
PBA	B1	120 or 240	1Ø	60	500	D11 or D21	5-86 psi	3-20 lpm	Std	*3
PBD*	B1	120 or 240	1Ø	60	500	D11 or D21				
PBA	J1	240	1Ø	70	700	D21	5-100 psi	3-20 lpm	Std/Rack	*1
PBA	C1	240	1Ø	120	1000	D11 or D21	5-98 psi	3-30 lpm	Std	*3
PBA	K1	240	1Ø	140	1400	D21				
PBW	C1	240	1Ø	150	1200	D11 or D21	5-98 psi	3-40 lpm	Std	*3
PBW	C1	240	3Ø	300	2400	D11 or D21	5-98 psi	3-60 lpm	Std	*1
PBW	C1	240	3Ø	450	3500	D11 or D21	5-98 psi	3-90 lpm	Std	*1

\*1 - none, 1/4, 3/8, other  
 \*2 - none, 1/2, 3/8, other  
 \*3 - none, 1/4m, 3/8, 8mm, 10mm, other  
 \*4 - Units can be configured for lower wattage / less output (consult the factory)  
 F1 - gas 1/2" water 3/8 F2 - manifold style porting

All Plasma Block® units are shipped with a Model number label and if space permits, a configuration label.

